

## Darlee Series 60

# Darlee Series 60 Cast Aluminum Patio Dining Table - Antique Bronze Instruction Manual

Model: Series 60 (201060-W)

## INTRODUCTION

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Thank you for choosing the Darlee Series 60 Cast Aluminum Patio Dining Table. This manual provides important information regarding the assembly, use, maintenance, and care of your new patio dining table. Please read these instructions carefully before assembly and retain them for future reference.

## SAFETY INFORMATION

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- Ensure all parts are present and undamaged before assembly. Do not attempt to assemble if any parts are missing or damaged.
- Assemble the table on a soft, non-abrasive surface to prevent scratching.
- Do not overtighten bolts during assembly; tighten them securely but avoid stripping threads.
- Keep children and pets away from the assembly area.
- Do not stand or sit on the table.
- Place the table on a level surface to prevent tipping.
- Regularly check all bolts and connections to ensure they remain tight.

## PACKAGE CONTENTS

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The Darlee Series 60 Cast Aluminum Patio Dining Table package includes the following components:

- Tabletop (1)
- Table Legs (4)
- Support Frame/Brace (1)
- Hardware Pack (Bolts, Washers, Wrenches)

Note: Specific quantities of hardware may vary. Refer to the included hardware diagram for exact counts.

## SETUP AND ASSEMBLY

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Follow these steps to assemble your Darlee Series 60 Patio Dining Table:

1. **Unpack Components:** Carefully remove all components from the packaging. Place them on a clean, soft surface to prevent damage.
2. **Attach Legs to Support Frame:** Connect the four table legs to the central support frame using the provided bolts and washers. Hand-tighten all bolts initially.
3. **Attach Tabletop:** Carefully place the tabletop upside down on a protected surface. Align the assembled leg and support frame structure with the mounting points on the underside of the tabletop. Secure with the remaining bolts and washers.
4. **Final Tightening:** Once all bolts are in place, gradually tighten them securely using the provided wrench. Do not overtighten.
5. **Upright Position:** With assistance, carefully turn the assembled table upright and place it in its desired location. Ensure it is stable and level.



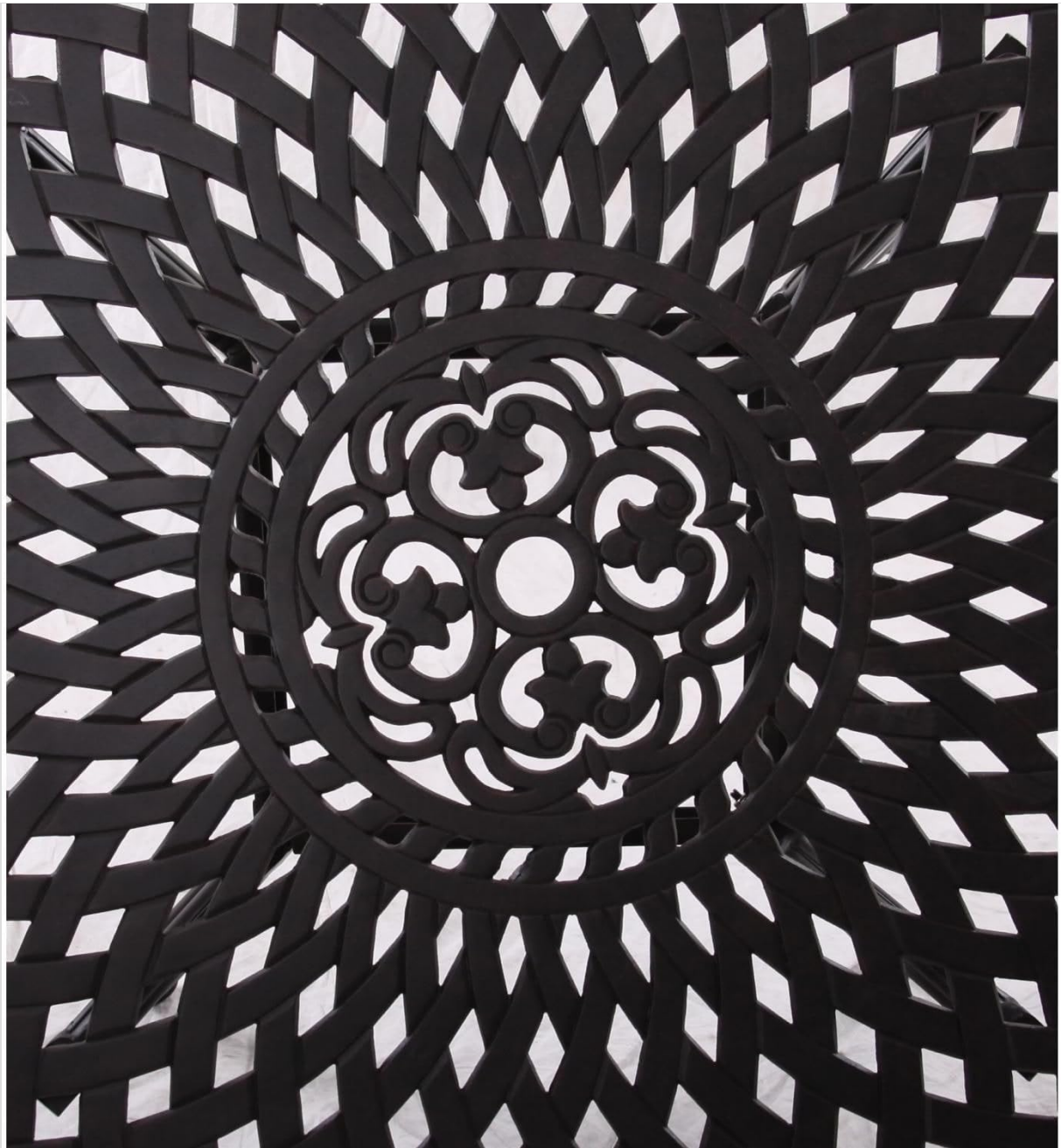
Image: Darlee Series 60 Patio Dining Table showing overall dimensions (60" W x 60" D x 29" H). This image illustrates the assembled table with its width, depth, and height measurements.

## USAGE

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Your Darlee Series 60 Patio Dining Table is designed for outdoor dining and leisure. Key features include:

- **Umbrella Hole:** The center of the tabletop features an umbrella hole, allowing you to add a patio umbrella for shade. Ensure the umbrella base is stable and weighted appropriately.
- **Placement:** Position the table on a flat, stable surface. Avoid placing it directly under trees that drop sap or leaves excessively, which can stain the finish.
- **Weight Capacity:** While robust, avoid placing excessively heavy items on the tabletop to prevent damage.



*Image: Detailed view of the intricate cast aluminum pattern on the Darlee Series 60 table top. This image highlights the decorative design and texture of the table surface.*

## MAINTENANCE AND CARE

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To ensure the longevity and appearance of your Darlee patio dining table, follow these maintenance guidelines:

- **Cleaning:** Clean the table regularly with a mild soap and water solution. Use a soft cloth or sponge. Rinse thoroughly with clean water and dry completely to prevent water spots. Avoid abrasive cleaners or harsh chemicals.
- **Powder Coating:** The antique bronze powder coating is durable, but avoid scratching or chipping the finish, as this can expose the aluminum to the elements. Touch-up paint may be available from the manufacturer if minor scratches occur.
- **Rust Resistance:** The cast aluminum frame is naturally rust-resistant. However, prolonged exposure to moisture or harsh conditions can still affect its appearance.
- **Winter Storage:** In colder climates, it is recommended to store the table indoors or cover it with a protective outdoor furniture cover during winter months to protect it from extreme weather.

- **Hardware Check:** Periodically check all bolts and connections to ensure they are tight. Retighten as necessary.



*Image: Close-up of the Darlee brand logo embossed on a metal plate, showcasing the quality and branding of the product.*

## TROUBLESHOOTING

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If you encounter any issues with your Darlee patio dining table, refer to the following common solutions:

- **Wobbling Table:**

*Solution:* Ensure the table is placed on a level surface. Check all assembly bolts and tighten them evenly. If the surface is uneven, use shims under the legs to stabilize the table.

- **Scratches or Chips in Finish:**

*Solution:* Minor scratches can sometimes be buffed out with a soft cloth and a suitable outdoor furniture wax. For deeper chips, contact Darlee customer support for touch-up paint recommendations.

- **Difficulty Assembling:**

*Solution:* Review the assembly instructions carefully. Ensure all parts are correctly oriented. Do not force parts together. If a part seems misaligned, disassemble and re-attempt. Contact customer support if issues persist.

## SPECIFICATIONS

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Feature	Detail
Brand	Darlee
Model Name	Series 60
Model Number	B/201060-W
Product Dimensions (D x W x H)	60"D x 60"W x 29"H
Item Weight	85 Pounds
Frame Material	Cast Aluminum

Color	Brown (Antique Bronze Finish)
Shape	Square
Finish Types	Painted, Powder Coated
Special Features	Umbrella Hole, Rust-Resistant

## WARRANTY AND SUPPORT

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**Manufacturer Warranty:** The Darlee Series 60 Cast Aluminum Patio Dining Table comes with a manufacturer's warranty. For specific details regarding coverage and duration, please refer to the warranty information provided at the time of purchase or contact Darlee directly. The warranty description states "See description."

**Customer Support:** For any questions, missing parts, or assistance with assembly or maintenance, please contact Darlee customer support. Contact information can typically be found on the manufacturer's website or on the product packaging.

**Manufacturer:** Darlee