

Mastercool 66011

Mastercool 66011 50 lb. Refrigerant Recovery Tank

User Manual

1. INTRODUCTION

This manual provides essential information for the safe and effective use of the Mastercool 66011 50 lb. Refrigerant Recovery Tank. This tank is designed for the safe storage and transport of recovered refrigerants, including R134a, and is suitable for use in automotive and HVAC systems. Constructed from powder-coated steel, it meets DOT-4BA400 and CAN/CSA-B339-02 standards, ensuring durability and compliance.

The tank features an 80% fill float switch to prevent overfilling and a Y-valve for versatile recovery of both liquid and vapor refrigerants. It is equipped with a 1/2" ACME connection for R134a compatibility and a collar design for easier handling. Please note that this tank is shipped as a dry, empty cylinder; no refrigerant is included.

2. SAFETY INFORMATION

WARNING: Handling refrigerants and pressurized tanks requires proper training and adherence to safety protocols. Failure to follow these instructions can result in serious injury or property damage.

- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when handling refrigerants and connecting/disconnecting hoses.
- Ensure the recovery tank is placed on a stable, level surface during operation.
- Do not overfill the tank. The integrated 80% fill float switch is a safety feature, but it should not replace careful monitoring of the recovery process.
- Never expose the tank to excessive heat or open flames.
- Transport the tank securely to prevent movement or damage.
- Ensure all connections are tight and leak-free before starting any recovery procedure.
- Dispose of recovered refrigerants and contaminated oil according to local, state, and federal regulations.
- **Proposition 65 Warning:** This product may contain chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

3. PRODUCT FEATURES

- **Capacity:** 50 lb. (refrigerant capacity).
- **Refrigerant Compatibility:** Designed for R134a, also compatible with CFCs, HFCs, HCFCs, and blends (e.g., R12, R22, R410A).
- **Construction:** High-strength HP325/HP345 powder-coated steel for corrosion resistance and durability.
- **Safety Standards:** Meets DOT-4BA400 and CAN/CSA-B339-02 standards for safe storage and transport.
- **Overfill Prevention:** Integrated 80% fill float switch automatically shuts off recovery to prevent overfilling.
- **Versatile Recovery:** Y-valve design allows for separate control of liquid and vapor refrigerant recovery.
- **Connection:** 1/2" ACME fittings for secure and leak-free connections.
- **Handling:** Collar-style handle and roll core base for easier transport and stability.



Figure 1: Mastercool 66011 50 lb. Refrigerant Recovery Tank. This image shows the overall design of the tank, featuring its gray and yellow color scheme, dual valve assembly, and protective collar.

4. SETUP

1. **Unpacking and Inspection:** Carefully remove the recovery tank from its packaging. Inspect the tank for any visible damage, including dents, scratches, or valve issues. Ensure the protective caps are securely in place on the valve ports.
2. **Initial Leak Check:** Before first use, it is recommended to perform a vacuum and leak check on the tank. Connect a vacuum pump to one of the tank's service ports (with the valve open) and evacuate the tank to a deep vacuum (e.g., 500 microns). Close the tank valve and monitor the vacuum for at least 30 minutes. A stable vacuum indicates no leaks.
3. **Positioning:** Place the recovery tank on a firm, level surface in a well-ventilated area, away from heat sources or direct sunlight.
4. **Connecting to Recovery Equipment:** Connect appropriate refrigerant hoses from your recovery machine to the tank's Y-valve ports. Ensure all connections are tight using a wrench to prevent refrigerant leaks. The 1/2" ACME fittings are standard for R134a systems.



Y VALVE DESIGN

allowing for separate control of liquid and vapor recovery

1/2" ACME FITTINGS FOR SECURE CONNECTIONS



LARGE EASY GRIP KNOBS

*shipped as dry empty cylinder



Figure 2: Detail of the Y-valve and 1/2" ACME fittings. This image highlights the dual valve system with red and blue caps, designed for managing both liquid and vapor refrigerant flow, and the robust ACME connections.

5. OPERATING INSTRUCTIONS

The Mastercool 66011 tank is designed for use with a certified refrigerant recovery machine. Always refer to your recovery machine's manual for specific operating procedures.

5.1 General Recovery Procedure

1. Ensure the recovery tank is properly connected to the recovery machine and the system being serviced.
2. Open the appropriate valves on the recovery tank (liquid or vapor, or both, depending on the recovery method).
3. Start the recovery machine according to its instructions.
4. Monitor the recovery process, including tank pressure and the 80% fill float switch.
5. Once recovery is complete, close the tank valves before shutting down the recovery machine.
6. Disconnect hoses carefully, ensuring minimal refrigerant release.

5.2 Liquid and Vapor Recovery (Y-Valve)

The Y-valve allows for efficient recovery of both liquid and vapor refrigerants:

- **Liquid Recovery:** Connect the liquid line from your recovery machine to the liquid port of the tank (typically marked with a red cap or 'L'). Open the liquid valve on the tank. This method is generally faster for large volumes of refrigerant.
- **Vapor Recovery:** Connect the vapor line from your recovery machine to the vapor port of the tank (typically marked with a blue cap or 'V'). Open the vapor valve on the tank. This method is used for recovering remaining vapor after liquid recovery or for systems with only vapor.
- For optimal recovery, it is often recommended to recover liquid first, then switch to vapor recovery to evacuate the system thoroughly.

5.3 Using the 80% Fill Float Switch

The 80% fill float switch is a critical safety feature. When the refrigerant level in the tank reaches 80% of its capacity, the float switch will activate, signaling the recovery machine to shut off. This prevents dangerous overfilling of the tank due to thermal expansion of the refrigerant.

- Ensure your recovery machine is compatible with and connected to the float switch circuit of the tank.
- Always monitor the weight of the tank using a refrigerant scale during recovery to cross-reference with the float switch activation.



REFRIGERANT COMPATIBILITY

includes CFCs, HFCs, HCFCs, and blends

Store
refrigerants
such as:

R12

R22

R134a

R410A



*shipped as dry empty cylinder



Figure 3: Mastercool 66011 tank connected to a recovery machine. This image illustrates the tank's compatibility with various refrigerants (R12, R22, R134a, R410A) and its integration into a typical refrigerant recovery setup with a recovery machine.

6. MAINTENANCE

- **Regular Inspection:** Periodically inspect the tank for any signs of corrosion, damage, or leaks. Check the valve assembly for proper function and ensure valve caps are present and secure when the tank is not in use.
- **Cleaning:** Keep the exterior of the tank clean. Use a mild detergent and water if necessary, and dry thoroughly. Avoid abrasive cleaners or solvents that could damage the powder coating.
- **Hydrostatic Testing:** Refrigerant recovery tanks are pressure vessels and require periodic hydrostatic testing as mandated by DOT and other regulatory bodies. The retest date is stamped on the tank's collar. Ensure the tank is retested by a certified facility before this date expires. Failure to do so renders the tank unsafe and illegal for use.
- **Storage:** Store empty or partially filled tanks in a cool, dry, well-ventilated area, away from direct sunlight, heat sources, and corrosive materials. Ensure tanks are stored upright and secured to prevent tipping.



POWDER-COATED FINISH

for corrosion resistance and long-lasting durability



*shipped as dry empty cylinder

Figure 4: Features for durability and handling. This image highlights the powder-coated finish for corrosion resistance, the stable roll core base, and the collar-style handle designed for easier transport and protection of the valves.

7. TROUBLESHOOTING

- **Tank Not Filling / Slow Recovery:**
 - Check all hose connections for leaks.
 - Ensure tank valves (liquid and/or vapor) are fully open.
 - Verify the recovery machine is operating correctly and its valves are open.
 - Check for blockages in hoses or filters.
 - Ensure the system being recovered has sufficient pressure for the recovery machine to operate effectively.
- **Float Switch Activation (Premature or Not Activating):**
 - If the float switch activates prematurely, the tank might be partially filled or contain non-condensable gases.
 - If the float switch does not activate, ensure it is properly connected to the recovery machine. Do not rely solely on the float switch; always use a refrigerant scale to monitor tank weight.
- **Leaks:**
 - Use an electronic leak detector or soap solution to pinpoint leaks at connections or on the tank body.
 - Tighten connections or replace faulty hoses/fittings. If the tank body is leaking, discontinue use immediately and replace the tank.

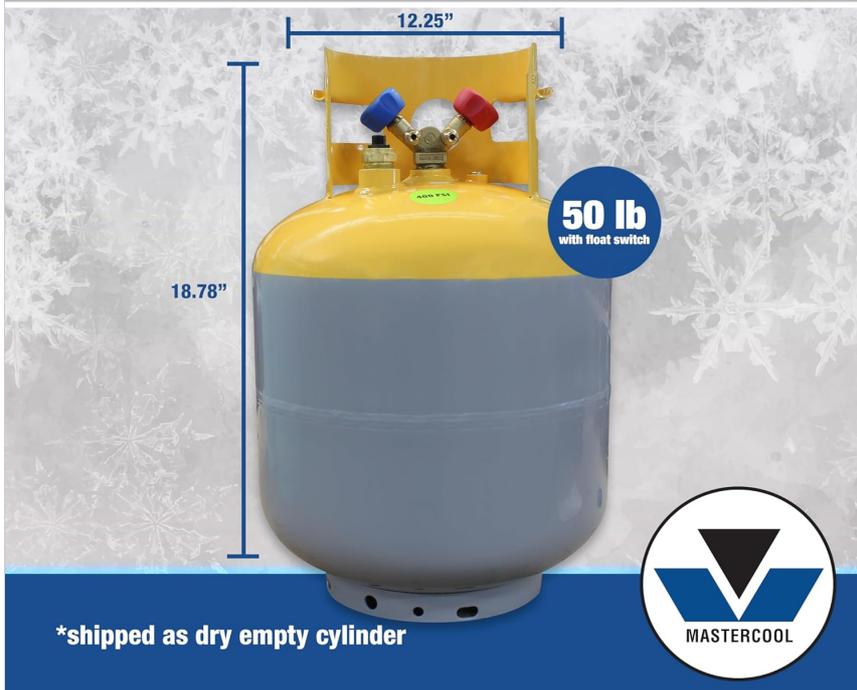
8. SPECIFICATIONS

Feature	Specification
Model Number	66011
Capacity	50 lb.
Refrigerant Compatibility	R134a, CFCs, HFCs, HCFCs, and blends
Material	HP325/HP345 Powder-Coated Steel
Standards Met	DOT-4BA400, CAN/CSA-B339-02
Valves	Y-valve for liquid and vapor
Connection Type	1/2" ACME
Overfill Protection	80% Fill Float Switch
Color	Gray/Yellow
Item Weight	30.7 pounds
Dimensions (Approx.)	12.25" Width x 18.78" Height



DURABLE HP325 OR HP345 STEEL

ideal for refrigerant storage (refrigerant not included)



***shipped as dry empty cylinder**

Figure 5: Mastercool 66011 tank with dimensions labeled. This image provides a visual representation of the tank's approximate width (12.25 inches) and height (18.78 inches), useful for storage and transport planning.



CERTIFIED for safe transport



***shipped as dry empty cylinder**

Figure 6: Certification details on Mastercool 66011 tanks. This image shows close-ups of the tank's collar, indicating compliance with DOT-4BA400 and Transport Canada standards, essential for legal and safe refrigerant handling.

9. WARRANTY AND SUPPORT

Mastercool products are manufactured to high-quality standards. For specific warranty information, please refer to the documentation included with your purchase or visit the official Mastercool website. Mastercool has over 40 years of experience serving the automotive and HVAC/R industries, providing reliable tools and equipment. For technical assistance, parts, or service inquiries, please contact Mastercool customer support. Contact information can typically be found on the product packaging or the Mastercool official website.

Related Documents - 66011

	<p>Mastercool 69365 Twin Turbo Refrigerant Recovery System Parts Breakdown Comprehensive parts list for the Mastercool 69365 Twin Turbo Refrigerant Recovery System, detailing components, descriptions, and part numbers for the 50 lb DOT tank model.</p>
	<p>Mastercool Automotive Air Conditioning Tools & Equipment Catalog Explore the comprehensive Mastercool catalog featuring professional-grade automotive air conditioning service tools, vacuum pumps, recovery machines, leak detection equipment, and more. Enhance your automotive repair capabilities with Mastercool's innovative solutions.</p>
	<p>Mastercool 56100 Raptor Refrigerant Leak Detector Operating Instructions Comprehensive operating instructions and safety guidelines for the Mastercool 56100 Raptor Refrigerant Leak Detector, detailing functions, procedures, troubleshooting, and warranty information.</p>
	<p>Mastercool IntellaSense 55800 Refrigerant Leak Detector Operating Instructions Comprehensive operating instructions and specifications for the Mastercool IntellaSense 55800 Refrigerant Leak Detector, detailing its features, maintenance, troubleshooting, and warranty.</p>
	<p>Mastercool 55800 Leak Detector: Features, Specifications, and Operation Detailed information on the Mastercool 55800 Leak Detector, including its advanced metal oxide gas sensor, super sensitive function, LCD features, keypad operations, and technical specifications for detecting various refrigerants.</p>
	<p>Mastercool Spartan Smart Manifold Operating Instructions Comprehensive operating instructions and specifications for the Mastercool Spartan Smart Manifold, a digital HVAC manifold gauge system for precise pressure, temperature, and vacuum measurements, data logging, and refrigerant management.</p>

Documents - Mastercool – 66011



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Tools and Equipment Catalog III

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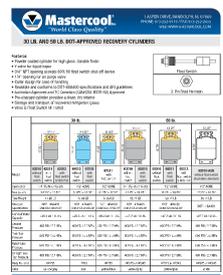
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Mastercool Automotive A C Tools Equipment Product Information CARID 69365 product information images carid mastercool items ||| 69365 115V - 60 HZ Mastercool s Heavy Duty Recovery Machine with 50 lb DOT Tank for Buses and Fleet ... THOUT VALVE CORE 69000-010-YKN 69000-010-BKN 69000-010-RKN 92708-69100 82934 98721 49264-69100 82634-M 69500-DR...

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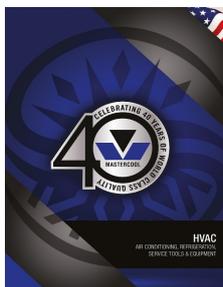


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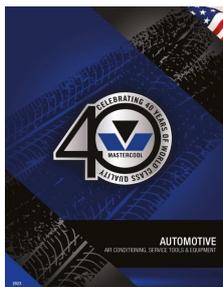


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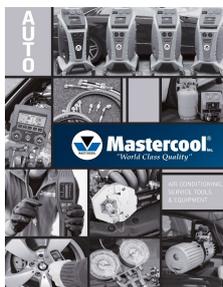


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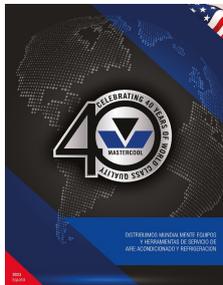


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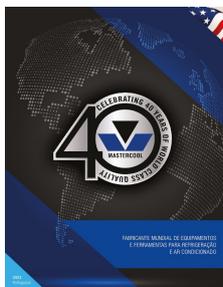


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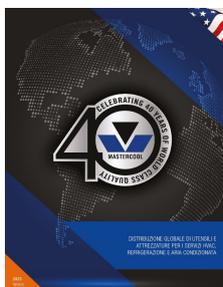


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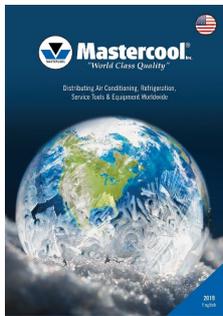


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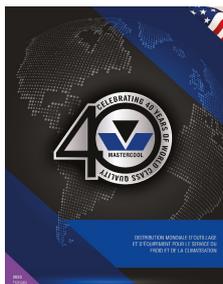
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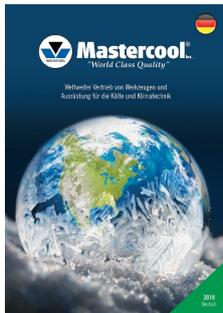


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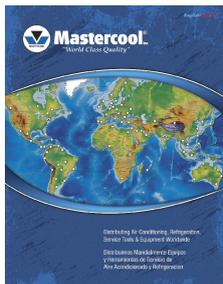
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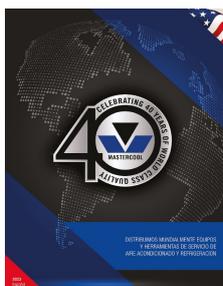


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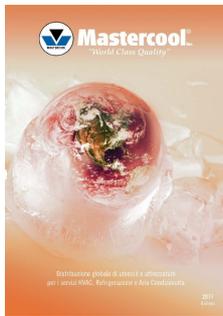


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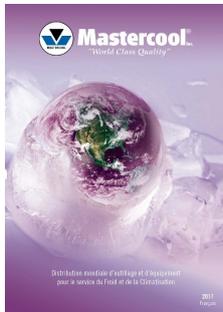


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Pendant plus de 30 ans Mastercool fournit des outils de service d'équipements de climatisation de h ... 63010 Sans commutateur flott commutateur flotteur Vanne 1/4 SAE 63010-AUS Sans co...

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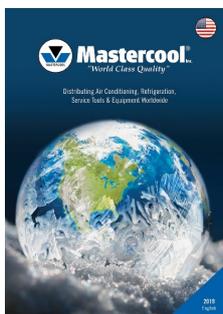


[pdf] Catalog

MC2018 INT S web mastercool 2018 07 InternationalSpanish Mastercool Inc Manufacturer of Air Conditioning Refrigeration Service Tools and Equipment Internati

Mastercool viene ofreciendo, por ms de 35 aos, herramientas y equipos profesionales de excelente c ... 10 Sin interruptor Flotante 6 flotante Puerto 1/4 SAE 63010-AUS Sin interr...

lang:es score:17 filesize: 18.83 M page_count: 112 document date: 2018-07-30

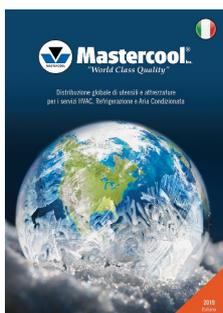


[pdf] Catalog

mastercool 2019 cat en euro index nl files catalogs |||

For over 35 years Mastercool has been supplying professional quality air conditioning service tools ... 66010 63010-AUS 63010 with Port 63010-AUS without float switch Au...

lang:de score:17 filesize: 19.16 M page_count: 111 document date: 2021-04-02



[pdf] Catalog

MC2018 INT I web mastercool 2018 07 InternationalItalian Mastercool Inc Manufacturer of Air Conditioning Refrigeration Service Tools and Equipment Internationa

Da oltre 35 anni Mastercool fornisce utensili e apparecchiature di qualità professionale per il con ... 7 MPa Materiale corpo: HP325 or interruttore a interruttore a interruttore a inte...

lang:it score:17 filesize: 19.04 M page_count: 112 document date: 2018-07-30



[\[pdf\]](#) Catalog

MC2019 INT F web mastercool 2018 07 InternationalFrench Mastercool Inc Manufacturer of Air Conditioning Refrigeration Service Tools and Equipment International
Pendant plus de 35 ans Mastercool fournit des outils de service d'équipements de climatisation de h ... 63010 Sans commutateur flottant
commutateur flotteur Vanne 1/4 SAE 63010-AUS Sans co...

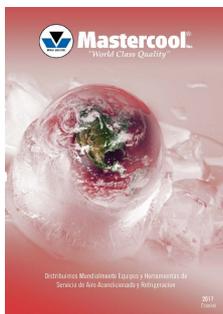
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MC2018 INT PORT web mastercool 2018 07 InternationalPortuguese Mastercool Inc Manufacturer of Air Conditioning Refrigeration Service Tools and Equipment International
Por mais de 35 anos, a Mastercool fornece equipamentos e ferramentas de serviço para ar-condicionado ... Pa 63010 66010 63010-AI
boia e Porta 1/4 SAE 63010-AUS com chave-boia padrão australi...

lang:pt score:17 filesize: 19.24 M page_count: 112 document date: 2018-07-30

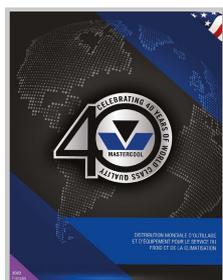


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MC2017 INT S web mastercool 2014 11

Mastercool viene ofreciendo, por más de 30 años, herramientas y equipos profesionales de excelente calidad ... 65010 Con interruptor flotante
flotante y Puerto 1/4 SAE 1/2 ACME amarillo...

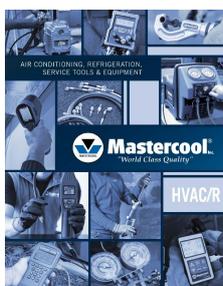
lang:es score:17 filesize: 15.14 M page_count: 100 document date: 2016-07-14



[\[pdf\]](#) Catalog

40 celebrating 40 years EURO INDEX Apr 27 2024 · Pendant plus de 40 ans Mastercool fournit des outils de service d'équipements de climatisation haute qualité professionnelle
YEARS OF WORLD Pendant plus de 40 ans Mastercool fournit des outils de service d'équipements de climatisation ... 6012 Avec commutateur
BOUEILLES DE RECUPRATION APPROUVEES DOT 100 LB Dimension: 11.25 x...

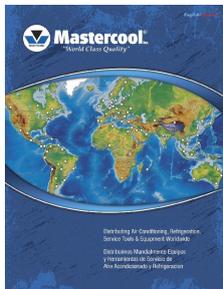
lang:fr score:16 filesize: 31.13 M page_count: 121 document date: 2023-05-23



[\[pdf\]](#) Catalog

MC2015HVAC qty 3000 Mastercool 90066 B CatalogMastercool's newest addition to the recovery machine lineup takes the reliability of 69000 series machines and
For over 30 years Mastercool has been supplying professional quality air conditioning service tools ... at switch Connection 63010-AI
with float switch NCG Port 63010-AUS without...

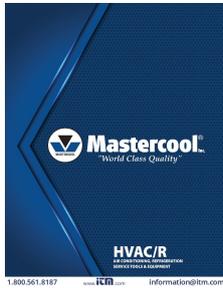
lang:en score:16 filesize: 12.37 M page_count: 72 document date: 2017-12-07



[\[pdf\] Declaration of Conformity Catalog](#)

Mastercool Locations Unilog The 98230 Charging Solenoid Module turns the 98210 A ACCU CHARGE II 98211 III into Automatic Programmable Scales! This mod For over 30 years Mastercool has been supplying professional quality air conditioning service tool ... with float switch 63010 without f 63010-AUS without float switch Austral...

lang:tl score:16 filesize: 15.39 M page_count: 59 document date: 2013-09-06



[\[pdf\] Datasheet Borchure](#)

ITM Datasheet Template Mastercool Locations information@itm 1 800 561 8187 Mastercool vacuum pumps are durable and time tested They stand up to the VACI 4hNNlr16DchoUSCLrZxBJZM1FJ FjNw6yfqeRm5XKwq3 |||

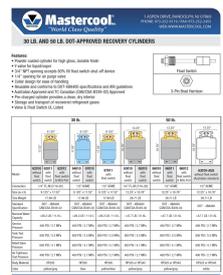
1.800.561.8187 www .com information itm.com For over 38 years Mastercool has been supplying pr ... 66012 with float switch NCG APPROVED RECOVERY CYLINDERS Size w x...

lang:en score:15 filesize: 22.52 M page_count: 79 document date: 2015-03-23



[Mastercool 69365 Twin Turbo Refrigerant Recovery System Parts Breakdown](#)

Comprehensive parts list for the Mastercool 69365 Twin Turbo Refrigerant Recovery System, detailing components, descriptions, an lang:i-klngon score:15 filesize: 178.55 K page_count: 1 document date: 2018-07-17

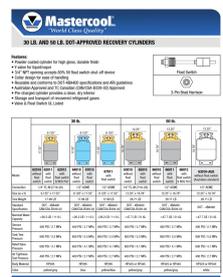


[\[pdf\] Specifications](#)

62010 FLIER indd Mastercool 30 LB DOT APPROVED RECOVERY CYLINDERS web mastercool media |||

30 LB. AND 50 LB. DOT-APPROVED RECOVERY CYLINDERS Features: Powder coated cylinder for high gloss, ... 95 HP325 or HI switch NCG Port 63010-AUS without float switch Austral...

lang:en score:15 filesize: 180.84 K page_count: 1 document date: 2010-07-22

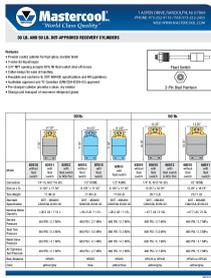


[\[pdf\] Specifications](#)

Mastercool Automotive A C Tools Equipment Product Information CARiD 66010 boxed product information images carid mastercool items |||

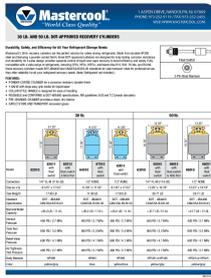
30 LB. AND 50 LB. DOT-APPROVED RECOVERY CYLINDERS Features: Powder coated cylinder for high gloss, ... 95 HP325 or HI switch NCG Port 63010-AUS without float switch Austral...

lang:en score:15 filesize: 373.91 K page_count: 1 document date: 2020-09-02



[pdf] Specifications

Flier Mastercool Inc Manufacturer of Air Conditioning Refrigeration Service Tools and Equipment 62010 FLIER mastercool bsk manager 2022 03 |||
 30 LB. AND 50 LB. DOT-APPROVED RECOVERY CYLINDERS Features: Powder coated cylinder for high gloss,7 MPa HP295
 12.25 x 18.78 28.71 LB DOT - 4BA400 CAN/CSA-B339-02 47.7 L...
 lang:en score:15 filesize: 141.04 K page_count: 1 document date: 2022-03-30



[pdf] Specifications

Flier Mastercool Inc Manufacturer of Air Conditioning Refrigeration Service Tools and Equipment 62010 FLIER mastercool bsk manager 2025 05 62010 FLIER |||
 30 LB. AND 50 LB. DOT-APPROVED RECOVERY CYLINDERS Durability, Safety, and Efficiency for All Your Re ... ch NCG Port 1/4
 x 18.78 28.71 LB DOT - 4BA400 CAN/CSA-B339-02 26.2 L...
 lang:en score:14 filesize: 149.35 K page_count: 1 document date: 2025-05-08

[pdf] Borchure

3m GlobalTestSupply18 V cordless vacuum pump 1 4 SAE port and 3 5 oz of oil Ball valve rotates 90° between two teflon washers requiring little effort to turn even
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 Find Quality Products Online at: www.GlobalTestSupply.com sales GlobalTestSupply.com For over 38 ... 66012 with float switch NC
 DOT-APPROVED RECOVERY CYLINDERS Size w x...
 lang:en score:14 filesize: 22.49 M page_count: 79 document date: 2015-09-17

