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## Fiskars 193730-1004

# Fiskars 193730-1004 60mm Straight Rotary Replacement Blades Instruction Manual

Model: 193730-1004

## INTRODUCTION

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These Fiskars 60mm Straight Rotary Replacement Blades are designed for precise cuts through various materials, including thick quilting fabrics and multiple layers of fabric. Made from high-grade, precision-ground steel, these blades are engineered for long-lasting sharpness and durability. This pack contains five 60mm blades, compatible with most standard 60mm rotary cutters.



# Ideal for cutting thick fabric

Cuts through multiple layers including canvas, denim and leather

**FISKARS**

Image: A Fiskars 60mm rotary cutter being used to cut through thick fabric, demonstrating its capability for precise cuts.

## SAFETY INFORMATION

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Rotary blades are extremely sharp. Handle with extreme care to prevent injury. Always retract the blade when not in use and store blades in their protective tray. Keep out of reach of children.

## SETUP: BLADE REPLACEMENT

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These replacement blades are designed to fit most standard 60mm rotary cutters. Follow the instructions below based on your rotary cutter's blade hub type.

### Standard Blade Hub Replacement

# How to change the blade

## Standard blade hub



Remove  
thumb nut



Hold on to blade  
hub to remove  
used blade



Place new blade  
on blade hub



Replace  
thumb nut



**FISKARS**<sup>®</sup>

Image: Four-step visual guide for replacing a rotary blade on a standard hub.

1. **Step 1: Remove Thumb Nut.** Carefully unscrew and remove the thumb nut from the rotary cutter.
2. **Step 2: Remove Used Blade.** Hold onto the blade hub and carefully remove the used blade.
3. **Step 3: Place New Blade.** Position a new 60mm replacement blade onto the blade hub. Ensure it sits flat and securely.
4. **Step 4: Replace Thumb Nut.** Screw the thumb nut back onto the rotary cutter, securing the new blade in place.

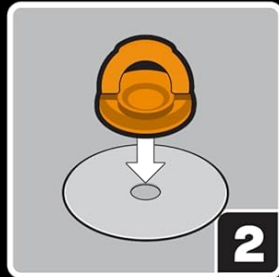
### EasyChange™ Flip-Open Blade Hub Replacement

# How to change the blade

## EasyChange™ flip-open blade hub



Flip blade hub handle and turn to remove magnetic hub and blade



Press hub onto surface (empty plastic blade tray if available), a spring will release the blade



Press magnetic blade hub onto new blade to pick it up



Turn using blade hub handle to secure hub to rotary cutter



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Image: Four-step visual guide for replacing a rotary blade on an EasyChange flip-open hub.

1. **Step 1: Remove Magnetic Hub and Blade.** Flip the blade hub handle and turn to remove the magnetic hub and the old blade.
2. **Step 2: Release Blade.** Press the hub onto a surface (an empty plastic blade tray, if available) to release the spring and the blade.
3. **Step 3: Pick Up New Blade.** Press the magnetic blade hub onto a new blade to pick it up.
4. **Step 4: Secure Hub.** Turn the blade hub handle to secure the hub back into the rotary cutter.

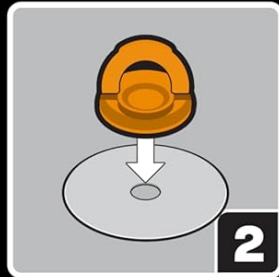
### DuoLoop EasyChange™ Blade Hub Replacement

# How to change the blade

## DuoLoop EasyChange™ blade hub



Flip blade hub handle and turn to remove magnetic hub and blade



Press hub onto surface (empty plastic blade tray if available), a spring will release the blade



Press magnetic blade hub onto new blade to pick it up



Turn using blade hub handle to secure hub to rotary cutter



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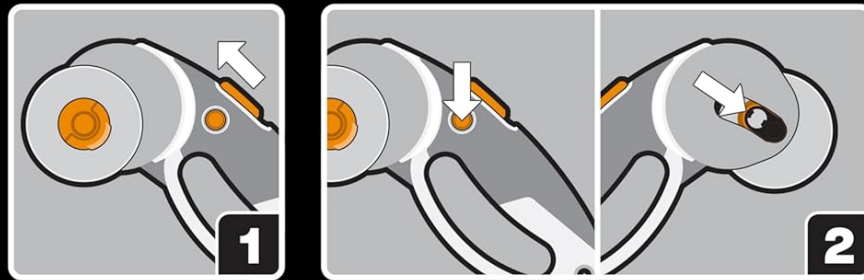
Image: Four-step visual guide for replacing a rotary blade on a DuoLoop EasyChange hub.

1. **Step 1: Remove Magnetic Hub and Blade.** Flip the blade hub handle and turn to remove the magnetic hub and the old blade.
2. **Step 2: Release Blade.** Press the hub onto a surface (an empty plastic blade tray, if available) to release the spring and the blade.
3. **Step 3: Pick Up New Blade.** Press the magnetic blade hub onto a new blade to pick it up.
4. **Step 4: Secure Hub.** Turn the blade hub handle to secure the hub back into the rotary cutter.

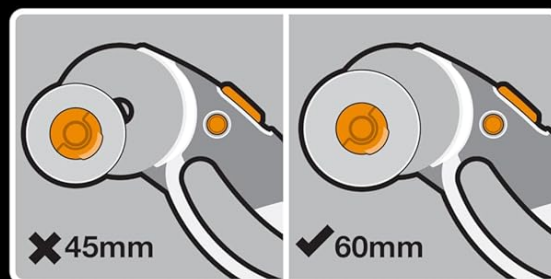
## OPERATING INSTRUCTIONS

Once the blade is securely installed in your 60mm rotary cutter, you are ready to cut. These blades are ideal for cutting various materials, including batting, foam, and multiple layers of fabric.

# How to use with 60 mm



To fully extend 60 mm blade, hold down blade retraction button while sliding blade extender.



**ALERT** Do not hold down blade retraction button while extending 45 mm blade. Doing so will overextend 45 mm blade.

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Image: Visual guide demonstrating how to fully extend a 60mm rotary blade by holding down the retraction button and sliding the blade extender.

- **Extending the 60mm Blade:** To fully extend the 60mm blade, hold down the blade retraction button while simultaneously sliding the blade extender.
- **Cutting Technique:** Place the material on a cutting mat. Align your ruler or template. Apply firm, even pressure to the rotary cutter as you roll it along the edge of the ruler or template to make a clean cut.
- **Retracting the Blade:** Always retract the blade immediately after use to prevent accidental injury.

**Important:** Do not hold down the blade retraction button when extending a 45mm blade, as this will overextend it.

## MAINTENANCE

Proper maintenance ensures the longevity and performance of your Fiskars rotary blades.

- **Cleaning:** After each use, gently wipe any fabric fibers or debris from the blade using a soft cloth. Avoid using harsh chemicals.

- **Storage:** Store blades in their original protective packaging or a dedicated blade tray when not in use. This protects the sharp edge and prevents accidental cuts. The blades come slightly oiled to prevent oxidation during storage.
- **Replacement:** Replace blades when they become dull or chipped to maintain cutting precision and safety. Dull blades can lead to uneven cuts and require more force, increasing the risk of injury.

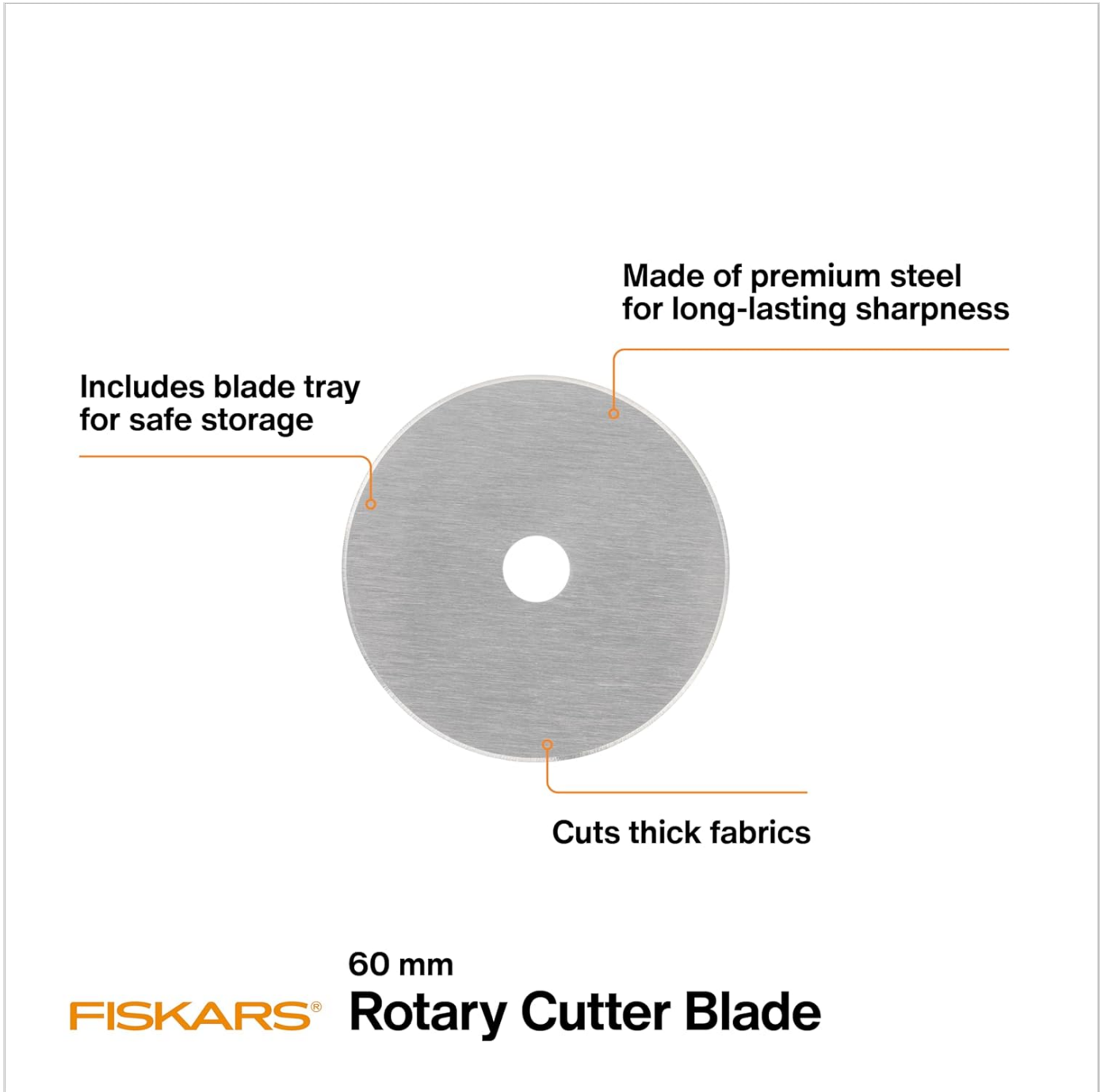


Image: A single Fiskars 60mm rotary cutter blade, highlighting its premium steel construction and the importance of safe storage, often in a blade tray.

## TROUBLESHOOTING

Problem	Possible Cause	Solution
Blade not cutting cleanly or skipping.	Dull blade, improper installation, or insufficient pressure.	Replace the blade with a new one. Ensure the blade is installed correctly and securely. Apply firm, even pressure during cutting.

Problem	Possible Cause	Solution
Blade wobbles or feels loose.	Blade not seated properly or securing mechanism is loose.	Re-install the blade, ensuring it is flat against the hub. Tighten the thumb nut or secure the hub mechanism firmly.
Blade rusts or corrodes.	Improper storage, exposure to moisture.	Always store blades in their protective tray in a dry environment. The blades are pre-oiled; ensure this protective layer is maintained.

## SPECIFICATIONS

Feature	Detail
Model Number	193730-1004 (also known as 1065953)
Blade Diameter	60 mm
Quantity	5 blades per pack
Material	High-grade, precision-ground alloy steel or stainless steel
Compatibility	Fits most standard 60mm rotary cutters
UPC	020335024625, 020335071445
Item Weight	1.44 ounces



Ø 60 mm

Image: A diagram illustrating the 60mm diameter measurement of the rotary blade.



# Includes 5 blades

Image: Five Fiskars 60mm rotary blades, as included in the pack, displayed on a fabric surface.

## WARRANTY

Fiskars tools are designed for longevity and guaranteed to maintain exceptional performance. This product includes a Lifetime Warranty. For complete details and to register your product, please visit the official Fiskars website at [Fiskars.com/USWarranty](https://www.fiskars.com/USWarranty).



Image: A visual representation of the Fiskars Lifetime Warranty, often found on product packaging or promotional materials.

## SUPPORT

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For further assistance, product inquiries, or to report an issue, please visit the official Fiskars website or contact their customer service department. Refer to the packaging or the Fiskars website for the most current contact information.

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