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> ReadyLift 67-2535 Track Bar Relocation Bracket User Manual for Ford F250/F350/F450

ReadyLift 67-2535

ReadyLift 67-2535 Track Bar Relocation Bracket User Manual

For Ford F250/F350/F450 Super Duty Trucks

1. INTRODUCTION

This manual provides essential information for the installation, operation, and maintenance of the ReadyLift 67-2535 Track Bar Relocation Bracket. This component is designed to correct steering geometry on Ford F250, F350, and F450 Super Duty trucks equipped with 2.5" to 3.5" front lift systems.



Figure 1: ReadyLift 67-2535 Track Bar Relocation Bracket. This image displays the robust, machined bracket designed to fit Ford Super Duty Trucks, specifically the F250 and F350 models from 2005-2007, for both 2WD and 4WD configurations. It is an OEM style panhard bracket intended for use with 2.5" to 3.5" front lift systems to restore factory

steering geometry.

2. PRODUCT FEATURES

- **OEM Style Panhard Bracket:** Engineered to integrate seamlessly with your vehicle's existing suspension components.
- **Axle Centering:** Relocates the track bar to center the axle, which is crucial for proper alignment after lifting the vehicle.
- **Maintains Factory Ride:** Designed to retain the original equipment manufacturer (OEM) factory ride quality while accommodating lifts up to 4 inches.
- **Durable Construction:** Features a machined exterior for enhanced durability and precision.

3. COMPATIBILITY

The ReadyLift 67-2535 Track Bar Relocation Bracket is compatible with the following vehicles and lift systems:

- **Vehicle Models:** Ford F250, F350, F450 Super Duty Trucks.
- **Model Years:** 2005, 2006, 2007.
- **Drive Type:** Compatible with both 2-wheel drive (2WD) and 4-wheel drive (4WD) configurations.
- **Lift System Compatibility:** Designed for use with 2.5" to 3.5" front lift systems.

Note: It is the installer's responsibility to verify correct and safe fitments for specific vehicle configurations.

4. INSTALLATION GUIDELINES

Warning: Installation of suspension components requires specialized tools and knowledge. Improper installation can lead to vehicle instability, loss of control, and serious injury or death. ReadyLift strongly recommends that this product be installed by a certified professional mechanic.

While specific step-by-step instructions are typically provided with the product packaging, general installation considerations include:

1. Ensure the vehicle is on a level surface and properly secured with jack stands.
2. Remove the existing track bar bracket (if applicable) or prepare the mounting location.
3. Position the ReadyLift 67-2535 bracket and secure it using appropriate hardware and torque specifications.
4. Reattach the track bar to the new relocation bracket.
5. Perform a full suspension cycle to check for any clearance issues or binding.
6. After installation, a professional wheel alignment is highly recommended to ensure proper steering geometry and tire wear.

5. OPERATION AND PERFORMANCE

Once installed, the ReadyLift 67-2535 Track Bar Relocation Bracket works to correct the track bar angle on lifted Ford Super Duty trucks. This correction helps to:

- Prevent axle shift, ensuring the front axle remains centered under the vehicle.
- Restore factory steering geometry, which can improve handling and reduce steering wander.
- Maintain the intended ride quality of the vehicle, even with a lift.

6. MAINTENANCE

The ReadyLift 67-2535 Track Bar Relocation Bracket is designed for durability and requires minimal maintenance. Periodically inspect the following:

- **Hardware Tightness:** Check all bolts and nuts securing the bracket and track bar to ensure they remain torqued to specifications.
- **Component Condition:** Inspect the bracket for any signs of damage, cracks, or excessive wear.
- **Corrosion:** Clean any accumulated dirt or debris and check for signs of rust, especially in harsh environments.

7. TROUBLESHOOTING

If you encounter issues after installing the track bar relocation bracket, consider the following:

- **Steering Wander or Instability:** This often indicates an alignment issue. Ensure a professional alignment has been performed after installation. Verify all suspension components are properly torqued.
- **Interference with Other Components:** If the bracket or track bar interferes with other suspension or steering components (e.g., Pitman arm), re-check compatibility with your specific vehicle year, model, and lift height. Ensure all parts are correctly oriented and installed.
- **Unusual Noises:** Check for loose hardware or contact between components. Re-torque all fasteners and inspect for any signs of rubbing.

If problems persist, consult with a certified mechanic or contact ReadyLift customer support.

8. SPECIFICATIONS

Model Number	67-2535
Manufacturer	ReadyLift
Product Dimensions	30.48 x 40.64 x 21.59 cm (12 x 16 x 8.5 inches)
Item Weight	5.33 kg (11.75 lbs)
Exterior Finish	Machined
Compatibility	Ford F250/F350/F450 Super Duty (2005-2007, 2WD & 4WD)
Lift System Range	2.5" to 3.5" Front Lift Systems

9. WARRANTY INFORMATION

The ReadyLift 67-2535 Track Bar Relocation Bracket is guaranteed against manufacturer defects in materials and workmanship for the life of your vehicle. This warranty covers defects arising from the manufacturing process and materials used. It does not cover damage resulting from improper installation, misuse, abuse, accidents, or normal wear and tear. For specific warranty claims and procedures, please refer to the official ReadyLift warranty policy or contact customer support.

10. CUSTOMER SUPPORT

For technical assistance, installation questions, or warranty inquiries, please contact ReadyLift customer support through their official website or authorized dealers. Always provide your product model number (67-2535) when seeking support.