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› [JET J-41002 2" x 42" Belt and 8" Disc Sander Instruction Manual](#)

Jet J-41002

JET 2" x 42" Belt and 8" Disc Sander

MODEL J-41002 INSTRUCTION MANUAL

INTRODUCTION

Thank you for purchasing the JET J-41002 Belt and Disc Sander. This manual provides essential information for the safe operation, maintenance, and troubleshooting of your new tool. Please read this manual thoroughly before assembly or operation to ensure proper use and to prevent injury or damage.

IMPORTANT SAFETY INSTRUCTIONS

Always follow basic safety precautions to reduce the risk of fire, electric shock, and personal injury. Keep this manual for future reference.

General Safety Warnings:

- **Read and Understand:** Read all instructions before operating the tool.
- **Eye Protection:** Always wear ANSI Z87.1 approved safety glasses or a face shield.
- **Hearing Protection:** Wear hearing protection during extended operation.
- **Respiratory Protection:** Use a dust mask or respirator, especially when sanding materials that produce fine dust.
- **Work Area:** Keep the work area clean, well-lit, and free of clutter. Ensure adequate ventilation.
- **Electrical Safety:** Ensure the power supply matches the tool's requirements (115V, 1Ph). Do not operate in wet conditions.
- **Secure Workpiece:** Always secure the workpiece firmly against the work table or miter gauge.
- **Avoid Contact:** Keep hands and fingers away from the sanding belt and disc during operation.
- **Unplug Before Adjusting:** Disconnect the power before changing accessories, making adjustments, or performing maintenance.
- **Proper Attire:** Do not wear loose clothing, gloves, neckties, or jewelry that can get caught in moving parts. Tie back long hair.
- **Supervision:** Never leave the machine running unattended.

PRODUCT COMPONENTS AND FEATURES

Familiarize yourself with the main parts of your JET J-41002 Belt and Disc Sander.

3/4-HP, 115V 1Ph MOTOR

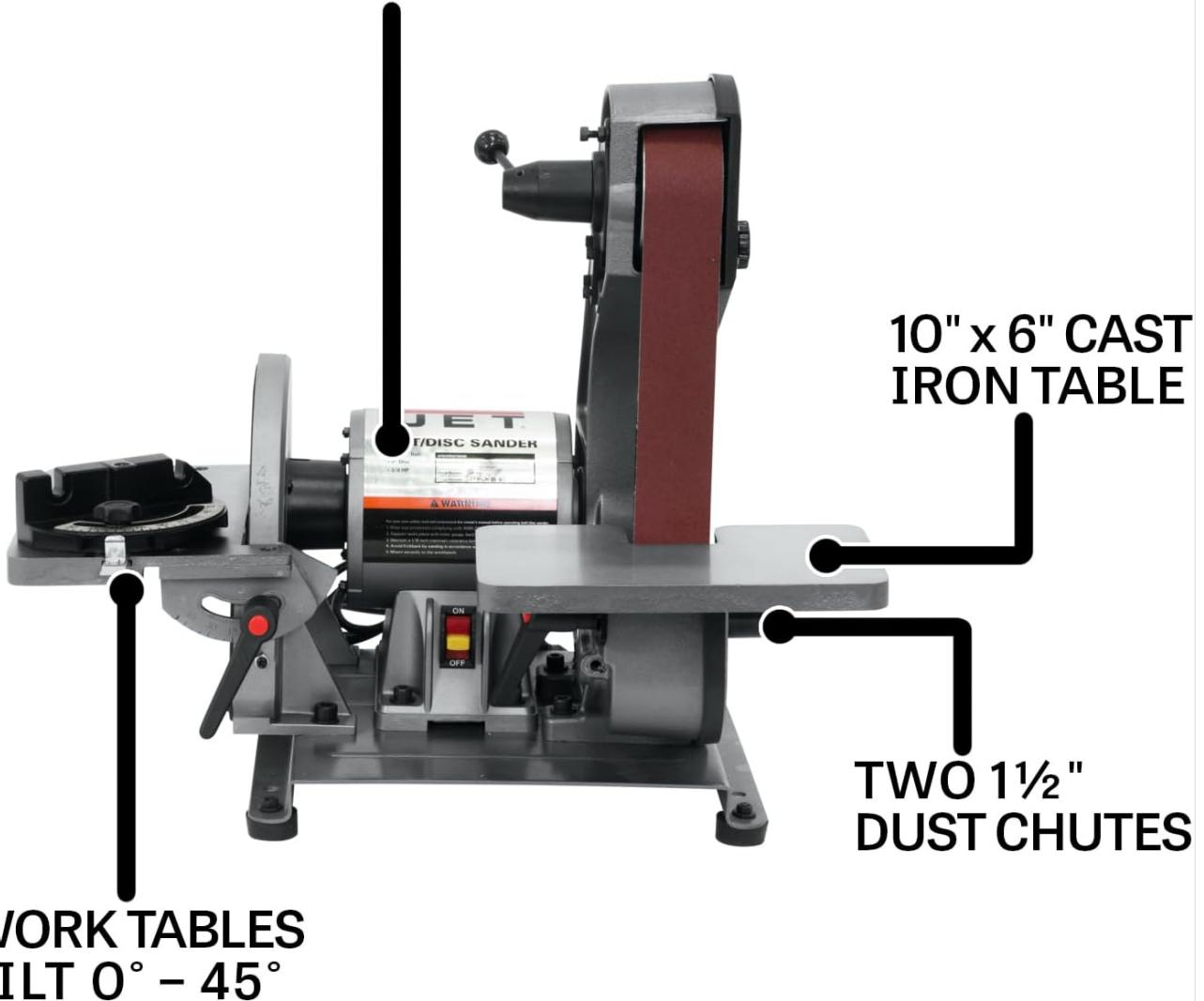


Image 1: Overview of the JET J-41002 Belt and Disc Sander, highlighting the 3/4 HP, 115V 1Ph motor, 10" x 6" cast iron table, and two 1 1/2" dust chutes. The work tables can tilt 0° - 45°.

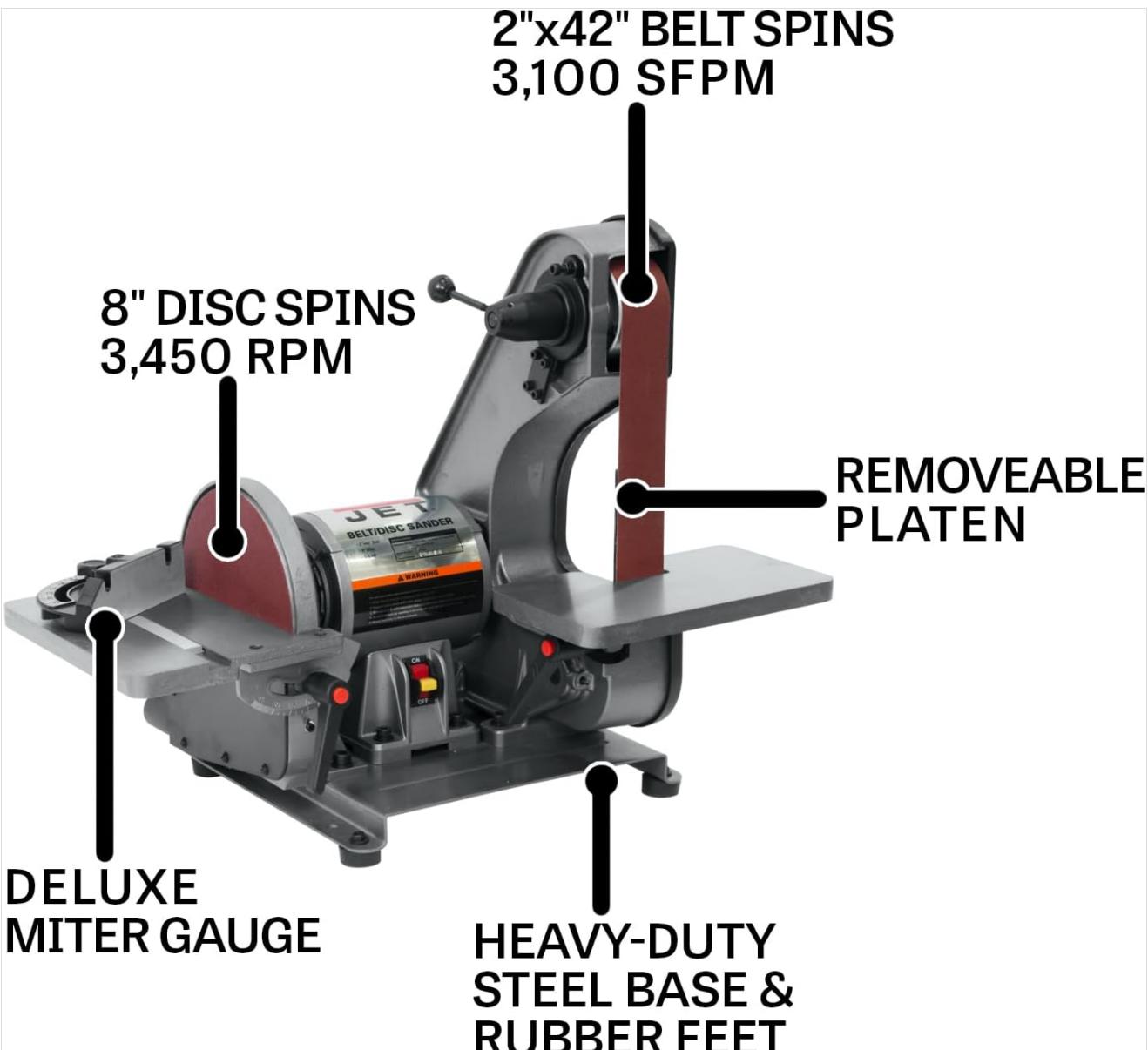


Image 2: Detailed view of the JET J-41002 Belt and Disc Sander, showing the 2" x 42" belt spinning at 3,100 SFPM, 8" disc spinning at 3,450 RPM, removable platen, deluxe miter gauge, and heavy-duty steel base with rubber feet.

Key Features:

- **Motor:** 3/4 HP, 1Ph, 115V motor provides ample power for sanding tasks.
- **Belt Sander:** 2" x 42" abrasive belt operates at 3,100 SFPM (Surface Feet Per Minute).
- **Disc Sander:** 8" sanding disc operates at 3,450 RPM (Revolutions Per Minute).
- **Work Tables:** Cast iron work tables for both belt and disc, adjustable from 0° to 45°.
- **Miter Gauge:** Deluxe miter gauge for precise angle sanding.
- **Removable Platen:** Allows for sanding, grinding, or finishing of outside curves or odd-shaped workpieces on the belt.
- **Dust Collection:** Two 1 1/2" dust chutes with adjustable deflectors for efficient dust extraction.
- **Construction:** Durable cast iron construction with a heavy-duty steel base and rubber feet for stability.

SETUP AND ASSEMBLY

1. Unpacking:

- Carefully remove the sander and all components from the packaging.

- Inspect for any shipping damage. Report any damage to your dealer immediately.
- Verify all parts are present against the packing list (not provided in input, so general statement).

2. Mounting the Sander:

- For stability and safety, it is recommended to bolt the sander to a sturdy workbench or stand.
- Ensure the mounting surface is level and capable of supporting the weight of the sander and workpiece.

3. Electrical Connection:

- Ensure the power switch is in the "OFF" position before plugging in the sander.
- Connect the sander to a grounded 115V, single-phase (1Ph) electrical outlet.
- Do not use extension cords unless absolutely necessary. If an extension cord is used, ensure it is a heavy-duty, grounded cord of appropriate gauge for the motor's current draw.

4. Dust Collection System:

- Connect a dust collection system to the two 1 1/2" dust chutes for optimal dust removal.
- Proper dust collection is crucial for a clean work environment and operator safety.

OPERATING INSTRUCTIONS

General Operation:

- Always wear appropriate personal protective equipment (PPE) including eye, hearing, and respiratory protection.
- Ensure the workpiece is free of nails, screws, or other foreign objects that could damage the sanding surfaces.
- Turn the sander ON using the power switch. Allow the belt and disc to reach full speed before beginning work.
- Apply light, even pressure when sanding. Excessive pressure can overload the motor and reduce sanding efficiency.

Using the Belt Sander:

- Position the workpiece firmly against the belt and the work table.
- Move the workpiece smoothly across the belt to achieve an even finish.
- For sanding inside curves or odd shapes, the removable platen can be detached to expose the belt.
- Adjust the belt work table angle as needed for bevel sanding.

Using the Disc Sander:

- Always sand on the downward-rotating side of the disc (left side when facing the disc) to prevent the workpiece from being thrown.
- Hold the workpiece firmly against the disc and the work table.
- Use the deluxe miter gauge for precise angle sanding on the disc.
- Move the workpiece slowly and evenly across the disc surface.

Adjusting Work Tables:

- To adjust the angle of the work tables, loosen the locking knob(s) located beneath the table.
- Tilt the table to the desired angle (0° to 45°) and securely tighten the locking knob(s).
- Use a protractor or angle gauge to verify the angle for precision work.

MAINTENANCE

Regular maintenance ensures the longevity and optimal performance of your sander. Always disconnect the power before performing any maintenance.

1. Cleaning:

- After each use, clean dust and debris from the sander using a brush or compressed air.
- Pay special attention to the dust chutes and motor vents to prevent buildup.
- Do not use solvents or harsh chemicals that could damage painted surfaces or plastic components.

2. Belt and Disc Replacement:

- **Belt:** To replace the sanding belt, release the belt tension lever (location not specified in input, general instruction). Remove the old belt and install the new one, ensuring the directional arrow on the belt matches the rotation direction of the sander. Re-tension the belt.
- **Disc:** To replace the sanding disc, carefully peel off the old disc. Clean any adhesive residue from the disc plate. Apply a new pressure-sensitive adhesive (PSA) sanding disc, aligning it properly.

3. Motor and Bearings:

- The motor is typically sealed and requires no lubrication.
- If you notice unusual noise or vibration, consult a qualified service technician.

TROUBLESHOOTING

This section addresses common issues you might encounter with your sander. For problems not listed here, contact JET customer support.

Problem	Possible Cause	Solution
Sander does not start	No power to the machine; Faulty switch; Motor overload.	Check power cord and outlet; Check circuit breaker; Contact service technician.
Excessive vibration	Loose mounting bolts; Unbalanced sanding disc/belt; Worn bearings.	Tighten mounting bolts; Replace sanding disc/belt; Contact service technician.
Poor sanding performance	Worn sanding belt/disc; Incorrect grit for material; Excessive pressure.	Replace abrasive; Use appropriate grit; Apply lighter pressure.
Dust accumulation	Dust collection system not connected or clogged; Dust chutes blocked.	Connect/clear dust collection; Clean dust chutes and deflectors.

SPECIFICATIONS

Technical specifications for the JET J-41002 Belt and Disc Sander.

Feature	Detail
Model	J-41002
Brand	Jet

Feature	Detail
Motor	3/4 HP, 1 Phase, 115V
Belt Size	2" x 42"
Belt Speed	3,100 SFPM
Disc Diameter	8"
Disc Speed	3,450 RPM
Work Table Tilt	0° - 45°
Product Dimensions (L x W x H)	22.75" x 20.5" x 20"
Power Source	Corded Electric
Grit Type (Included)	Medium

WARRANTY AND SUPPORT

The JET J-41002 Belt and Disc Sander is backed by JET's industry-leading two-year warranty against manufacturing defects.



Image 3: Official JET 2-Year Warranty badge, indicating coverage against manufacturing defects.

For warranty claims, technical assistance, or to order replacement parts, please contact JET customer support. Refer to your purchase documentation for specific contact details or visit the official JET website.