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## Amerimax 6911435

# Amerimax 6911435 Trim Coil Instruction Manual

Model: 6911435

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## 1. INTRODUCTION

This manual provides instructions for the proper handling, installation, and maintenance of the Amerimax 6911435 Trim Coil. This product is designed for exterior finishing applications, offering protection and aesthetic enhancement to various architectural elements. Please read these instructions thoroughly before beginning any work to ensure a safe and successful installation.

## 2. PRODUCT OVERVIEW

The Amerimax 6911435 Trim Coil is a painted aluminum product, measuring 50 feet in length with a 0.021 gauge thickness. It is available in Black/White and is designed for use in protecting hard-to-reach areas and creating decorative accents. This trim coil is suitable for various exterior applications, including roofing, gutters, and general building material trim work. It is intended to be used with complementing color-matched aluminum finishing nails for a complete and secure installation.



**Figure 2.1:** Amerimax 6911435 Trim Coil. This image displays the trim coil in its rolled form, highlighting its dual-sided black and white finish.

### 3. INSTALLATION

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Proper installation of the Amerimax Trim Coil ensures durability and aesthetic appeal. Always follow local building codes and safety guidelines.

#### 3.1. Required Tools and Materials

- Tin snips or metal shears
- Brake or bending tool (for precise bends)
- Measuring tape
- Pencil or marker
- Drill and appropriate bits
- Color-matched aluminum finishing nails or screws

- Safety glasses and gloves

### 3.2. Preparation

1. **Inspect the surface:** Ensure the area where the trim coil will be installed is clean, dry, and free from debris or loose materials.
2. **Measure accurately:** Carefully measure the dimensions of the area to be covered. Account for overlaps and bends.
3. **Plan your cuts:** Determine the most efficient way to cut the coil to minimize waste.

### 3.3. Cutting and Bending

- **Cutting:** Use tin snips or metal shears to cut the coil to the desired length and shape. Make clean, straight cuts to ensure a professional finish.
- **Bending:** For sharp, precise bends, a metal brake is recommended. For simpler bends, careful manual bending can be performed, ensuring not to crease or damage the painted surface.

### 3.4. Fastening

1. **Position the coil:** Place the cut and bent trim coil piece onto the desired surface.
2. **Secure with fasteners:** Use color-matched aluminum finishing nails or screws to secure the trim coil. Space fasteners appropriately to ensure the coil is held firmly in place without buckling. Avoid over-tightening screws, which can deform the metal.
3. **Overlap:** When joining multiple pieces, ensure a proper overlap (typically 1-2 inches) to prevent water intrusion.

## 4. MAINTENANCE

The Amerimax Trim Coil requires minimal maintenance to retain its appearance and functionality.

- **Cleaning:** Periodically clean the surface with mild soap and water using a soft brush or cloth. Rinse thoroughly with clean water. Avoid abrasive cleaners or harsh chemicals that could damage the painted finish.
- **Inspection:** Annually inspect the trim coil for any signs of damage, loose fasteners, or corrosion. Address any issues promptly to prevent further deterioration.
- **Repairs:** Small scratches or chips in the paint can be touched up with exterior-grade, color-matched paint if necessary.

## 5. TROUBLESHOOTING

This section addresses common issues that may arise during or after installation.

Problem	Possible Cause	Solution
Trim coil appears wavy or buckled	Over-tightened fasteners; improper cutting or bending; thermal expansion/contraction not accounted for.	Ensure fasteners are snug but not overly tight. Re-evaluate cutting and bending techniques. Allow for slight expansion gaps if applicable.
Water leakage behind trim	Improper overlap; inadequate sealing; damaged coil.	Check overlaps and ensure they are sufficient. Apply appropriate sealant where necessary. Replace damaged sections.
Scratches or paint chips	Rough handling during installation; impact damage.	Use touch-up paint for minor blemishes. For significant damage, consider replacing the section.

## 6. SPECIFICATIONS

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- **Model Number:** 6911435
- **Material:** Painted Aluminum
- **Length:** 50 feet
- **Gauge:** 0.021 inches
- **Color:** Black/White
- **Item Weight (packaged):** Approximately 13.77 pounds
- **Product Dimensions (packaged):** Approximately 12 x 12 x 14 inches
- **Manufacturer:** AMERIMAX HOME PRODUCTS

## 7. WARRANTY & SUPPORT

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### 7.1. Warranty Information

Specific warranty details for the Amerimax 6911435 Trim Coil are typically provided by the manufacturer at the time of purchase or can be found on the official Amerimax website. Please refer to the documentation included with your product or visit the manufacturer's website for the most current warranty terms and conditions.

### 7.2. Customer Support

For technical assistance, installation questions, or to report product issues, please contact Amerimax Home Products directly. You can usually find contact information, including phone numbers and email addresses, on their official website or on the product packaging.

**Amerimax Home Products Website:** [www.amerimax.com](http://www.amerimax.com) (Note: This is a generic placeholder URL, please verify the actual manufacturer website for accurate support information.)

