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AquaForte SC518

AquaForte XClear Heater Profi Stainless Steel Pond Heater User Manual

Model: SC518



INTRODUCTION

This manual provides essential information for the safe and efficient operation of your AquaForte XClear Heater Profi. This professional pond heater is designed to maintain optimal water temperatures in ponds up to 10 m³, helping to keep your pond ice-free in winter and ensuring filter efficiency in warmer temperatures.

SAFETY INSTRUCTIONS

- Read all instructions carefully before installation and use.
- Ensure the heater is installed with connections facing upwards and positioned below the water level to prevent overheating and dry running.
- This heater is specifically designed for ponds and is not chlorine or salt resistant. Do not use in chlorinated or saltwater environments.
- Always disconnect power before performing any maintenance, cleaning, or installation procedures.
- Do not operate the heater if the power cord, plug, or the unit itself appears damaged.
- Keep the device out of reach of children and pets.
- Ensure the electrical connection is protected by a Residual Current Device (RCD) for safety.

PACKAGE CONTENTS

The AquaForte XClear Heater Profi comes complete with the following components:

- 1x AquaForte XClear Heater Profi unit
- 2x Hose panels (compatible with 25/32/40 mm hoses)
- PVC fittings (compatible with 50/63 mm pipes)



Image: The AquaForte XClear Heater Profi unit shown with its various connection accessories, including hose panels and PVC fittings, laid out on a white background.

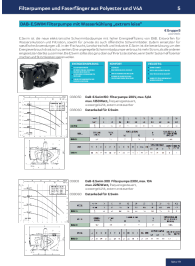
SETUP AND INSTALLATION

1. **Placement:** Select a suitable, stable location for the heater. It must be installed with the connections facing upwards and positioned completely below the water level to prevent dry running and overheating.
2. **Water Connections:**
 - For flexible hoses: Use the provided hose panels (25/32/40 mm) to connect the heater to your pond's filtration or circulation system. Secure connections with appropriate clamps (not included).
 - For rigid PVC pipes: Use the provided PVC fittings (50/63 mm) for a secure, permanent connection. Ensure all joints are properly sealed.
3. **Water Flow:** Ensure there is continuous and adequate water flow through the heater whenever it is operating. Insufficient flow can lead to overheating.
4. **Electrical Connection:** Connect the heater to a suitable power supply (230V - 50/60 Hz) as specified on the product label. Always ensure the power outlet is protected by a Residual Current Device (RCD) for electrical safety.



Image: A close-up view of the central stainless steel body of the AquaForte XClear Heater Profi, highlighting the product label with

Related Documents - SC518

 EconoBead® EB-40 EB-50 EB-60 EB-100 EB-140 GEBRAUCHSANLEITUNG INSTRUCTION MANUAL GEBRUIKSAANWIJZING	EconoBead EB-40 to EB-140 Instruction Manual Pond Filter Guide Comprehensive guide for EconoBead EB-40, EB-50, EB-60, EB-100, EB-140 bead filters. Covers installation, operation, maintenance, and troubleshooting for optimal pond water quality. Features mechanical and biological filtration.
 AQUA FORTE PROFESSIONAL WATER PRODUCTS MR. SILENCE INVERTER ZWEMBAD WARMTEPOMP Handleiding	AquaForte Mr. Silence Inverter Zwembad Warmtepomp Handleiding Handleiding voor de AquaForte Mr. Silence Inverter zwembad warmtepomp. Bevat installatie-, bedienings- en onderhoudsinstructies voor efficiënte en stille zwembadverwarming.
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