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DUPLI-COLOR 467257

DUPLI-COLOR 467257 Ceramic Spray Instruction Manual

Model: 467257 | Brand: DUPLI-COLOR

1. Product Overview

The DUPLI-COLOR 467257 Ceramic Spray is a high-quality acrylic enamel spray designed for repairing and refreshing damaged, white glossy enamel surfaces. It is suitable for various household items such as washbasins, sinks, bathtubs, refrigerators, and boilers. This spray provides a hard, durable, dirt-repellent, and UV-resistant finish with excellent opacity and adhesion.



Image 1.1: DUPLI-COLOR Ceramic Spray can (400 ml).

2. Safety Information

Always prioritize safety when using spray products. Failure to follow safety guidelines can result in injury or adverse health effects.

- **Ventilation:** Use in a well-ventilated area. Avoid inhaling spray mist. If used indoors, ensure adequate air circulation by opening windows and doors.
- **Personal Protective Equipment (PPE):** Wear appropriate PPE, including safety glasses to protect eyes, gloves to protect skin, and a respirator or face mask to prevent inhalation of fumes.
- **Flammability:** This product is highly flammable. Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. Do not smoke during application.
- **Storage:** Store in a cool, dry place, away from direct sunlight and temperatures above 50°C (122°F). Keep out of reach of children and pets.
- **Disposal:** Dispose of contents/container in accordance with local regulations. Do not puncture or incinerate cans,

even after use.

- **First Aid:** In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. In case of skin contact, wash with soap and water. If inhaled, move to fresh air.

3. Preparation

Proper preparation is essential for optimal results and adhesion.

1. **Clean the Surface:** Ensure the surface to be sprayed is thoroughly clean, dry, and free from grease, oil, rust, and loose particles. Use a suitable cleaner and allow it to dry completely.
2. **Sand (if necessary):** For optimal adhesion on very smooth or previously painted surfaces, lightly sand the area with fine-grit sandpaper (e.g., 400-600 grit). Wipe away any sanding dust.
3. **Masking:** Carefully mask off any areas not intended for spraying using painter's tape and newspaper or plastic sheeting.
4. **Temperature:** Ensure the ambient temperature and the surface temperature are between 10°C and 25°C (50°F and 77°F).
5. **Shake the Can:** Shake the spray can vigorously for at least 2-3 minutes before use, and occasionally during application, to ensure proper mixing of the paint.

4. Operating Instructions (Application)

Follow these steps for effective application of the ceramic spray.

1. **Test Spray:** Before applying to the main surface, perform a test spray on an inconspicuous area or a piece of scrap material to check color match and spray pattern.
2. **Spray Distance:** Hold the can upright approximately 20-30 cm (8-12 inches) from the surface.
3. **Application Technique:** Apply the spray in thin, even coats using a steady, sweeping motion. Avoid applying too much paint in one spot to prevent drips and runs.
4. **Multiple Coats:** For best results and full opacity, apply several thin coats rather than one thick coat. Allow a flash-off time of approximately 5-10 minutes between coats.
5. **Drying Time:**
    - Dust dry: Approximately 10 minutes
    - Touch dry: Approximately 30 minutes
    - Hard dry: Approximately 24 hours
    - Fully cured: Up to 7 days (for maximum durability and resistance)
6. **Remove Masking:** Carefully remove masking tape and paper while the paint is still slightly wet to prevent peeling.

5. Maintenance and Storage

Proper care ensures the longevity of the product and its effectiveness.

- **Cleaning the Nozzle:** After each use, invert the can and spray until only propellant comes out. This clears the nozzle and prevents clogging.
- **Storage:** Store the can in a cool, dry, and well-ventilated place, protected from frost and direct sunlight. Ensure the cap is securely placed.
- **Shelf Life:** Refer to the product packaging for specific shelf life information.

6. Troubleshooting

Common issues and their potential solutions.

Problem	Possible Cause	Solution
Drips or Runs	Too much paint applied in one coat; can held too close to surface.	Apply thinner coats. Maintain recommended spray distance (20-30 cm).
Poor Adhesion / Peeling	Surface not properly cleaned or prepared; surface too smooth; insufficient drying time between coats.	Thoroughly clean and degrease the surface. Lightly sand smooth surfaces. Ensure adequate drying time.
Uneven Finish / Grainy Texture	Can not shaken enough; spraying in cold conditions; can held too far away.	Shake can vigorously for 2-3 minutes. Ensure proper temperature. Maintain recommended spray distance.
Clogged Nozzle	Paint dried in the nozzle after use.	Invert can and spray until clear after each use. If clogged, replace nozzle or try to clear with a thin wire (use caution).

7. Specifications

Detailed technical information for the DUPLI-COLOR Ceramic Spray.

Brand: DUPLI-COLOR

Model Number: 467257

Color: White

Surface Type: Glossy

Volume: 400 ml

Product Dimensions: 6.9 x 6.9 x 19.3 cm

Item Weight: 428 g

Coverage: Approximately 1 m² per 400 ml can (actual coverage may vary based on surface and application)

Special Features: Dirt-repellent, UV-resistant

Usage: Indoor/Outdoor

Drying Times: Dust dry approx. 10 min, Touch dry approx. 30 min, Hard dry approx. 24 hours

8. Warranty and Support

Information regarding product warranty and customer support is not provided in the available data. Please refer to the product packaging or the manufacturer's official website for details on warranty terms and customer service contact information.

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