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› Andis 01513 Improved Master Replacement Blade User Manual

Andis 01513

Andis 01513 Improved Master Replacement Blade User Manual

For SM, ML, and M Model Trimmers

INTRODUCTION

This manual provides detailed instructions for the Andis 01513 Improved Master Replacement Blade. This carbon-steel blade set is designed for dependable, long-life performance and stays sharp for extended use. It features fine trimmer-like cutting teeth for a super-close cut and adjusts from size 000 to 1, leaving hair 1/125" or 0.2 mm. It is the original replacement blade for Andis Master models SM, ML, and M clippers, including ML 01557 Improved Master, ML 01750 Phat Master, and ML 01690 FadeMaster.



Figure 1: Andis Master Cordless Clipper with the 01513 Replacement Blade.

KEY FEATURES

- **Fine Cutting Teeth:** Designed for super-close cuts, similar to a trimmer.
- **Durable Carbon-Steel:** Ensures long-lasting sharpness and reliability.
- **Adjustable Settings:** Easily adjusts from size 000 to 1 (0.2 mm).
- **Compatibility:** Original replacement for Andis Master models SM, ML, and M clippers.

BLADE INSTALLATION AND REPLACEMENT

To ensure optimal performance and safety, follow these steps for replacing your Andis Master blade:

1. **Power Off and Unplug:** Always ensure the clipper is turned off and unplugged from its power source before attempting any blade replacement or maintenance.
2. **Remove Old Blade:**
 - Using a Phillips head screwdriver, carefully loosen and remove the two screws securing the blade set to the clipper housing.
 - Gently lift the old blade set off the clipper. Note how the two blade pieces (stationary and moving) fit together.
3. **Clean Clipper Housing:**
 - Use a small brush (like an old toothbrush) to remove any accumulated hair and debris from the clipper's internal mechanism and the area where the blade attaches.
 - If present, carefully remove the small cushion piece inside the clipper head to clean thoroughly.

underneath it, then reinsert it. This cushion prevents hair from entering the motor.

4. Prepare New Blade:

- Separate the two pieces of the new replacement blade set. Clean any manufacturing residue if necessary.
- Place the bottom (stationary) blade piece onto the clipper, aligning it with the small knob or attachment point that allows it to move.
- Place the top (moving) blade piece on top of the stationary blade, ensuring they fit together correctly.

5. Attach New Blade:

- Carefully align the screw holes of the new blade set with the holes on the clipper housing.
- Insert the two screws and tighten them just enough so that the blade can still be slightly adjusted by hand.
- Adjust the blade to ensure it is perfectly straight and even across the top. This is crucial for a precise cut and to prevent skin irritation.
- Once aligned, fully tighten the screws, ensuring the blade remains in its even position. Do not overtighten.

OPERATING INSTRUCTIONS

With the new blade securely installed, your Andis Master clipper is ready for use. The 01513 blade is designed for fine, close cutting. Ensure the clipper is fully charged or plugged in if it's a corded model.

- **Power On:** Use the power switch to turn on the clipper.
- **Blade Adjustment:** Utilize the adjustable lever on the side of the clipper to set the desired cutting length (from 000 to 1).
- **Using Guards:** For longer hair lengths, attach appropriate magnetic or clip-on guards to the blade. Ensure guards are securely fastened before use.
- **Cutting Technique:** Always use the clipper on clean, dry hair. Guide the clipper smoothly against the direction of hair growth for an even cut.
- **Safety:** Keep the blade away from children and pets. Do not use on infants or near water sources.

MAINTENANCE AND CARE

Regular cleaning and oiling are essential to maintain the sharpness and longevity of your Andis 01513 replacement blade and clipper.

1. **Daily Cleaning:** After each use, brush off any loose hair from the blade and clipper housing.
2. **Disinfection:** Spray the blade with a disinfectant spray (e.g., Lysol Disinfectant Spray) to sanitize. Allow it to sit for the recommended time, then wipe off any excess.
3. **Oiling:** Apply a few drops of clipper oil (such as WD-40 or a specialized clipper oil) to the teeth of the blade while the clipper is running. Allow the oil to distribute evenly for a few seconds. This lubricates the blades and prevents rust.
4. **Wipe Excess Oil:** Turn off the clipper and wipe off any excess oil from the blade and housing with a clean cloth or paper towel.
5. **Storage:** Store your clipper and blade in a clean, dry place.

Note: Always follow the manufacturer's instructions for cleaning and maintenance products.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Blade pulling or snagging hair	Dull blade, improper alignment, lack of lubrication, hair buildup.	Replace the blade, ensure proper alignment during installation, clean and oil the blade regularly.
Blade not cutting evenly	Improper blade alignment, worn blade.	Re-align the blade carefully (refer to installation steps), replace the blade if worn.
Excessive noise or vibration	Loose screws, hair buildup in motor, lack of lubrication.	Tighten blade screws, clean internal housing, oil the blade.
Blade feels hot	Lack of lubrication, prolonged use.	Apply clipper oil generously. Allow the clipper to cool down if used for extended periods.

SPECIFICATIONS

- **Model Number:** 01513
- **Blade Material:** Carbon Steel
- **Adjustable Settings:** 000 to 1 (0.2 mm)
- **Compatibility:** Andis Master models SM, ML, M (e.g., ML 01557 Improved Master, ML 01750 Phat Master, ML 01690 FadeMaster)
- **Item Dimensions:** 10 x 5 x 6 inches
- **Item Weight:** 1.13 ounces
- **GTIN (UPC):** 040102015137
- **Recommended Uses:** Trimming, Facial Hair Trimming
- **Special Features:** Detachable

WARRANTY AND SUPPORT

The Andis 01513 Improved Master Replacement Blade is covered by the manufacturer's warranty. For specific warranty details or technical support, please refer to the official Andis website or contact their customer service directly.

You can visit the official Andis store for more information and products:[Andis Official Store](#)