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Lamin-x S024Y

Lamin-x S024Y Headlight Cover Installation and Care Guide

For Subaru Impreza (2008-2011)

1. Introduction

Thank you for choosing Lamin-x Headlight Covers. This manual provides detailed instructions for the proper installation, maintenance, and care of your S024Y headlight covers designed specifically for the Subaru Impreza models from 2008 to 2011. These covers are engineered to protect your vehicle's headlights from road debris and add a distinctive style.

2. Product Overview

The Lamin-x S024Y Headlight Covers are precision-cut protective films for both the left and right headlights of your Subaru Impreza (2008-2011). They offer a durable barrier against scratches, chips, and other damage caused by road hazards, while also providing a unique aesthetic enhancement. This specific model is designed to provide a yellow tint.





Image: Application of Lamin-x yellow headlight film.

3. Safety Information

Always exercise caution when working on your vehicle. Ensure the vehicle is parked on a level surface and the engine is off. Avoid contact with hot engine components. Wear appropriate personal protective equipment, such as gloves, if necessary. Keep all tools and materials out of reach of children.

4. Package Contents

Your Lamin-x S024Y Headlight Cover package should contain the following items:

- Pre-cut Lamin-x Headlight Covers (1 pair for left and right headlights)
- Installation instructions (this manual)



Image: Lamin-x film showing its protective backing.

5. Tools Required for Installation

To ensure a smooth and successful installation, gather the following tools:

- Spray bottle with water and a few drops of mild soap (e.g., baby shampoo)
- Squeegee or soft plastic card (provided with some kits, or a credit card wrapped in a soft cloth)
- Lint-free cloth or paper towels
- Heat gun or hair dryer (optional, for complex curves or colder temperatures)
- Utility knife or razor blade (optional, for trimming if necessary)
- Rubbing alcohol or automotive surface cleaner

6. Setup (Pre-Installation)

1. **Clean the Headlights:** Thoroughly clean the surface of your headlights. Use rubbing alcohol or an automotive surface cleaner to remove all dirt, wax, grease, and residues. A clean surface is crucial for proper adhesion.
2. **Prepare the Application Solution:** Fill a spray bottle with water and add 2-3 drops of mild soap. Shake gently to mix. This solution will allow you to position the film and remove air bubbles.
3. **Inspect the Film:** Carefully unroll and inspect the Lamin-x film for any defects or damage. Ensure you have the correct pieces for each headlight.

7. Installation Instructions

Follow these steps carefully for optimal results. It is recommended to perform installation in a clean, dust-free environment, ideally between 18-24°C (65-75°F).

1. **Spray Headlight:** Liberally spray the clean headlight surface with the soap solution. This will prevent the film from sticking immediately and allow for repositioning.
2. **Peel Backing:** Carefully peel the protective backing off the Lamin-x film. As you peel, spray the adhesive side of the film with the soap solution to prevent it from sticking to itself or attracting dust.



Image: Peeling the protective backing from the film.

3. **Position Film:** Carefully place the wet, adhesive side of the film onto the wet headlight. Slide and adjust the film until it is perfectly aligned with the contours of the headlight.
4. **Squeegee Out Solution:** Once positioned, begin to squeegee the soap solution and air bubbles out from under the film. Start from the center and work your way outwards, applying firm, even pressure. Overlap your strokes.
5. **Work Edges and Curves:** For curved or complex areas, you may need to gently stretch the film or use a heat gun/hair dryer on a low setting to make the film more pliable. Be careful not to overheat the film or the headlight. Continue squeegeeing until all bubbles and water are removed.



Image: Demonstrating film flexibility for contouring.

6. **Trim Excess (if necessary):** If your film is not pre-cut perfectly or if you are using a universal sheet, carefully trim any excess material using a sharp utility knife, being mindful not to scratch the headlight or vehicle paint.
7. **Final Wipe Down:** Use a lint-free cloth to gently wipe down the installed film and surrounding areas. Avoid washing the vehicle or exposing the film to heavy moisture for at least 24-48 hours to allow the adhesive to fully cure.

8. Maintenance and Care

Proper care will extend the life and appearance of your Lamin-x headlight covers:

- **Cleaning:** Wash the film with mild automotive soap and water. Avoid abrasive cleaners, brushes, or high-pressure washers directly on the film edges.
- **Waxing:** You can wax the film just as you would your vehicle's paint to maintain its shine and protection.

- **Avoid Harsh Chemicals:** Do not use harsh solvents, petroleum-based products, or strong degreasers on the film, as these can damage the material.
- **Damage:** If the film becomes severely scratched or damaged, it can be carefully removed and replaced.

9. Troubleshooting

- **Bubbles:** Small water bubbles may appear immediately after installation. These typically evaporate within a few days to a few weeks as the film cures. Larger air bubbles can often be worked out with a squeegee towards the nearest edge.
- **Lifting Edges:** Ensure edges are properly sealed during installation. If an edge lifts, re-wet the area with soap solution, press it down firmly with a squeegee, and apply gentle heat if needed to help it adhere.
- **Dust/Debris Under Film:** This usually occurs during the peeling or positioning steps. If visible and bothersome, the film may need to be carefully removed, the headlight and film re-cleaned, and re-applied. Prevention through a clean environment and liberal use of soap solution is key.

10. Specifications

Brand	Lamin-x
Model Number	S024Y
Compatibility	Subaru Impreza (2008, 2009, 2010, 2011)
Color/Tint	Yellow
Material	Protective Film
Exterior Finish	Smooth
Item Weight	318 g

11. Warranty and Support

For specific warranty information regarding your Lamin-x S024Y Headlight Covers, please refer to the official Lamin-x website or contact their customer support directly. Warranty terms and conditions may vary.
If you encounter any issues not covered in this manual or require further assistance, please reach out to Lamin-x customer service through their official channels. Always provide your product model number (S024Y) and vehicle details when seeking support.

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