

## CURT 16424

# CURT 16424 5th Wheel Installation Brackets User Manual

Model: 16424 | Brand: CURT

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## 1. INTRODUCTION

This manual provides detailed instructions for the proper installation, operation, and maintenance of your CURT 16424 5th Wheel Installation Brackets. These brackets are designed to provide a secure mounting platform for industry-standard 5th wheel hitch rails (sold separately) on specific Ford Super Duty trucks. Please read this manual thoroughly before beginning installation to ensure safe and correct usage.

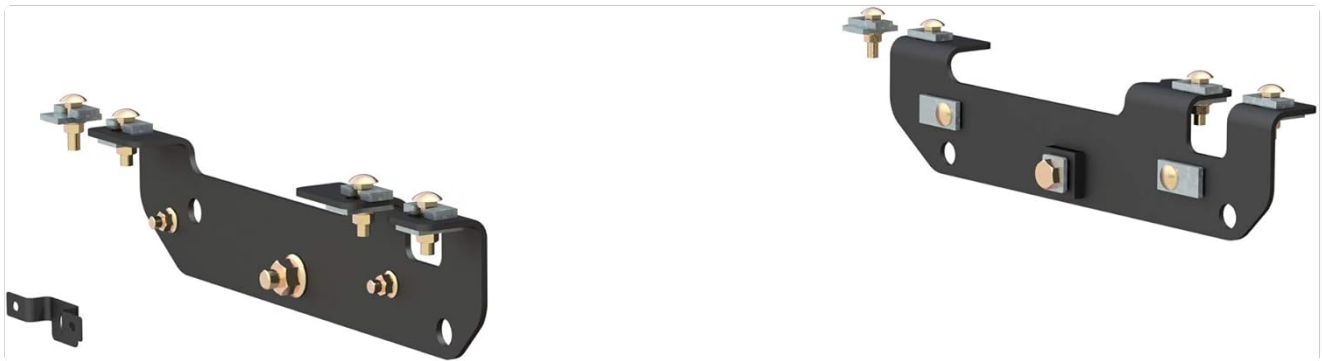


Image 1.1: Overview of the CURT 16424 5th Wheel Installation Brackets.

## 2. SAFETY INFORMATION

**WARNING:** Improper installation or use of this product can result in serious injury or property damage. Always follow all instructions and safety precautions.

- Always wear appropriate personal protective equipment, including safety glasses, during installation.
- Ensure the vehicle is securely supported on a level surface before beginning work.
- Do not exceed the towing capacity of your vehicle or 5th wheel hitch.
- Verify all fasteners are tightened to the specified torque values.
- **CALIFORNIA WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

### 3. PACKAGE CONTENTS

Verify that all components are present before beginning installation:

- CURT 16424 5th Wheel Installation Brackets (Left and Right)
- All necessary mounting hardware (bolts, nuts, washers, spacers)
- Fish wire tool (for bolt installation in frame)

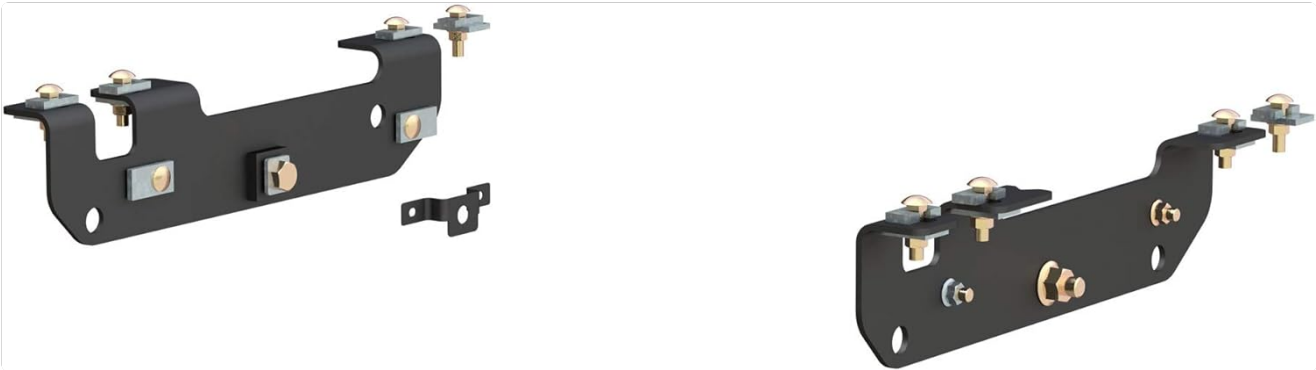


Image 3.1: View of the CURT 16424 5th Wheel Installation Brackets along with the included mounting hardware.

### 4. SPECIFICATIONS

Feature	Detail
Model Number	16424
Brand	CURT
Product Dimensions	25 x 7.1 x 4.63 inches
Item Weight	26.5 pounds
Finish	CARBIDE BLACK POWDER COAT (A-coat)
Compatibility	Designed for use with CURT industry-standard 5th wheel base rails #16104 or #16204 (sold separately)

### 5. VEHICLE COMPATIBILITY

These custom 5th wheel brackets are engineered for a specific fit on select model years of the following vehicles:

- Ford F-250 Super Duty
- Ford F-350 Super Duty
- Ford F-450 Super Duty

Always verify fitment for your specific vehicle year and model before installation.

### 6. SETUP & INSTALLATION

The CURT 16424 brackets are designed for a custom fit, often utilizing existing frame holes to minimize drilling. This section outlines the general installation process. Refer to the detailed instructions provided with your CURT 5th

wheel rail kit for specific torque values and complete steps.

## 6.1. Pre-Installation Steps

1. Park the vehicle on a level surface and engage the parking brake.
2. Disconnect the negative battery terminal.
3. If necessary, remove the spare tire to provide adequate working space.
4. Clear any debris or obstructions from the truck frame where the brackets will be mounted.

## 6.2. Bracket Installation

These brackets mount underneath the truck bed and are designed to accept industry-standard 5th wheel rails above the truck bed. They are intended for use with CURT rail kits #16104 or #16204 (sold separately).

1. Position the brackets on the truck frame according to the specific vehicle application. The custom design ensures they align with existing frame holes where possible.
2. Use the provided fish wire tool to guide bolts through the frame and into the bracket mounting points.
3. Secure the brackets to the truck frame using the supplied hardware (bolts, nuts, washers). Do not fully tighten at this stage.
4. Once the brackets are loosely secured, position the 5th wheel rails (sold separately) onto the brackets. Ensure proper alignment.
5. Drill any necessary holes through the truck bed and frame as indicated by the rail kit instructions. For custom-fit brackets, drilling into the frame is often minimized or eliminated.
6. Insert the remaining hardware to secure the rails to the brackets and the truck bed.
7. **Important:** Before final tightening, place your 5th wheel hitch or Anderson hitch into the rails to confirm proper fitment and alignment.
8. Tighten all bolts to the manufacturer's specified torque values. Refer to your rail kit instructions for these specifications.



*Image 6.1: Illustration of the CURT 16424 brackets installed on a truck frame, supporting a 5th wheel hitch and rails.*



*Image 6.2: The CURT 16424 brackets shown with compatible 5th wheel rails, illustrating how they connect.*

**Note on Sensor Control Module (if applicable):** Some vehicles may have a sensor control module near the installation area. Factory wiring may limit movement. If relocation is necessary, consider leaving the clip closest to the tailgate in place and securing the clip closest to the cab with a zip-tie, or use an installer-supplied bolt and nut to place the relocation bracket closer to the sensor.

**Video Demonstration:**

*No official installation videos from the seller were found in the provided data. Please refer to the written instructions*

and diagrams.

## 7. OPERATION

The CURT 16424 5th Wheel Installation Brackets serve as a foundational component for your 5th wheel towing system. Once properly installed with compatible 5th wheel rails and a 5th wheel hitch, their operation is integrated with the hitch itself.

- Ensure the 5th wheel hitch is securely mounted to the rails, and the rails are firmly attached to the brackets.
- Always follow the operating instructions provided with your specific 5th wheel hitch for coupling, uncoupling, and towing procedures.
- Regularly inspect the connection points between the hitch, rails, and brackets for any signs of wear or loosening before each towing trip.

## 8. MAINTENANCE

Proper maintenance ensures the longevity and safe performance of your CURT 5th wheel installation brackets.

- **Regular Inspection:** Periodically inspect the brackets, bolts, and all connection points for signs of corrosion, damage, or loosening. This is especially important after towing or exposure to harsh weather conditions.
- **Cleaning:** Clean the brackets with mild soap and water. Avoid harsh chemicals that could damage the A-coat finish.
- **Corrosion Protection:** The brackets feature a durable A-coat finish for corrosion resistance. If the finish is damaged, touch up with a rust-inhibiting paint to prevent rust.
- **Fastener Torque:** Re-check the torque of all mounting bolts periodically, especially after the first few towing trips, to ensure they remain tightened to specifications.

## 9. TROUBLESHOOTING

This section addresses common issues that may arise during or after installation.

Problem	Possible Cause	Solution
Brackets do not align with frame holes.	Incorrect bracket orientation or vehicle application.	Verify the brackets are oriented correctly (left/right) and that the product is compatible with your specific vehicle year/model.
Difficulty inserting bolts into frame.	Obstruction in frame or improper use of fish wire.	Ensure the frame is clear. Re-attempt with the fish wire, ensuring it's properly attached to the bolt. Some minor adjustments or "coaxing" may be needed.
Rails do not sit flush on brackets.	Debris, incorrect rail placement, or untightened bracket bolts.	Clear any debris. Ensure rails are correctly positioned. Loosen bracket bolts, adjust rails, then re-tighten.
Loose connection after towing.	Bolts not torqued to specification or settling of components.	Re-check and re-torque all mounting bolts to the specified values. Perform regular inspections.

If you encounter issues not listed here or require further assistance, please contact CURT customer support.

## 10. WARRANTY INFORMATION

CURT Manufacturing products are backed by a limited lifetime warranty. This warranty covers defects in material and workmanship under normal use and service. Specific warranty terms and conditions may vary. For complete warranty details, please refer to the official CURT website or contact CURT customer service.

## 11. CUSTOMER SUPPORT




For technical assistance, missing parts, or warranty claims, please contact CURT customer support:

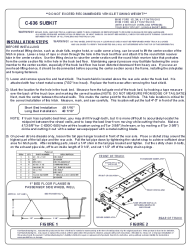

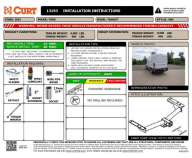
- **Website:** Visit the official CURT website for FAQs, product information, and contact forms.
- **Phone:** Refer to the CURT website for current customer service phone numbers and operating hours.

When contacting support, please have your product model number (16424) and purchase information readily available.

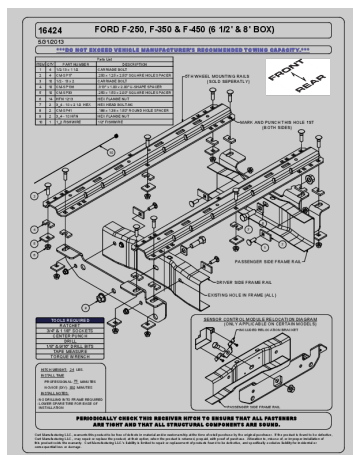
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### Related Documents - 16424

	<p><a href="#">CURT Brake Control Harness Installation Instructions for Ford Super Duty Trucks</a></p> <p>Step-by-step installation guide for CURT brake control harnesses (models 51372 &amp; 51373) on Ford F-250, F-350, F-450, and F-550 Super Duty trucks. Includes vehicle application details, a location guide for the harness connection point, and essential safety instructions.</p>
	<p><a href="#">CURT E16 5th Wheel Hitch Installation Instructions</a></p> <p>Comprehensive installation, operation, and maintenance instructions for the CURT E16 5th Wheel Hitch, including safety precautions, coupling and uncoupling procedures, and warranty information.</p>
	<p><a href="#">CURT A25 5th Wheel Hitch Installation, Operation, and Maintenance Guide</a></p> <p>Comprehensive installation, operation, maintenance, and warranty guide for the CURT A25 5th Wheel Hitch (Model 16180). Includes safety precautions, assembly steps, coupling procedures, troubleshooting, and care instructions.</p>

	<p><a href="#">CURT C-636 SUBKIT Installation Guide for Ford Trucks</a></p> <p>Detailed installation instructions and maintenance guide for the CURT C-636 SUBKIT trailer hitch for 1980-1998 Ford F-Series trucks. Includes diagrams and safety warnings.</p>
	<p><a href="#">CURT Trailer Brake Controller Harness Installation Guide for Ford Bronco &amp; F-Series (Models 51312)</a></p> <p>Official installation instructions from CURT for their trailer brake controller harness (model 51312) compatible with Ford Bronco and F-Series vehicles. Includes step-by-step guidance and location details.</p>
	<p><a href="#">CURT 13193 Trailer Hitch Installation Guide for Ford Transit</a></p> <p>Step-by-step installation instructions for the CURT 13193 trailer hitch designed for the Ford Transit van. Includes parts list, tools required, safety information, and towing capacity details.</p>

## Documents - CURT – 16424

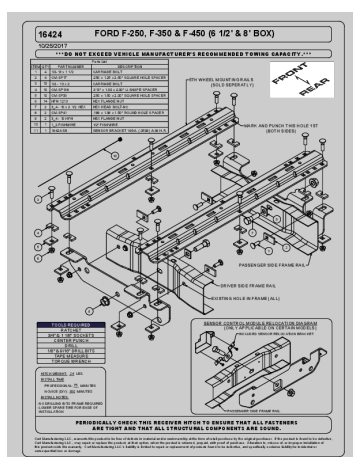


### [\[pdf\]](#) Installation Guide Instructions Parts List Diagram

Curt 5th Wheels Hitches Installation Instructions wheel hitch fifth trailer towing rollers sliders brackets rails sidewinder custom adapters CARiD 16424 2 installation instructions images carid curt hitches |||

**16424 FORD F-250, F-350 F-450 6 1/2 8 BOX 5/31/2013 \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER S RECOMMENDED TOWING CAPACITY.\*\*\* ITEM QTY PART NUMBER 1 4 1/2-13 x 1 1/2 2 4 CM-SP17 3 10 1/2 - 13 x 2 4 10 CM-SP136 5 10 CM-SP33 6 14 HFN 1213 7 2 3\_4 - 10 x 2 1/2 HEX 8 2 CM-SP41 9 2 3\_4 - 10 HFN ...**

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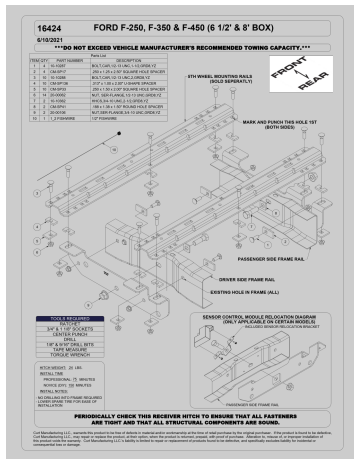
### [\[pdf\]](#) Installation Guide Instructions Parts List Diagram Catalog

16424 INS jbowe INSTRUCTION SHEET CURT 6 10 2021 These instructions are guidelines only actual installation is the responsibility of installer and owner Always measure truck 5f55203d 7fb5 42ea 9bed 2161d33756db images homedepot static catalog Images 5f

**16424 FORD F-250, F-350 F-450 6 1/2 8 BOX 10/25/2017 \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER S RECOMMENDED TOWING CAPACITY.\*\*\* ITEM QTY PART NUMBER 1 4 1/2-13 x 1 1/2 2 4 CM-SP17 3 10 1/2 - 13 x 2 4 10 CM-SP136 5 10 CM-SP33 6 14 HFN 1213 7 2 3\_4 - 10 x 2 1/2 HEX 8 2 CM-SP41 9 2 3\_4 - 10 HFN...**

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## [pdf] Installation Guide Parts List Diagram

INSTRUCTION SHEET KWS \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER 39 S RECOMMENDED TOWING CAPACITY \*\*\* Curt Manufacturing Inc warrants this product to be free of defects in material and or workmanship at the time retail purchase by original purchaser 16424 INS assets curtmfg masterlibrary installsheet

**16424** FORD F-250, F-350 F-450 6 1/2 8 BOX 6/10/2021 \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER S RECOMMENDED TOWING CAPACITY.\*\*\* ITEM QTY PART NUMBER 1 4 10-10287 2 4 CM-SP17 3 10 10-10288 4 10 CM-SP136 5 10 CM-SP33 6 14 20-00062 7 2 10-10362 8 2 CM-SP41 9 2 20-00106 10 1 1\_2 FISHWIRE Parts ...

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Custom 5th Wheel Under-Bed Brackets & Base Rails	Year	Make	Model	Weight	Capacity	Notes
1999-2000	Chevrolet	Silverado	1500	1500	1500	
1999-2000	Chevrolet	Silverado	2500	2500	2500	
1999-2000	Chevrolet	Silverado	3500	3500	3500	
1999-2000	Chevrolet	Silverado	4500	4500	4500	
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## [pdf] Guide Application Guide

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Base Rails Application Guide curtmfg masterlibrary 01resources appguides |||

Custom 5th Wheel Under-Bed Brackets Base Rails Make / Model Chevrolet Silverado 1500 Silverado 15 ... 6300 Yes 16441 No 16911 No 16911 No 16437 No 16437 No 16443 Yes 16428 No 16431 No **16424** No 16448 Yes 16443 Yes 16428 No 16431 No **16424** No 16448 Yes 16428 No 16431 No...

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Custom 5th Wheel Under-Bed Brackets & Base Rails	Year	Make	Model	Weight	Capacity	Notes
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1999-2000	Chevrolet	Silverado	2500	2500	2500	
1999-2000	Chevrolet	Silverado	3500	3500	3500	
1999-2000	Chevrolet	Silverado	4500	4500	4500	
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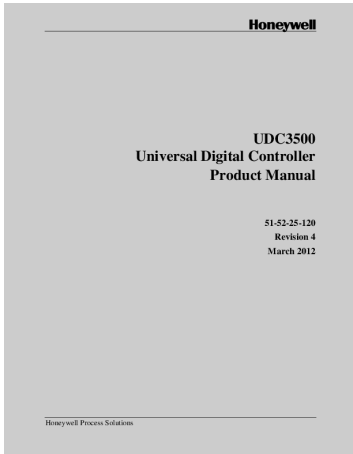


[\[pdf\]](#) Catalog

5TH WHEEL HITCHES CURT offers a full line of 5th wheel products including rollers and hitches in 16K 20K 24K capacities s flagship 2013 Catalog Wheel Hitches assets curtmfg webfiles

5th Wheel Hitches CURT offers a full line of 5th wheel products, including rollers and hitches in 16 ... es in half Use in combination with 16104/16204 rails No need for universal brackets and hardware **16424** Make/Model Style Chevrolet/GMC 1500/2500LD Silverado/Sierra 2500HD/3500 Silverado/Sierra N...

lang:en score:19 filesize: 7.3 M page\_count: 8 document date: 2012-10-25

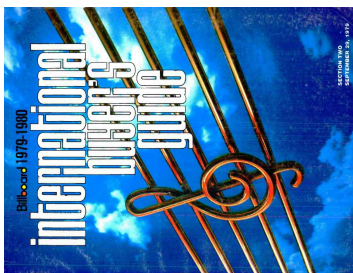


[\[pdf\]](#) User Manual Instructions Troubleshooting Guide Specifications Guide

Product Manual Universal Digital Controller UDC3500 Tony DiGiulian Dan O Connor Honeywell Inc 51 52 Modbus RTU Serial Communications User 25 66 MODBUS Messaging on TCP IP Implementation Guide 121 120 Revision 4 March 2012 Process Solutions Instructions Select the desired key number The arrow to right marks selection available Make selections from Tables I through VI using column below In no event is liable anyone for any indirect special or consequential honeywellprocess library support Public Documents jwinst 2020 04 combustion honeywell sites default files resources

UDC3500 Universal Digital Controller Product Manual 51-52-25-120 Revision 4 March 2012 Honeywell Pro ... W 0.00 to 99.99 Y4 Input-Char1 39 4027 16423 FP R/W 0.00 to 99.99 Y5 Input-Char1 40 4028 **16424** FP R/W 0.00 to 99.99 Y6 Input-Char1 41 4029 16425 FP R/W 0.00 to 99.99 Y7 Input-Cha...

lang:en score:18 filesize: 2.91 M page\_count: 462 document date: 2012-03-29



[Billboard 1979-1980 International Buyer's Guide: Music Industry Directory](#)

A comprehensive guide to the international music industry for 1979-1980, featuring listings of record companies, publishers, wholesalers, services, sales analysis, and historical industry trends from Billboard magazine.

lang:en score:15 filesize: 35.35 M page\_count: 478 document date: 2024-01-30

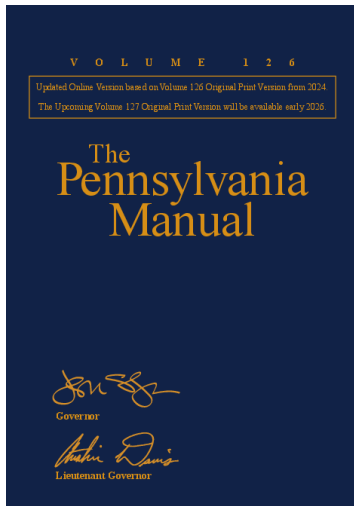


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lang:en score:14 filesize: 66.35 M page\_count: 285 document date: 2022-11-11



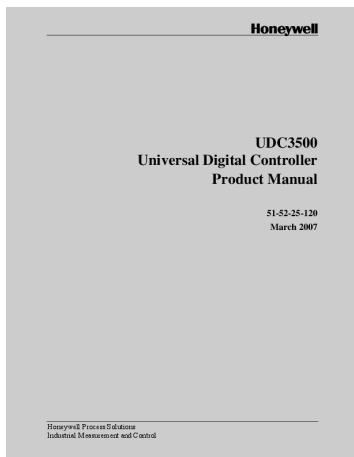
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VOLUME 126 Updated Online Version based on Volume 126 Original Print Version from 2024. The Upcomi ... ville; Township of West Mead Adam D. Stallard 30-3-01 6121 U.S. Hwy. 6, P.O. Box 128 Linesville **16424** 814-683-2120 Townships of Beaver, Conneaut, East Fallowfield, Greenwood, North Shenango, Pi...

lang:en **score:13** filesize: 23.15 M page\_count: 1044 document date: 2025-01-10

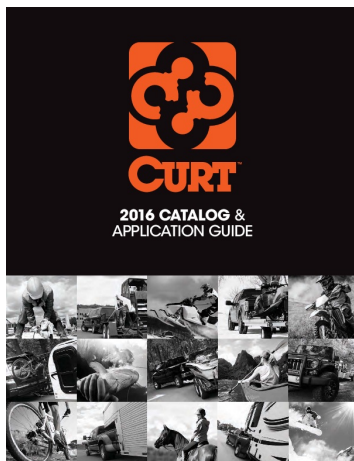


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Product Manual Universal Digital Controller UDC3500 Honeywell Inc Tony DiGiulian Dan O Connor manual instrumart assets

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lang:en **score:13** filesize: 2.61 M page\_count: 460 document date: 2007-03-22

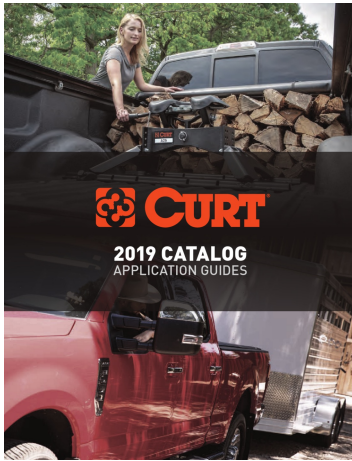


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CURT Trailer Hitches Towing Catalog trailer hitches towing ball mounts 5th wheel gooseneck weight distribution sway control breakaway kits hitch mount carriers bike racks steps tow lights brakes brake controllers connectors bars couplers jacks winches tool boxes mirrors transmission coolers straps tie downs covers CARiD catalog 2016 images carid curt page |||

2016 CATALOG APPLICATION GUIDE NEW PRODUCTS DESIGNED TO HELP YOU BRING IT CURT Manufacturing s ... ry standard rails No need for universal brackets Mounting hardware included 16437 16443 16465 **16424** 16448 Make / Model Style Years Chevrolet / GMC 1500 / 2500LD Silverado / Sierra 2500HD / ...

lang:en **score:13** filesize: 17.17 M page\_count: 258 document date: 2016-10-05



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CURT Trailer Hitches Towing Catalog trailer hitches towing ball mounts 5th wheel gooseneck front pintle hooks tow lunette rings weight distribution hitch covers steps mount bike carriers pins locks accessories cargo wiring harness electrical connectors brake controllers sway control parts couplers jacks breakaway kits tool boxes winches brakes CARiD 2019 catalog images carid curt info |||

2019 CATALOG APPLICATION GUIDES CURT is the leading manufacturer of USA-made trailer hitches and a ... om Custom Custom Semi-custom Custom Semi-custom Bracket# 16442 16441 16300 16437 16437 16437 16428 **16424** 16448 16443 16428 **16424** 16448 16443 16428**16424** 16448 16400 16418 16418 16400 16418 16411 1641...

lang:en score:12 filesize: 13.69 M page\_count: 230 document date: 2018-11-22

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Kacey Christman Custom 5th Wheel Under-Bed Brackets & Base Rails 2500 ALL 11 12 16420 No 16204  
16104 Excluding wheel prep package 14 21 16427 3500 13 16430 Yes

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Custom 5th Wheel Under-Bed Brackets Base Rails Make / Model Chevrolet Silverado  
1500 Silverado 15 ... 301 Yes 16437 No 16300 Yes 16441 No 16442 No 16437 No  
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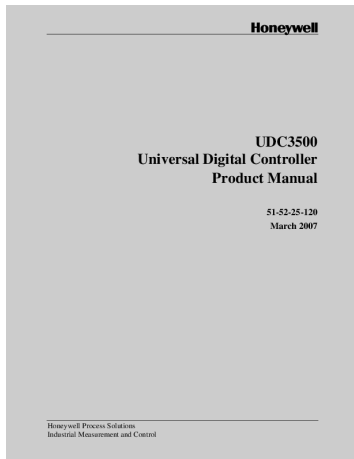
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CURT Catalog Trailer Hitches Wiring 5th Wheel Gooseneck AM media lippert Design Team Catalogs |||  
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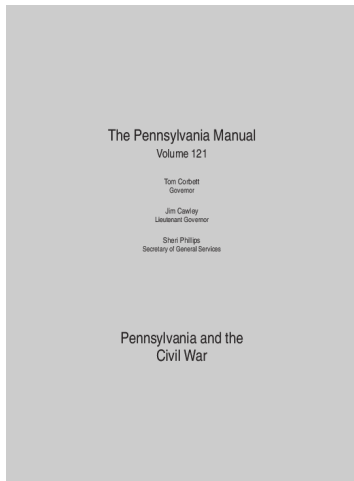


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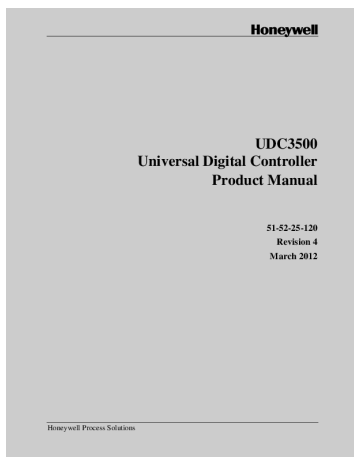
lang:en **score:10** filesize: 2.4 M page\_count: 460 document date: 2011-04-25



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The 121st edition of The Pennsylvania Manual offers an in-depth exploration of Pennsylvania's government, history, and constitution. Discover details on the executive, legislative, and judicial branches, historical narratives including the state's Civil War contributions, and essential facts about the Commonwealth. Available online at [www.dgs.state.pa.us/publications](http://www.dgs.state.pa.us/publications).

lang:en **score:10** filesize: 10.25 M page\_count: 1098 document date: 2014-04-15



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UDC3500 Universal Digital Controller Product Manual 51-52-25-120 Revision 4  
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lang:en **score:10** filesize: 3 M page\_count: 462 document date: 2018-06-07

