



Manuals.plus /

› Permatex /

› Permatex 80328 Weatherstrip Cement User Manual

## Permatex 80328

# Permatex 80328 Weatherstrip Cement User Manual

Model: 80328

## INTRODUCTION

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The Permatex 80328 Weatherstrip Cement is a specialized adhesive designed to create a durable, watertight seal between automotive weatherstripping and vehicle surfaces. This cement is formulated to resist cracking and peeling, providing a long-lasting bond against drafts and moisture. It is suitable for bonding metal, glass, and rubber components.

## SAFETY INFORMATION

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**WARNING: EXTREMELY FLAMMABLE. HARMFUL OR FATAL IF SWALLOWED. VAPOR HARMFUL.**

- Use in a well-ventilated area. Avoid breathing vapors.
- Keep away from heat, sparks, open flames, and hot surfaces. No smoking.
- Wear appropriate personal protective equipment, including gloves and eye protection.
- Do not ingest. If swallowed, call a Poison Control Center or doctor immediately. Do not induce vomiting.
- In case of contact with eyes, rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Keep out of reach of children.
- Store in a cool, dry place. Keep container tightly closed.

## SETUP AND PREPARATION

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1. **Clean Surfaces:** Ensure all surfaces to be bonded are clean, dry, and free of grease, oil, dirt, or old adhesive residue. Use a suitable cleaner if necessary and allow to dry completely.
2. **Temperature:** For best results, apply the cement at room temperature (between 60°F and 80°F / 15°C and 27°C).
3. **Ventilation:** Work in a well-ventilated area to minimize exposure to vapors.
4. **Test Fit:** Before applying adhesive, test fit the weatherstrip to ensure proper alignment and fit.

## OPERATING INSTRUCTIONS (APPLICATION)

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Follow these steps for effective application of Permatex 80328 Weatherstrip Cement:

1. **Prepare the Tube:** Remove the cap and, if sealed, puncture the tube's seal.
2. **Apply Cement:** Apply a thin, even coat of Permatex Weatherstrip Cement to one of the surfaces to be bonded (e.g., the weatherstrip or the vehicle body). The squeeze bottle applicator allows for quick and easy application.
3. **Wait for Tackiness:** Allow the cement to become slightly tacky, typically within 1-2 minutes, before joining the surfaces. This allows some solvents to evaporate, improving bond strength.
4. **Join Surfaces:** Carefully position the weatherstrip onto the prepared surface. Press firmly and evenly along the entire length to ensure good contact.
5. **Secure in Place:** If necessary, use clamps or tape to hold the weatherstrip in place while the cement cures.
6. **Curing Time:** Allow the cement to cure completely before exposing it to moisture or stress. Full cure time may vary depending on temperature and humidity, but typically takes 24 hours. Refer to product packaging for specific cure times.
7. **Clean Excess:** Immediately wipe away any excess cement with a clean cloth dampened with mineral spirits or a suitable adhesive remover before it dries.



Image: Permatex 80328 Weatherstrip Cement in its retail packaging. The image displays the product tube and highlights key features such as flexibility, toughness, waterproofing, and bonding capabilities for metal, glass, and rubber.

## MAINTENANCE AND STORAGE

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- **Cap Tightly:** After each use, ensure the cap is securely replaced on the tube to prevent the cement from drying out.
- **Storage:** Store the Permatex 80328 Weatherstrip Cement in a cool, dry place, away from direct sunlight and sources of ignition.
- **Shelf Life:** For optimal performance, use the product within its recommended shelf life. Check the packaging for any expiration dates.
- **Clean Applicator:** If the applicator tip becomes clogged, clear it with a small wire or pin before attempting to use the product again.

## TROUBLESHOOTING

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Problem	Possible Cause	Solution
Cement not bonding properly.	Surfaces not clean; insufficient drying time; improper application; low temperature.	Ensure surfaces are thoroughly cleaned and dry. Allow cement to become tacky before joining. Apply at recommended temperatures. Apply an even coat.
Cement dries too quickly.	High temperature; low humidity; too thin a coat.	Work in a cooler environment if possible. Apply a slightly thicker, but still even, coat. Work quickly.
Cement tube is clogged.	Cement dried in the nozzle.	Clear the nozzle with a small pin or wire. Ensure cap is tightly sealed after each use.
Weatherstrip peels off after curing.	Insufficient pressure during application; not enough cure time; surface contamination.	Apply firm, even pressure when joining surfaces. Allow full cure time (24 hours recommended). Re-clean and reapply if contamination is suspected.

## SPECIFICATIONS

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**Product Name:** Permatex Weatherstrip Cement

**Model Number:** 80328

**Brand:** Permatex

**Item Form:** Liquid / Cement

**Net Weight:** 2.0 fl. oz. (59 ml) / 0.17 Pounds (approx. 2.72 ounces)

**Surface Recommendation:** Window (suitable for metal, glass, rubber)

**Key Features:** Flexible, Tough, Waterproof, Bonds Metal, Glass, Rubber

**UPC:** 079340803282

**Manufacturer Part Number:** 80328

**ASIN:** B004BT6RL2

## WARRANTY AND SUPPORT

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Permatex products are manufactured to high-quality standards. For specific warranty information or technical support regarding your Permatex 80328 Weatherstrip Cement, please refer to the official Permatex website or contact their customer service directly. Keep your purchase receipt for any warranty claims.

You can visit the official Permatex store for more information:[Permatex Store on Amazon](#)