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> [Westbrass 593244-50 Tubular Tip Toe Bath Waste Drain Kit Instruction Manual](#)

Westbrass 593244-50

Westbrass 593244-50 Tubular Tip Toe Bath Waste Drain Kit Instruction Manual

INTRODUCTION

This manual provides detailed instructions for the installation, operation, and maintenance of your Westbrass 593244-50 Tubular Tip Toe Bath Waste Drain Kit. Please read all instructions carefully before beginning installation to ensure proper function and safety.

The Westbrass 593244-50 is a 1-1/2 inch tubular bath waste assembly featuring a tip-toe drain mechanism and a powder coat white finish. It is designed for easy installation with polypropylene ferrules and slip joint nuts, accommodating various tub overflow sizes.



Image: Overview of the Westbrass 593244-50 Tubular Tip Toe Bath Waste Drain Kit in powder coat white.

SAFETY INFORMATION

- Always turn off the main water supply before performing any plumbing work.
- Wear appropriate personal protective equipment, such as safety glasses and gloves.
- Ensure all connections are tight to prevent leaks. Do not overtighten plastic components.
- If you are unsure about any step, consult a qualified plumber.
- Keep small parts away from children.

PACKAGE CONTENTS

Verify that all components are present before beginning installation:

- 1-1/2 inch white tubular bath waste assembly
- Tip-Toe bath tub drain plug (D3322)
- Two-hole faceplate with two (2) 1/4 inch-20 x 1-1/2 inch plated brass screws (D329)
- White poly tubes with slip joint connections
- Two-hole elbow, shoe, and tee



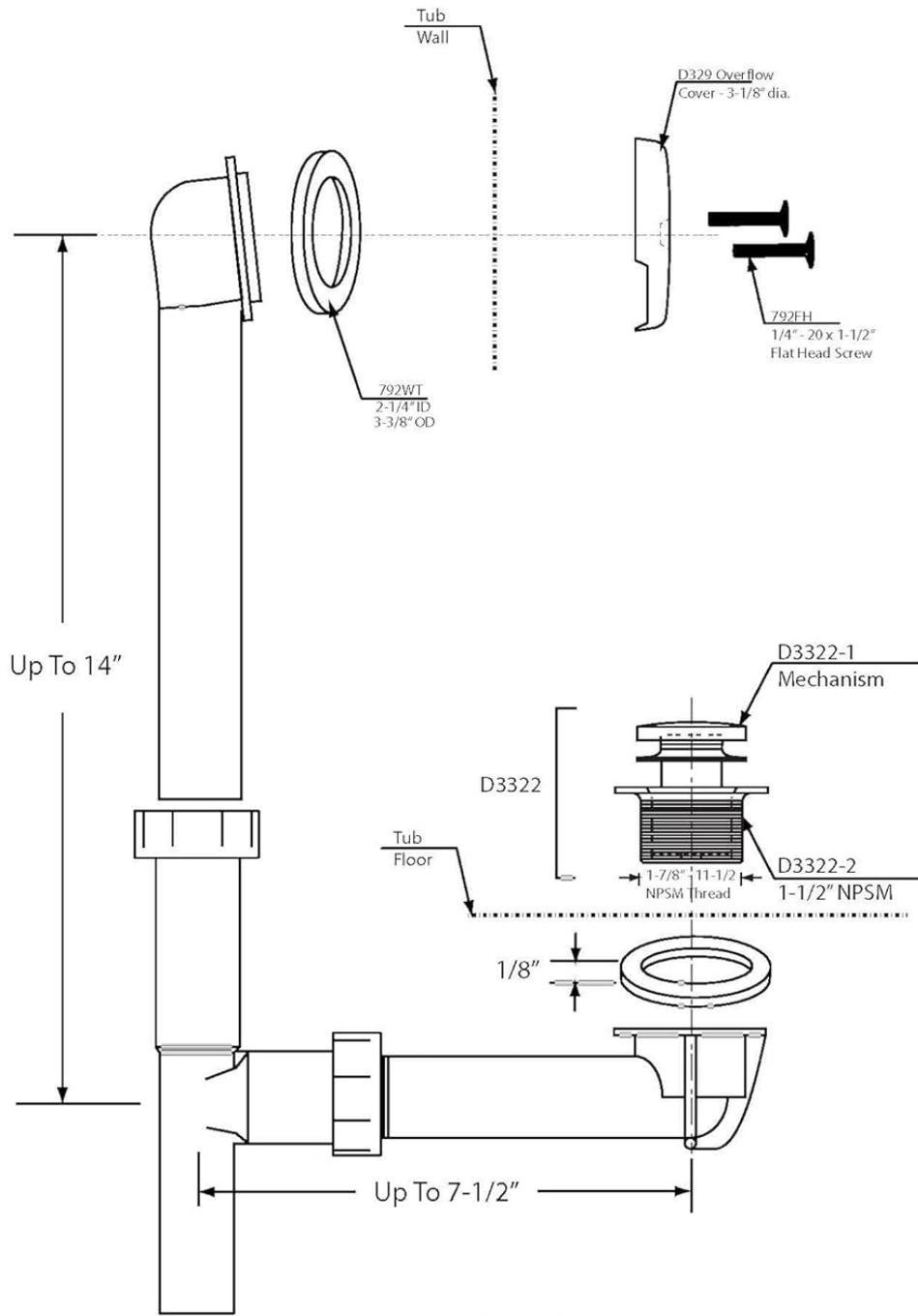
Image: All individual components of the bath waste drain kit.

SETUP AND INSTALLATION

Tools required: Silicone sealant, wrench.

1. **Prepare the Tub:** Ensure the tub drain and overflow openings are clean and free of debris.
2. **Install the Overflow Assembly:** Attach the overflow elbow to the overflow pipe. Insert the overflow pipe through the tub's overflow opening. Secure the two-hole faceplate to the tub using the provided screws, ensuring a watertight seal with a gasket or silicone.
3. **Assemble the Drain Shoe:** Connect the drain shoe to the tee fitting using a slip joint connection.
4. **Connect the Main Drain:** Apply silicone sealant to the underside of the drain flange. Insert the tip-toe drain assembly through the tub's main drain opening. From underneath the tub, thread the drain shoe onto the drain assembly, ensuring the gasket is properly seated for a watertight seal. Tighten with a wrench, but do not overtighten.
5. **Connect Tubular Components:** Connect the overflow pipe to the tee fitting and the tee fitting to the drain shoe using the provided slip joint nuts and ferrules. Adjust the length of the poly tubes as needed to fit your tub's dimensions. Ensure all connections are hand-tightened securely, then give a slight turn with a wrench for a firm seal.
6. **Test for Leaks:** Fill the tub with water and check all connections for leaks. Address any leaks by tightening connections or reapplying sealant as necessary.

593244
 White Poly Slip Joint
 Waste & Overflow
 With mushroom tip toe and 2-hole overflow closure



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Image: Exploded view illustrating the assembly sequence of the bath waste drain kit.



Image: Technical diagram showing the dimensions and components of the Westbrass 593244-50 bath waste and overflow system.

OPERATING THE TIP-TOE DRAIN

The tip-toe drain mechanism is simple to operate:

- To **close** the drain and retain water in the tub, press down firmly on the center of the drain stopper with your foot or hand. The stopper will click into the closed position.
- To **open** the drain and allow water to flow out, press down firmly on the center of the drain stopper again. The stopper will click into the open position.

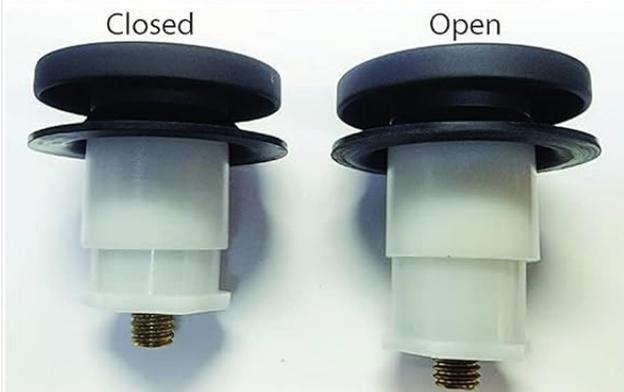
Troubleshooting Leaking Tip-Toe Bathtub Drains D3322, D3323, D398R, D93, R931K, R93-2, etc.



Sometimes the tip-toe washer does not engage with the stopper, allowing the water to leak. This is how to resolve this.



Remove Cap from drain or the cartridge from the drain body



Fully Open the drain and remove the Cover Cap



Tighten Screw with Screwdriver and reinstall drain and cover.



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Image: Close-up of the tip-toe drain stopper, showing its design.

MAINTENANCE

Regular cleaning and maintenance will ensure the longevity and proper function of your bath waste drain kit:

- **Cleaning:** Clean the visible parts of the drain stopper and overflow faceplate regularly with a soft cloth and mild, non-abrasive cleaner. Avoid harsh chemicals or abrasive tools that can damage the powder coat finish.
- **Hair Removal:** Periodically remove the drain stopper to clear any accumulated hair or debris that

may impede drainage.

- **Inspection:** Periodically inspect all visible connections for any signs of wear or leaks.

TROUBLESHOOTING

Leaking Tip-Toe Bathtub Drains

If your tip-toe drain is leaking, the washer may not be engaging correctly with the stopper. Follow these steps to resolve:

1. **Remove Cap:** Remove the cap from the drain or the cartridge from the drain body.
2. **Open Drain:** Fully open the drain mechanism.
3. **Remove Cover Cap:** Carefully remove the cover cap to expose the internal mechanism.
4. **Tighten Screw:** Locate the screw inside the mechanism. Tighten this screw with a screwdriver.
5. **Reinstall:** Reinstall the cover cap and the drain assembly.



Image: Visual guide for troubleshooting a leaking tip-toe bathtub drain, showing steps to access and tighten the internal screw.

Slow Drainage

- Check for hair and debris accumulation around the drain stopper and within the drain pipe. Clear any obstructions.
- Ensure the tip-toe stopper is fully open when draining.

Loose Overflow Faceplate

- Tighten the screws on the overflow faceplate. Do not overtighten.
- If leaking persists, the gasket behind the faceplate may need to be repositioned or replaced.

SPECIFICATIONS

Model Number	593244-50
Material	Brass, Polypropylene
Color	Powder Coat White
Product Dimensions	1.5"W x 14"H
Drain Type	Tip-Toe Drain
Installation Method	Silicone; Wrench

Item Weight	1.21 pounds
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WARRANTY

This Westbrass product is covered by a 1-year limited warranty. For specific details regarding warranty coverage and claims, please refer to the official Westbrass warranty documentation or contact customer support.

SUPPORT

For further assistance, technical support, or to inquire about replacement parts, please visit the official Westbrass website or contact their customer service department. Contact information can typically be found on the product packaging or the Westbrass website.