

[Manuals.plus](#) /

› [Gütermann](#) /

› Gütermann M782 414 Extra Strong Thread User Manual

Gütermann 2T100E-414

Gütermann M782 414 Extra Strong Thread User Manual

Model: 2T100E-414

1. INTRODUCTION

The Gütermann M782 Extra Strong Thread No. 40 is a high-quality, durable sewing thread specifically engineered for demanding sewing projects. Made from 100% polyester, this thread offers exceptional strength and elasticity, making it suitable for a wide range of heavy-duty applications. This manual provides essential information for the proper use and care of your Gütermann M782 thread.



Figure 1: A spool of Gütermann M782 414 Extra Strong Thread. The thread is wound neatly on a plastic spool, ready for use in various sewing applications.

2. PRODUCT FEATURES

- **Material:** 100% Polyester, ensuring high durability and resistance.
- **Strength:** Extra strong, designed for seams requiring significant effort and resilience.

- **Versatility:** Ideal for heavy fabrics, denim, leather, luggage, upholstery, awnings, and tents.
- **Decorative Use:** Excellent for distinctive ornamental topstitching.
- **Elasticity:** Elastic and smooth for consistent stitch formation.
- **Application:** Suitable for both hand sewing and machine sewing.
- **Length:** 100 meters per spool.
- **Thickness:** Thread thickness No. 40.
- **Needle Recommendation:** Universal needle NM 70-100.

3. SETUP AND PREPARATION

Before beginning your sewing project, proper setup ensures optimal performance of the Gütermann M782 thread.

3.1 Needle Selection

For best results, use a universal sewing machine needle with a size between **NM 70 and NM 100**. The specific needle size should be chosen based on the fabric thickness:

- **NM 70-80:** For medium-heavy fabrics like denim or canvas.
- **NM 90-100:** For very heavy fabrics, multiple layers, leather, or upholstery.

Ensure the needle is sharp and free from burrs to prevent thread breakage or fabric damage.

3.2 Threading Your Machine

Follow your sewing machine's manufacturer instructions for threading the upper thread and winding the bobbin. Due to its extra strength, ensure the thread passes smoothly through all tension discs and guides. Adjust tension settings as needed for your specific fabric and stitch type.

4. OPERATING INSTRUCTIONS

The Gütermann M782 thread is designed for robust and durable seams. Consider the following guidelines for various applications:

4.1 Heavy Fabrics and Denim

When sewing heavy fabrics like denim, canvas, or multiple layers, use a longer stitch length to prevent puckering and ensure strong seams. This thread is particularly effective for denim topstitching, providing a professional and durable finish.

4.2 Leather and Upholstery

For leather and upholstery projects, ensure your machine is equipped with a walking foot or a roller foot to help feed the material evenly. Use a leather needle (if available) in the recommended size range (NM 90-100) for clean perforations and reduced friction. The extra strength of this thread is crucial for these demanding materials.

4.3 Repair Work

This thread is ideal for repairing items such as luggage, tents, awnings, and heavy garments. Its high tensile strength ensures that repairs are long-lasting and withstand significant stress.

4.4 Hand Sewing

When hand sewing, use a needle appropriate for the fabric and thread thickness. The smooth nature of the polyester thread helps prevent tangling and fraying during manual stitching.

5. MAINTENANCE AND CARE

To ensure the longevity of your sewn items and the quality of the thread, follow these care instructions:

- **Storage:** Store thread spools in a cool, dry place away from direct sunlight to prevent degradation.
- **Washing:** Garments or items sewn with Gütermann M782 thread should generally follow the care instructions of the fabric. However, the thread itself is durable and can withstand washing. The product care specifies "Hand wash" for the thread material, which is a general guideline for polyester.
- **Ironing:** Polyester thread can be ironed at medium temperatures. Avoid excessively high heat.

6. TROUBLESHOOTING

If you encounter issues while sewing with Gütermann M782 thread, consider the following common problems and solutions:

6.1 Thread Breakage

- **Incorrect Needle:** Ensure you are using the recommended universal needle size (NM 70-100) and that it is not bent or dull.
- **Tension Issues:** Check both upper and bobbin thread tension. Too much tension can cause breakage.
- **Improper Threading:** Re-thread your machine, ensuring the thread is correctly seated in all guides and tension discs.
- **Machine Speed:** For very heavy materials, sewing at a slightly slower speed can reduce stress on the thread.

6.2 Skipped Stitches

- **Needle Type/Size:** Verify the needle is appropriate for the fabric and thread. A dull or incorrect needle can cause skipped stitches.
- **Needle Insertion:** Ensure the needle is inserted correctly and fully into the needle clamp.
- **Lint/Debris:** Clean your machine, especially around the bobbin area and feed dogs, to remove any lint that might interfere with stitch formation.

6.3 Uneven Stitches or Puckering

- **Tension Imbalance:** Adjust upper and bobbin thread tension until stitches are balanced on both sides of the fabric.
- **Stitch Length:** Increase stitch length for thicker fabrics to prevent puckering.
- **Presser Foot Pressure:** Adjust presser foot pressure if your machine allows, reducing it for delicate fabrics and increasing it for thicker ones.

7. SPECIFICATIONS

Brand	Gütermann
Model Number	2T100E-414
Material Composition	100% Polyester
Thread Thickness	No. 40
Length	100 meters

Recommended Needle	Universal Needle NM 70-100
Product Care	Hand wash (for the thread material)
Package Dimensions	13.5 x 13.2 x 2.7 cm; 18 g

8. WARRANTY AND SUPPORT

As a consumable item, the Gütermann M782 Extra Strong Thread typically does not come with a specific warranty. For any questions regarding the product or its application, please refer to the manufacturer's official website or contact your retailer for support.

For more information about Gütermann products, please visit the official [Gütermann website](#).