

True 870314

True 870314 Gasket Lid Kit Instruction Manual

Model: 870314

1. INTRODUCTION

This manual provides instructions for the installation, maintenance, and general information regarding the True 870314 Gasket Lid Kit. This kit is a genuine OEM (Original Equipment Manufacturer) replacement part designed for specific True foodservice equipment, ensuring proper fit and performance. Please read this manual thoroughly before proceeding with installation or maintenance.

2. SAFETY INFORMATION

- Always disconnect power to the equipment before attempting any installation or maintenance.
- Wear appropriate personal protective equipment (PPE), such as gloves, to prevent injury.
- Handle tools and components with care to avoid damage to the equipment or personal injury.
- Ensure all fasteners are securely tightened after installation.
- If you are unsure about any step, consult a qualified service technician.

3. PACKAGE CONTENTS

Verify that all components are present and undamaged before beginning installation.



Figure 1: True 870314 Gasket Lid Kit components. The image displays a black rubber gasket, coiled, with a brown adhesive backing visible. Alongside the gasket are four small metal rivets.

- 1x True 870314 Gasket (Black, with adhesive backing)
- 4x Rivets (for secure attachment)

4. INSTALLATION INSTRUCTIONS

Follow these steps to properly install the True 870314 Gasket Lid Kit.

1. Preparation:

- Ensure the equipment is powered off and disconnected from its power source.
- Open the lid or door where the gasket is to be replaced.
- Carefully remove the old gasket. This may involve peeling off adhesive or removing existing fasteners.
- Clean the gasket channel or mounting surface thoroughly. Remove any old adhesive residue, dirt, or debris. The surface must be clean and dry for proper adhesion of the new gasket.

2. Gasket Placement:

- Begin by peeling back a small section of the protective backing from the new gasket's adhesive strip.
- Align the gasket carefully with the corner or starting point of the lid/door frame.
- Press the gasket firmly into place, gradually peeling off more of the adhesive backing as you work your way around the frame. Ensure the gasket sits flush and evenly.
- Once the gasket is fully adhered, apply firm pressure along its entire length to ensure a strong bond.

3. Rivet Installation (if applicable):

- If your equipment requires additional mechanical fastening, use the provided rivets.
- Locate the pre-drilled holes (or drill new holes if necessary, following manufacturer guidelines for hole

placement and size).

- Insert the rivets through the gasket and into the frame. Use a rivet gun to secure them firmly.
- Ensure the rivets do not interfere with the lid's closing mechanism or create gaps in the seal.

4. Final Check:

- Close the lid/door and check for a tight, even seal around the entire perimeter.
- Reconnect power to the equipment and verify proper operation.

5. FUNCTION AND OPERATION

The True 870314 Gasket Lid Kit is designed to create an airtight seal for the lid or door of your True foodservice equipment. This seal is critical for maintaining consistent internal temperatures, preventing energy loss, and ensuring the proper preservation of stored contents. A properly installed gasket contributes to the overall efficiency and performance of the unit.

6. MAINTENANCE

- **Regular Cleaning:** Clean the gasket regularly with a mild soap and water solution. Avoid harsh chemicals or abrasive cleaners, as these can damage the gasket material. Rinse thoroughly and dry completely.
- **Inspection:** Periodically inspect the gasket for signs of wear, cracking, tears, or hardening. A damaged gasket can compromise the seal and lead to inefficient operation.
- **Replacement:** Replace the gasket if it shows significant signs of damage or if the seal is no longer effective.

7. TROUBLESHOOTING

Issue	Possible Cause	Solution
Lid/Door not sealing properly	Gasket improperly installed or damaged.	Re-check gasket alignment and adhesion. Inspect for damage and replace if necessary. Ensure rivets are secure.
Air leaks around the lid/door	Gasket not fully seated or compressed.	Apply pressure to the lid/door to ensure full gasket compression. Verify no obstructions are preventing full closure.
Gasket peeling off	Insufficient adhesion during installation; surface not clean.	Clean the surface thoroughly and re-adhere the gasket. Consider using additional adhesive if the original fails. Ensure rivets are used if applicable.

8. SPECIFICATIONS

- **Part Number:** 870314
- **Type:** Gasket Lid Kit
- **Color:** Black
- **Compatibility:** Designed for True TD/TM-65 models and other compatible True foodservice equipment.
- **Material:** Durable rubber with adhesive backing
- **Included:** Gasket, Rivets





9. WARRANTY AND SUPPORT

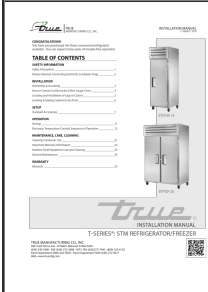
As a genuine OEM replacement part, the True 870314 Gasket Lid Kit is manufactured to high standards. For specific warranty information, please refer to the original equipment manufacturer's warranty documentation for your True foodservice unit. For technical support or further assistance, please contact True customer service or an authorized True service provider.

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This manual is for informational purposes only. True Manufacturing Co., Inc. is not responsible for any damages or injuries resulting from improper installation or use of this product.

Related Documents - 870314

	<p>True GDM-05PT-S-HC~FGD01 Glass Door Merchandiser Refrigerator Spec Sheet</p> <p>Explore the specifications and features of the True GDM-05PT-S-HC~FGD01 Glass Door Merchandiser Refrigerator. This unit offers efficient R290 hydrocarbon refrigeration, stainless steel construction, LED lighting, and a pass-thru design for commercial foodservice applications.</p>
	<p>True SPEC SERIES® Roll-In Glass Swing Door Refrigerator STR, STA, STG Models</p> <p>Detailed overview of the True SPEC SERIES® Roll-In Glass Swing Door Refrigerator, including features, specifications, and model variations (STR1RRI-1G-HC, STA1RRI-1G-HC, STG1RRI-1G-HC) for commercial foodservice applications.</p>
	<p>True GDM-19T-HC~TSL01 Glass Door Merchandiser: Features, Specifications, and Dimensions</p> <p>Comprehensive details on the True GDM-19T-HC~TSL01 glass door merchandiser, a self-contained unit featuring R290 hydrocarbon refrigerant, LED lighting, and robust construction. Includes technical specifications, dimensions, warranty information, and optional accessories for commercial food service.</p>
	<p>TRUE Performance Series 3000 Treadmill: Features, Specs, and Console Options</p> <p>Explore the TRUE Performance Series 3000 Treadmill, designed for all fitness levels. Discover its advanced features like TRUE FITX System, HRC Cruise Control, Bluetooth connectivity, and various console options, along with detailed technical specifications and warranty information.</p>
	<p>TRUE Eisvorratsbehälter (TIB™) Installationshandbuch</p> <p>Umfassendes Installationshandbuch für TRUE Eisvorratsbehälter (TIB™) Modelle, das detaillierte Anleitungen zur Installation, Sicherheit, Betrieb und Wartung bietet.</p>



[TRUE T-Series STM Installation Manual: Setup, Operation, and Maintenance Guide](#)

Comprehensive installation manual for TRUE T-Series STM commercial refrigerators and freezers. Covers setup, electrical connections, leveling, operation, maintenance, and warranty information.