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> [Darlee](#) /

> Darlee Series 60 48 Inch Cast Aluminum Patio Dining Table User Manual

Darlee Series 60

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Model: Series 60 (B/201060-C)

[Product Overview](#) [Safety Information](#) [Package Contents](#) [Setup &](#)
[Assembly](#) [Usage](#) [Maintenance](#) [Troubleshooting](#) [Specifications](#) [Warranty & Support](#)

1. PRODUCT OVERVIEW

The Darlee Series 60 48 Inch Cast Aluminum Patio Dining Table is designed for outdoor use, offering durability and a classic aesthetic. Constructed from rust-resistant cast aluminum with an antique bronze powder-coated finish, this table is built to withstand various weather conditions. It features a 48-inch *round* tabletop and includes an umbrella hole for added shade.



Figure 1: Darlee Series 60 48 Inch Round Cast Aluminum Patio Dining Table, top view showing intricate design.

2. SAFETY INFORMATION

Please read and understand all safety instructions before assembling or using this product. Failure to follow these instructions may result in injury or damage to the product.

- Ensure all bolts and fasteners are securely tightened before use. Periodically check and re-tighten as necessary.
- Do not exceed the weight capacity of the table.
- Place the table on a flat, stable surface to prevent tipping.
- Keep children and pets away from the assembly area.
- Use caution when handling components to avoid pinching or cuts.
- Do not stand or sit on the table.
- If using an umbrella, ensure it is properly secured and closed during high winds.

3. PACKAGE CONTENTS

Carefully unpack all components and verify that you have received all items listed below. If any parts are missing or damaged, do not proceed with assembly and contact customer support.

- Tabletop (1)
- Table Legs (4)
- Hardware Pack (Bolts, Washers, Nuts, Allen Wrench) (1)



Figure 2: Close-up of the Darlee brand logo, often found on product components.

4. SETUP & ASSEMBLY

Assembly typically requires two people. Ensure you have adequate space and all components before beginning.

Tools Required:

- Included Allen Wrench
- (Optional) Adjustable Wrench

Assembly Steps:

1. Carefully place the tabletop upside down on a soft, non-abrasive surface (e.g., a blanket or cardboard) to prevent scratching the finish.
2. Attach each table leg to the designated mounting points on the underside of the tabletop. Align the holes and insert the bolts with washers.
3. Hand-tighten all bolts initially. Do not fully tighten until all legs are in place.
4. Once all legs are attached, gradually tighten all bolts using the provided Allen wrench. Ensure even tightening to prevent wobbling.
5. Carefully turn the assembled table upright.
6. Check for stability. If the table wobbles, loosen the bolts slightly, adjust the table on a flat surface, and then re-tighten.

5. USAGE INSTRUCTIONS

Placement:

Position the dining table on a level, stable outdoor surface. Avoid placing it directly under trees that shed sap or leaves excessively, which can stain the finish.

Umbrella Use:

The table includes a center hole for an outdoor umbrella. Insert the umbrella pole through the hole and secure it with an appropriate umbrella base (sold separately). Always close and secure the umbrella during windy conditions or when not in use to prevent damage to the table or umbrella.

6. MAINTENANCE AND CARE

Proper care will extend the life and appearance of your Darlee patio dining table.

- **Cleaning:** Clean the table regularly with a soft cloth, mild soap, and water. Rinse thoroughly and dry completely to prevent water spots. Avoid abrasive cleaners, brushes, or harsh chemicals that can damage the powder-coated finish.
- **Rust Prevention:** While cast aluminum is naturally rust-resistant, the powder-coated finish provides an additional layer of protection. Inspect the finish periodically for any chips or scratches and touch up with appropriate outdoor furniture paint if necessary to prevent corrosion.
- **Winter Storage:** In colder climates or during extended periods of non-use, it is recommended to cover the table with a breathable outdoor furniture cover or store it in a sheltered area to protect it from extreme weather conditions.
- **Fasteners:** Periodically check all bolts and connections to ensure they remain tight. Re-tighten as needed to maintain stability.

7. TROUBLESHOOTING

Problem	Possible Cause	Solution
Table wobbles after assembly.	Uneven tightening of bolts or uneven surface.	Loosen all leg bolts slightly, place the table on a flat surface, apply gentle downward pressure on the tabletop, then re-tighten all bolts evenly. Ensure the table is on a level surface.
Scratches or chips on the finish.	Impact or abrasion during use or assembly.	Clean the affected area and apply a touch-up paint specifically designed for outdoor metal furniture in a matching antique bronze color.
Water spots or residue on the tabletop.	Improper drying after cleaning or rain.	Wipe the table dry immediately after cleaning or rain. For stubborn spots, use a mild cleaner and soft cloth, then rinse and dry thoroughly.

8. SPECIFICATIONS

Brand:	Darlee
Model Name:	Series 60
Model Number:	B/201060-C

Product Dimensions:	48"D x 48"W x 29"H
Frame Material:	Cast Aluminum
Finish:	Antique Bronze Powder Coat
Tabletop Shape:	Round
Umbrella Hole:	Yes
Color:	Antique Bronze

9. WARRANTY AND SUPPORT

Warranty Information:

The manufacturer's warranty information is available in the product description or by contacting Darlee customer service. Please refer to the original purchase documentation for specific warranty terms and conditions.

Customer Support:

For assistance with assembly, missing parts, or any other inquiries, please contact Darlee customer support. Contact details can typically be found on the Darlee official website or through your retailer.

