

ZIPRO 5941403

ZIPRO JumpPro Premium Trampoline User Manual

Model: 5941403 (374 cm)

1. IMPORTANT SAFETY INFORMATION

Read all instructions carefully before assembling and using the trampoline. Failure to follow these instructions may result in serious injury.

- **Adult Supervision:** Always ensure adult supervision when children are using the trampoline.
- **Weight Limit:** Do not exceed the maximum weight capacity of 150 kg.
- **One Jumper At A Time:** Only one person should jump on the trampoline at a time to prevent collisions.
- **Clearance:** Ensure adequate overhead clearance and a clear area around the trampoline. Maintain a minimum of 2 meters (6.5 feet) of clear space on all sides.
- **No Somersaults:** Avoid somersaults or other high-risk maneuvers without proper training and supervision.
- **Weather Conditions:** Do not use the trampoline in strong winds, rain, or other adverse weather conditions. Secure the trampoline to the ground using anchor kits (not included) to prevent it from being blown away.
- **Inspection:** Regularly inspect the trampoline for damaged, worn, or missing parts. Replace any faulty components immediately.
- **Entry/Exit:** Always use the provided ladder for safe entry and exit. Do not jump on or off the trampoline.
- **Footwear:** Remove shoes before using the trampoline.
- **Age Recommendation:** This trampoline is designed for recreational use by children and adults.

This device complies with safety standards: EN 71:1-2014+A1, EN 71:2, EN 71:3-2019+A1, EN 71-14:2019-03.

2. PACKAGE CONTENTS

Before assembly, verify that all components listed below are present and undamaged:

- 1x ZIPRO JumpPro Premium Trampoline Frame
- 1x Jumping Mat
- 1x Safety Enclosure Net
- 1x Ladder
- 70x Galvanized Springs
- All necessary Assembly Elements (bolts, nuts, tools, etc.)
- 1x Instruction Manual (this document)

If any parts are missing or damaged, please contact customer support before proceeding with assembly.

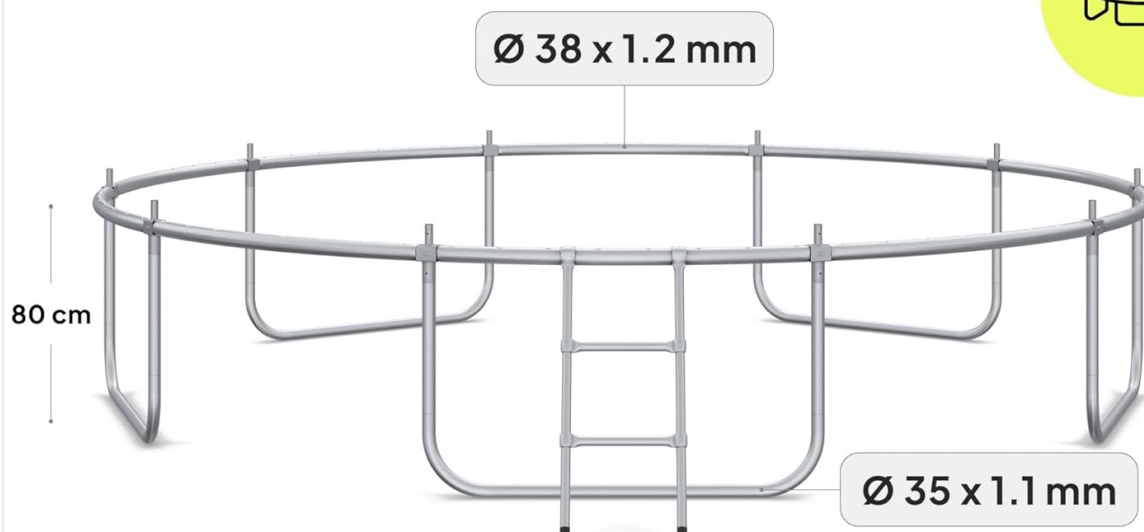
3. SETUP AND ASSEMBLY

Assembly typically takes less than 30 minutes with two adults. Follow these steps carefully.

3.1 Frame Assembly

Begin by assembling the galvanized steel frame. The innovative CROSS-SECTION system allows poles to interlock securely without screws, ensuring quick and stable construction.

Structure robuste résistante à la corrosion



Nouveau système
de connexions
renforcées



Meilleure stabilité
due à de nombreux
pieds



Cadre
acier robuste



Échelle
confortable pour monter

Image 3.1: Robust frame structure with dimensions. Features include a new connection system, 5 stable feet, a sturdy steel frame, and a comfortable ladder.

1. Unpack all frame components.
2. Connect the circular frame sections using the CROSS-SECTION system. Ensure each connection clicks into place firmly.
3. Attach the 5 U-shaped leg bases to the circular frame.
4. Verify all frame connections are secure and the structure is stable.

3.2 Jumping Mat and Spring Installation

Install the jumping mat and attach the 70 galvanized springs.



Image 3.2: Detail of galvanized springs connecting the jumping mat to the frame, highlighting the excellent elasticity.

1. Lay the jumping mat evenly across the frame.
2. Using the provided spring tool, attach the 70 galvanized springs. Start by attaching springs at opposite points (e.g., 12 o'clock, 6 o'clock, 3 o'clock, 9 o'clock) and then fill in the gaps to ensure even tension.
3. Ensure all springs are securely hooked to both the jumping mat and the frame.

3.3 Safety Net and Pole Installation

Install the safety enclosure net and its supporting poles.

Filet intérieur sécurisé



Image 3.3: Secure inner net features including dense net, double zipper, tension rope, foam-covered poles, and springs located outside the net.

1. Assemble the curved safety net poles.
2. Attach the foam-covered poles to the trampoline frame.
3. Thread the safety net onto the poles, ensuring the net is taut and the springs are outside the net for maximum safety.
4. Secure the net at the top and bottom as per the instructions, ensuring the double zipper entry is functional.

3.4 Ladder Installation

Attach the ladder for safe access.

1. Assemble the ladder components.
2. Hook the ladder securely onto the trampoline frame.



Image 3.4: The assembled ZIPRO JumpPro Premium Trampoline in a garden setting, highlighting its safety certification, 150 kg capacity, weather resistance, and quick assembly.

4. OPERATING INSTRUCTIONS

To ensure a safe and enjoyable experience, follow these operating guidelines:

- **Pre-Jump Check:** Before each use, quickly check the trampoline for any loose parts, tears in the net or mat, or damaged springs.
- **Entering the Trampoline:** Always use the ladder to climb onto the trampoline. Open the zipper, step onto the jumping mat, and close the zipper securely behind you.
- **Jumping Technique:** Start with small bounces and gradually increase height. Maintain control at all times.
- **Exiting the Trampoline:** Stop jumping, walk to the ladder, open the zipper, and carefully climb down. Do not jump off.
- **Supervision:** Children must always be supervised by a responsible adult.

5. MAINTENANCE

Regular maintenance will extend the life of your trampoline and ensure continued safety.

- **Cleaning:** Clean the jumping mat and safety net with mild soap and water. Rinse thoroughly and allow to air dry. Avoid harsh chemicals.
- **Frame Inspection:** Periodically check the galvanized steel frame for rust or damage. Touch up any scratches with rust-resistant paint.
- **Spring Check:** Inspect all springs for stretching, damage, or detachment. Replace any compromised springs immediately.
- **Net and Mat Inspection:** Check the safety net and jumping mat for tears, holes, or fraying. Small repairs can be made with appropriate repair kits; severely damaged components should be replaced.
- **Padding:** Ensure the protective padding over the springs is intact and securely fastened.
- **Winter Storage:** For prolonged periods of non-use, especially during winter, it is recommended to disassemble the trampoline and store it indoors in a dry place. This protects components from extreme weather and extends their lifespan.

Matériaux de haute qualité résistants aux intempéries



Image 5.1: The trampoline is constructed with high-quality, weather-resistant materials (PVC, EPE, PE) designed to withstand both sun and rain.

6. TROUBLESHOOTING

Here are solutions to common issues you might encounter:

- **Squeaking Noise:** Apply a silicone-based lubricant to frame joints or spring connections if squeaking occurs.
- **Uneven Bounce:** Check all springs to ensure they are correctly attached and not stretched. Ensure the trampoline is on level ground.
- **Net Sagging:** Re-tension the rope at the top of the safety net. Check all pole connections for tightness.
- **Difficulty Assembling:** Refer to the assembly diagrams carefully. Ensure all parts are oriented correctly. The CROSS-SECTION system is designed for easy interlocking; do not force connections.

7. SPECIFICATIONS

Feature	Detail
Brand	ZIPRO
Model Number	5941403
Size	12" - 374 cm (Diameter)
Color	Green-Black
Maximum Weight Capacity	150 Kilograms
Frame Material	Galvanized Alloy Steel (Ø 38 x 1.2 mm)
Legs	5 U-shaped legs (Ø 35 x 1.1 mm)
Jumping Mat Material	UV-resistant PP 275 g/m²
Safety Net Material	Durable PE
Number of Springs	70 (Galvanized, Ø 3.1 mm, 145 mm length)
Protective Padding Material	EPE Foam, EVA Foam 10mm, Top PVC + Bottom PE
Product Dimensions (L x W x H)	374 x 374 x 340 cm
Item Weight	55.5 Kilograms
Spare Parts Availability	2 Years

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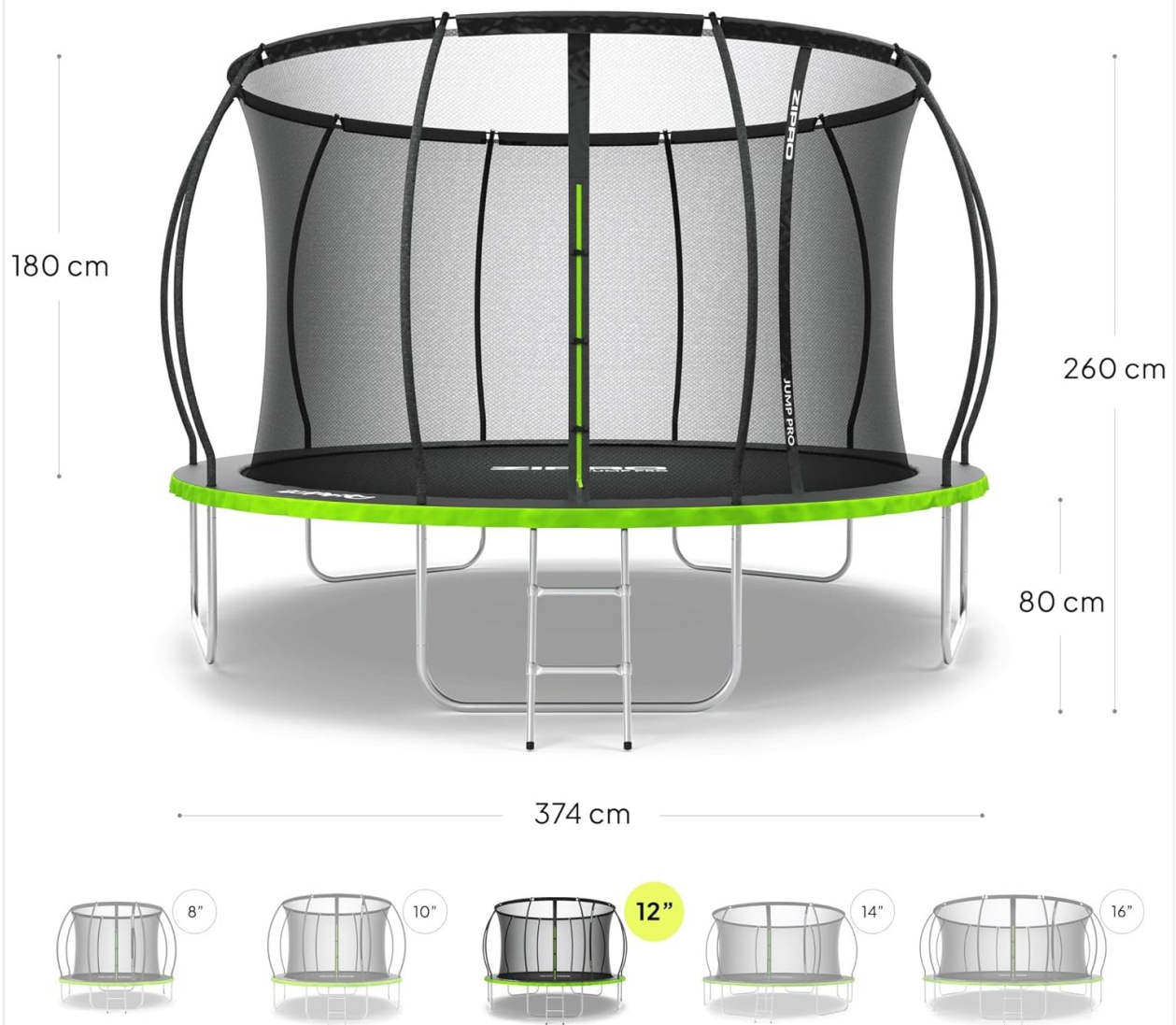


Image 7.1: Detailed dimensions and key specifications for the 12" (374 cm) ZIPRO JumpPro Premium Trampoline.

8. WARRANTY AND SUPPORT

ZIPRO products are designed for durability and performance. This product comes with a standard warranty covering manufacturing defects.

- **Warranty Period:** Please refer to your purchase documentation for specific warranty terms and duration.
- **Spare Parts:** Spare parts are available for 2 years from the date of purchase.
- **Customer Support:** For technical assistance, warranty claims, or to order spare parts, please contact ZIPRO customer service through your retailer or the official ZIPRO website.

Keep your proof of purchase for any warranty claims.

