Saved from manuals.plus.
Open the live page for links to other documents and user manuals.

Janome 634D

Janome 634D MyLock Electronic Serger User Manual

Model: 634D | Brand: Janome

1. Introduction

The Janome 634D MyLock Electronic Serger is designed to provide professional-quality finishes for your sewing projects. This advanced serger offers electronic control and a range of features to enhance your sewing experience, including versatile stitching options and easy-to-use adjustments. This manual provides essential information for the safe and effective operation, maintenance, and troubleshooting of your Janome 634D MyLock serger.



Figure 1.1: The Janome 634D MyLock Electronic Serger. This image displays the white serger machine with grey control panels. A thread stand is visible at the top, holding two spools of red thread. The front of the machine shows the needle area, presser foot, and various tension dials and adjustment levers.

2. Safety Instructions

Please read all instructions before using this machine to prevent injury. Keep this manual for future reference.

- **Electrical Safety:** This machine operates on 110 volts. Do not use this machine with voltage converters or in regions with different electrical standards, as this may void the warranty and pose a safety risk. Always unplug the machine from the electrical outlet when cleaning, making adjustments, or when not in use.

- **Needle Safety:** Always turn off the machine and unplug it before changing needles or performing any maintenance near the needle area. Keep fingers away from the needle and cutting blades during operation.
- **Moving Parts:** Keep hands, hair, and loose clothing away from all moving parts, including the needle, looper, and cutting blades, during operation.
- **Children:** This machine is not intended for use by children. Close supervision is necessary when the machine is used near children.
- **Ventilation:** Ensure adequate ventilation around the machine during use. Do not block ventilation openings.
- **Environment:** Do not operate the machine in damp or wet conditions. Avoid placing the machine on unstable surfaces.

3. Setup

Follow these steps to set up your Janome 634D MyLock serger for initial use:

1. **Unpacking:** Carefully remove the serger from its packaging. Retain all packaging materials for future storage or transport.
2. **Placement:** Place the machine on a stable, flat surface with adequate space for fabric handling.
3. **Power Connection:** Connect the power cord to the machine and then to a standard 110-volt electrical outlet. Ensure the power switch is in the 'OFF' position before plugging in.
4. **Thread Spool Setup:** Place your desired thread spools onto the thread pins on the thread stand. Ensure the thread unwinds smoothly.
5. **Initial Threading:** The machine may come pre-threaded for convenience. If not, or if re-threading is required, follow the color-coded thread guides clearly marked on the machine. Start with the upper looper, then the lower looper, and finally the needles. Refer to the detailed threading diagram in the included quick-start guide for visual assistance.
6. **Foot Control:** Connect the electronic foot control to the designated port on the machine.

4. Operating Instructions

The Janome 634D MyLock offers a variety of stitching options and controls for precise results.

4.1 Stitching Options

- **2, 3, or 4 Thread Overlock Stitching:**This machine supports various thread configurations for different seam finishes. Refer to the stitch selection dial for appropriate settings.
- **Built-in Rolled Hem:** Easily switch to rolled hemming without changing the needle plate. Adjust settings as per the instruction manual for a clean, narrow hem.
- **Specialized Functions:** The 634D can perform a range of decorative and functional stitches including picot edging, narrow hemming, decorative overedging, gathering, and pin tucking. Consult the stitch guide for specific setup instructions for each function.

4.2 Controls and Adjustments

- **Adjustable Differential Feed:** Control fabric feeding with the differential feed dial, ranging from .05 to 2.25. This feature helps prevent stretching or puckering on various fabric types.
- **Adjustable Cutting Width:** The cutting width can be adjusted to trim fabric precisely, ensuring consistent seam allowances.
- **Electronic Foot Control:** Provides smooth and responsive speed control for precise stitching.
- **Color-Coded Thread Guides:** Simplifies the threading process by providing clear visual cues for each thread path.
- **Self-Threading Lower Looper:** Enhances ease of use by assisting with the threading of the lower looper.

5. Maintenance

Regular maintenance ensures the longevity and optimal performance of your serger.

- **Cleaning:** Regularly clean lint and dust from the machine, especially around the looper area, feed dogs, and cutting blades. Use a small brush or lint-free cloth. Always unplug the machine before cleaning.
- **Blade Care:** The cutting blades are sharp and essential for clean cuts. Avoid serging over pins or other hard objects, as this can dull or damage the blades. If blades become dull, they should be replaced by an authorized technician or with genuine Janome replacement parts.
- **Lubrication:** Refer to your detailed instruction manual for specific lubrication points and recommended oil types. Over-lubrication can cause issues.
- **Needle Replacement:** Replace needles regularly, especially if they become bent, dull, or if you notice skipped stitches. Use only the correct type and size of needles specified for your serger.

6. Troubleshooting

This section addresses common issues you might encounter with your Janome 634D MyLock serger.

Problem	Possible Cause	Solution
Skipped Stitches	Incorrect needle, bent needle, improper threading, incorrect tension.	Ensure correct needle type and size. Replace bent or dull needles. Re-thread the machine carefully following color guides. Adjust tension dials.
Thread Breaking	High tension, poor quality thread, incorrect threading, burr on thread path, dull needle.	Reduce tension. Use good quality thread. Check threading path for obstructions. Replace needle.
Fabric Puckering/Stretching	Incorrect differential feed setting.	Adjust the differential feed dial. Increase for stretching, decrease for puckering.
Machine Shakes Excessively	Unstable surface, internal issue.	Ensure the machine is on a stable, level surface. If shaking persists, contact customer support.

Problem	Possible Cause	Solution
Difficulty Threading	Incorrect thread path, user error.	Refer to the color-coded guides and the detailed threading instructions in your manual. Utilize the self-threading lower looper feature.

7. Specifications

Key technical specifications for the Janome 634D MyLock Electronic Serger:

- **Model Number:** 634D
- **Product Dimensions:** 13 inches (Depth) x 16 inches (Width) x 15 inches (Height)
- **Item Weight:** 20 pounds
- **Manufacturer:** Janome America, Inc.
- **UPC:** 732212172588
- **Power Requirement:** 110 volts
- **Stitching Options:** 2, 3, or 4 thread overlock stitching
- **Differential Feed:** Adjustable from 0.05 to 2.25
- **Features:** Color-coded thread guides, self-threading lower looper, electronic foot control, adjustable cutting width, built-in rolled hem.

8. Warranty Information

Janome America, Inc. provides a limited warranty for the Janome 634D MyLock Electronic Serger:

- **Machine Head:** 5 years from the date of original purchase against defects in material or workmanship.
- **Electrical/Electronic Equipment:** 2 years from the date of purchase.
- **Coverage:** During the warranty period, defective parts will be replaced free of charge. Labor, postage, and transportation costs are the responsibility of the owner.
- **Exclusions:** This warranty applies only to normal household (non-commercial) use. It does not cover needles, belts, knives, loopers, needle plates, and light bulbs. Failures caused by improper maintenance or repair, abuse, normal wear and tear, misuse, or events beyond Janome's control are not covered.
- **Validity:** This warranty extends only to the consumer who originally purchased this sewing machine from an authorized Janome/New Home dealer. The warranty will be void unless the Janome/New Home record card is completed and returned prior to requesting warranty service.
- **International Use:** This machine does not conform to International electronic codes. Warranty is voided if used outside the US.

9. Support

For service under warranty, technical assistance, or general inquiries, please contact your authorized Janome/New Home dealer from whom the purchase was made. You may also contact Janome America, Inc. directly:

The New Home Sewing Machine Company
10 Industrial Avenue
Mahwah, NJ 07430

For additional resources and product information, visit the official Janome website or consult the comprehensive manual included with your machine.

© 2023 Janome America, Inc. All rights reserved.

Ask a question about this manual

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page's manual context to help answer it.

Name

Anonymous

Email

you@example.com

After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. Privacy details.

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question

Open the live page

https://manuals.plus/asin/B0051BK0C6

More documents and user manuals: **https://manuals.plus/**