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DUPLI-COLOR 467462

Duplicolor 467462 Hammer Finish Spray Paint Instruction Manual

Model: 467462 | Brand: DUPLI-COLOR

1. Product Overview

This manual provides instructions for the Duplicolor 467462 Hammer Finish Spray Paint, Anthracite, 400 ml. This product is designed for renovating, repairing, and enhancing items subject to heat stress, such as garden grills, stoves, partitions, and lampshades. It offers a durable hammer finish.



Image 1: Duplicolor 467462 Hammer Finish Spray Paint can, Anthracite.

2. Safety Information

Always read the label on the spray can before use. Ensure adequate ventilation during application. Wear appropriate personal protective equipment, including gloves and eye protection. Keep out of reach of children. Do not inhale spray mist.

Important Note for Barbecues: Painted surfaces must not come into contact with food to be grilled. Carbon reservoirs can reach temperatures exceeding the product's maximum temperature resistance.

3. Preparation

1. **Surface Cleaning:** Ensure the surface to be painted is clean, dry, and free of grease, dust, and loose rust. For rusty surfaces, it is recommended to remove loose rust with a wire brush and then degrease the surface (e.g., with brake cleaner).
2. **Masking:** Mask off any areas not intended for painting to protect them from overspray.
3. **Temperature:** Apply the paint at approximately 20°C (68°F) for optimal results.
4. **Activating the Spray Can:** Before first use, remove the protective cap. Turn the can upside down and remove the red safety ring from beneath the spray head.



Image 2: Illustration of removing the red safety ring from the spray can.

5. **Shaking:** Shake the can vigorously for at least 2-3 minutes after the mixing ball is heard. This ensures proper mixing of the paint components.

4. Application (Operating)

1. **Test Spray:** Always perform a test spray on an inconspicuous area or a piece of scrap material to check color match and compatibility.
2. **Spray Distance:** Hold the can approximately 25-30 cm (10-12 inches) from the surface.
3. **Applying Coats:** Apply several thin, even coats in a cross-coat method (horizontal then vertical passes). Avoid applying a single thick coat to prevent drips and ensure proper hammer effect formation. Start spraying off the object and move across it, releasing the nozzle at the end of each pass.
4. **Recoating:** Allow a short flash-off time between coats (refer to product label for specific times, typically a few minutes).



Image 3: Example of the hammer finish effect on painted items.

5. Drying and Curing

- **Dust Dry:** Approximately 5 minutes.
- **Touch Dry:** Refer to product label for specific times.
- **Fully Cured:** The paint will achieve its full hardness and heat resistance after a few days.

6. Maintenance and Storage

- **Cleaning the Nozzle:** After use, invert the can and spray until only propellant comes out. This clears the nozzle and prevents clogging.
- **Storage:** Store the spray can in a cool, dry place, away from direct sunlight and sources of ignition. Ensure the cap is securely replaced.

7. Troubleshooting

Problem	Possible Cause	Solution
Uneven finish / Drips	Too much paint applied in one coat, or can held too close.	Apply thinner, even coats from the recommended distance.
Nozzle clogging	Paint dried in the nozzle.	Clean nozzle after each use by inverting the can and spraying until clear. If clogged, try cleaning with a thin wire or solvent.
Poor adhesion	Surface not properly cleaned or prepared.	Ensure surface is clean, dry, and degreased before application.

8. Specifications

- **Brand:** DUPLI-COLOR
- **Model Number:** 467462
- **Color:** Anthracite (Noir)
- **Finish Type:** Metallic (Hammer Finish)
- **Volume:** 400 ml
- **Product Dimensions:** 6.9 x 6.9 x 19.3 cm; 180 grams
- **Special Features:** Shine, Washable
- **Usage:** Repair, Renovation
- **Surface Recommendation:** Metal
- **Heat Resistance:** Between 300°C and 690°C (general range for product line)

9. Support and Contact

For further assistance or inquiries, please contact DUPLI-COLOR customer support. Refer to the product packaging for specific contact details or visit the official DUPLI-COLOR website.
Manufacturer: MOTIP-DUPLI GmbH

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