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> [LIFETIME](#) /

> [LIFETIME 60069 Raised Garden Bed Kit Instruction Manual](#)

LIFETIME 60069

LIFETIME 60069 Raised Garden Bed Kit Instruction Manual

Model: 60069 | Brand: LIFETIME

PRODUCT OVERVIEW

The LIFETIME 60069 Raised Garden Bed Kit provides a durable and low-maintenance solution for gardening. This 4' x 4' garden bed features 9-inch high walls and an interlocking assembly system, allowing for quick setup. Constructed from UV-protected high-density polyethylene (HDPE) with a simulated wood design, it is weather-resistant and will not rot, crack, or peel. Multiple beds can be stacked to achieve an 18-inch wall height, suitable for deep-rooted plants.



Image: An assembled LIFETIME 60069 Raised Garden Bed Kit, 4x4 feet, brown, filled with soil and various plants, situated in a garden setting.

PACKAGE CONTENTS

Before beginning assembly, ensure all components are present:

- Raised Garden Bed Panels (12 pieces)
- Plastic Plug Pins
- Short Corner Brackets (for single height beds)
- Longer Connector Brackets (for double height beds, included with multi-pack kits)
- Metal Screws (for early start enclosure brackets, if applicable)
- Instruction Manual

ASSEMBLY INSTRUCTIONS

Follow these steps for proper assembly of your raised garden bed:

1. Prepare Panels

1. **Insert Plastic Plug Pins:** Take the provided plastic plug pins and firmly insert them into the small holes found on the panels. These holes are remnants from the manufacturing process and plugging them prevents water and debris from entering the hollow panels.



Image: A person's hands inserting small black plastic plug pins into the pre-drilled holes along the edge of a brown garden bed panel, which is lying on green grass.

2. Assemble Single Height Bed

2. **Connect Wall Panels:** Slide and lock the panels together at the corners to form a square. Ensure each wall is perpendicular to the next for a stable structure.
3. **Secure Corners with Short Brackets:** Once the square shape is formed, press the four short corner brackets into the lower corners of the assembled bed. This will firmly lock the base together.



Image: A single-height brown raised garden bed, 4x4 feet, filled with soil and various small plants, set in a garden with wood chips on the ground.

3. Assemble Double Height Bed (Optional)

4. **Stack Beds:** If you desire a double-height bed, assemble two single-height beds as described above. Then, flip one of the completed beds upside down and carefully place the second bed, right side up, on top of it. The sections should nest together securely.
5. **Secure with Longer Connector Brackets:** At the corners where the two beds meet, press in the longer connector brackets. These brackets are designed to lock the stacked beds together, providing additional height and stability. Note: Longer connector brackets are typically included with multi-pack kits.



Image: A double-height brown raised garden bed, 4x4 feet, showing two stacked units, filled with soil and various small plants, set in a garden with wood chips on the ground.

4. Prepare Bed for Planting (Optional)

- 6. Line with Landscape Fabric:** To prevent weeds and grass from growing up into the bed, you may line the bottom with landscape fabric. This is especially recommended if the ground beneath has not been tilled.
- 7. Use Weed Paper on Solid Surfaces:** If placing the bed on a solid surface like a patio, consider using weed paper to prevent dirt from escaping the bottom of the bed. Be aware that landscape fabric or weed paper may inhibit the growth of deep-rooted plants like carrots.

USAGE AND CARE

- **Planting:** The open-air bed design maximizes sunlight and air circulation, promoting healthy plant growth.
- **Durability:** The all-weather plastic construction resists rust, rot, and fading from sun or moisture exposure, ensuring long-lasting use.
- **Maintenance:** This raised garden bed requires minimal maintenance due to its durable materials. Regular cleaning with mild soap and water is sufficient.
- **Deep-Rooted Plants:** For plants requiring deeper soil, such as carrots or potatoes, consider using the double-height bed configuration to provide ample space for root development.

SPECIFICATIONS

Brand	LIFETIME
Model Number	60069
Material	Polyethylene (PE)
Color	Brown
Product Dimensions	48"D x 48"W x 18"H (when stacked to 18" height)
Wall Height	9 inches (single bed)
Capacity	30.93 Cubic Feet (when stacked)
Item Weight	43.6 Pounds
Number of Pieces	12 (panels for one 4x4x9" bed)
Indoor/Outdoor Usage	Outdoor
Special Feature	Durable

WARRANTY AND SUPPORT

Specific warranty details and direct support contact information are not provided in the available product data. Please refer to the manufacturer's official website, [Lifetime Products Inc.](#), or your retailer for comprehensive warranty information and customer support options.

