

## ARIES 204014-2

# ARIES 204014-2 3-Inch Round Polished Stainless Steel Nerf Bars Instruction Manual

## INTRODUCTION

This manual provides detailed instructions for the installation, operation, and maintenance of your ARIES 204014-2 3-Inch Round Polished Stainless Steel Nerf Bars. These side bars are designed to provide a custom look and dependable footing for select Chevrolet Suburban models. They feature a classic style, robust construction, and non-skid step pads for enhanced safety and convenience.



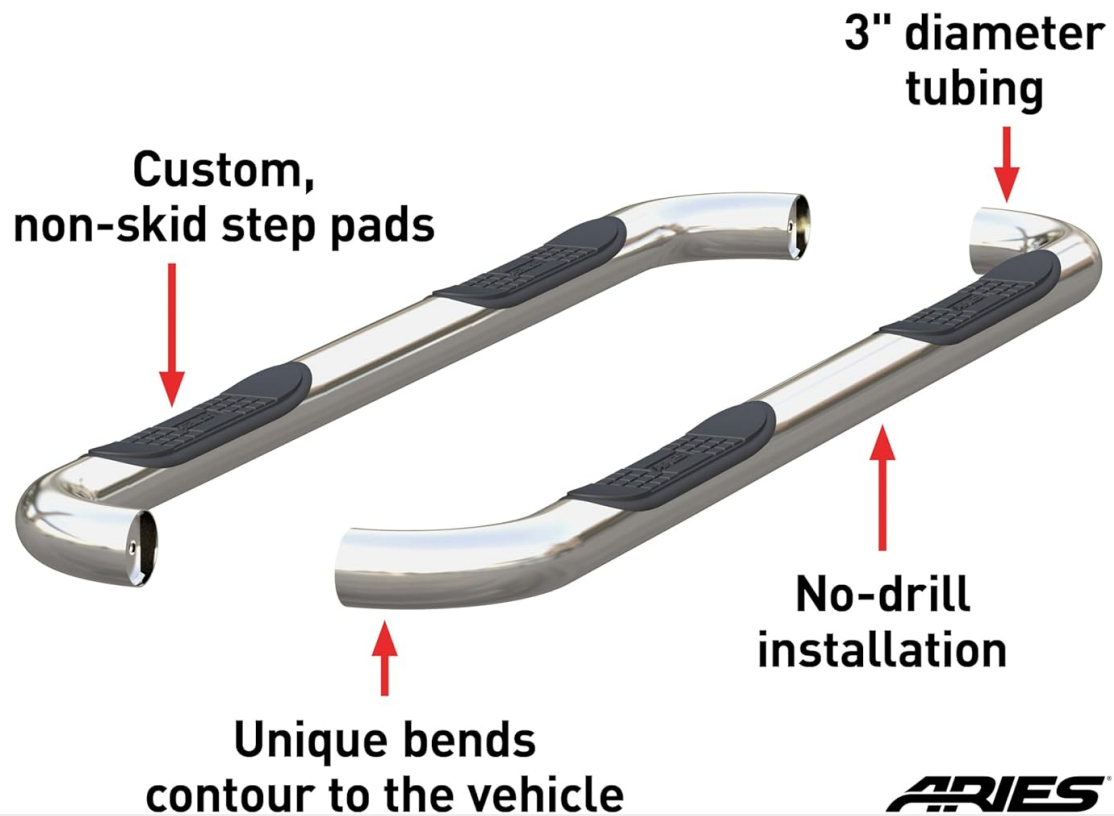
A pair of polished stainless steel nerf bars, designed for vehicle side mounting.

## PRODUCT FEATURES

- **Custom Contours:** Each set of ARIES 3-inch nerf bars is custom-bent to contour to specific vehicle bodies, providing functional footing and complementing the vehicle's aesthetics.
- **Non-Skid Step Pads:** Equipped with custom-positioned step pads, these rails offer dependable, non-skid footing precisely where needed for safe entry and exit.
- **Rigid Tubing:** Constructed from 3-inch diameter, heavy-wall tubing for reliable strength and enhanced rigidity, offering a sleek and stylish accent.
- **Corrosion-Resistant:** Made from 304 stainless steel, these nerf step bars are highly rust-resistant. They feature a bright, polished stainless finish for a mirror-like shine and long-lasting durability.
- **No-Drill Installation:** Designed for easy, no-drill mounting, fitting select model years of the Chevy

# FEATURES & BENEFITS

## Representative Image



An illustration pointing out key features: custom non-skid step pads, unique bends for vehicle contour, 3-inch diameter tubing, and no-drill installation.

# FEATURES & BENEFITS

Custom, non-skid step pads



Representative Image

A close-up of the textured, non-skid step pad, designed to provide secure footing in various conditions.

## WHAT'S IN THE BOX

The package for the ARIES 204014-2 Nerf Bars typically includes:

- 3-Inch Round Side Bars (Pair)
- Vehicle-specific mounting brackets
- Hardware kit
- Installation instructions

## SETUP AND INSTALLATION

The ARIES 204014-2 Nerf Bars are designed for a custom, no-drill installation on compatible Chevrolet Suburban models. Always refer to the specific installation guide included with your product for detailed, step-by-step instructions and safety precautions.

### General Installation Steps:

1. **Preparation:** Park the vehicle on a level surface and engage the parking brake. Gather all necessary

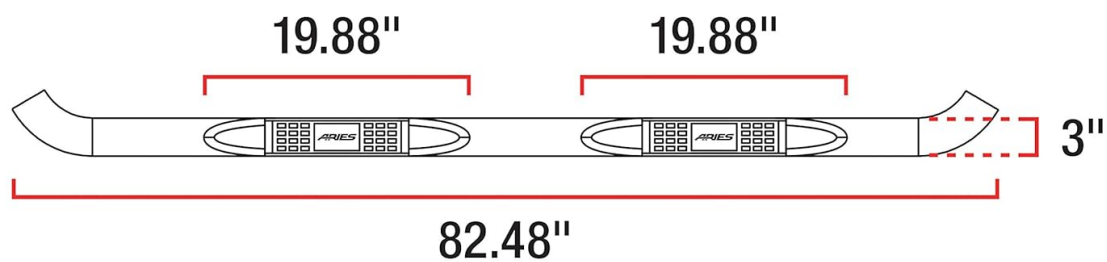
tools as specified in your product's installation guide.

2. **Identify Mounting Points:** Locate the factory mounting points on the vehicle's frame or rocker panel. These are typically pre-drilled holes.
3. **Attach Brackets:** Secure the vehicle-specific mounting brackets to the identified mounting points using the provided hardware. Do not fully tighten hardware at this stage.
4. **Mount Nerf Bars:** Carefully position the nerf bars onto the installed brackets. Align the holes and attach the nerf bars to the brackets using the remaining hardware.
5. **Adjust and Tighten:** Adjust the position of the nerf bars to ensure proper alignment and desired appearance. Once satisfied, fully tighten all hardware according to the torque specifications in your guide.
6. **Final Check:** Verify that all components are securely fastened and that the nerf bars are stable before using.



A polished stainless steel nerf bar with black step pads, mounted below the door of a vehicle, providing a step.

# APPROXIMATE DIMENSIONS



**ARIES**

A technical drawing illustrating the approximate length of 82.48 inches, step pad width of 19.88 inches, and a 3-inch diameter for the nerf bar.

## OPERATING INSTRUCTIONS

The ARIES 3-Inch Round Polished Stainless Steel Nerf Bars are designed to provide a stable and convenient step for entering and exiting your vehicle. The non-skid step pads offer improved traction, especially in wet conditions.

- Step onto the non-skid pad when entering or exiting the vehicle.
- Ensure your footing is secure before applying full weight.
- Avoid jumping onto the nerf bars, as this can cause undue stress on the mounting points.

## MAINTENANCE

Proper maintenance will ensure the longevity and appearance of your ARIES Nerf Bars.

- **Cleaning:** Regularly clean the polished stainless steel surface with a mild automotive soap and water. Avoid abrasive cleaners or harsh chemicals that can damage the finish. For stubborn dirt, a non-abrasive stainless steel cleaner can be used.
- **Inspection:** Periodically inspect all mounting hardware for tightness. Vibrations from driving can

cause fasteners to loosen over time. Re-tighten any loose bolts to the manufacturer's recommended torque specifications.

- **Damage Check:** Inspect the nerf bars and step pads for any signs of damage, such as dents, cracks, or excessive wear on the step pads. Replace damaged components as necessary to maintain safety and function.

## TROUBLESHOOTING

If you encounter issues with your ARIES Nerf Bars, consider the following common troubleshooting steps:

- **Loose or Rattling Bars:** Check all mounting hardware. Ensure all bolts are securely tightened. Over time, road vibrations can cause fasteners to loosen.
- **Difficulty Stepping:** Ensure the step pads are clean and free of debris, mud, or ice that could reduce traction.
- **Corrosion or Stains:** While made of 304 stainless steel, environmental factors can sometimes cause surface discoloration. Clean immediately with appropriate stainless steel cleaner and a soft cloth. Avoid prolonged exposure to harsh chemicals or road salts.
- **Fitment Issues:** Double-check that the product is indeed the correct model (204014-2) for your specific vehicle year and model (Chevrolet Suburban). Refer to the original application information.

If problems persist, contact ARIES customer support for further assistance.

## SPECIFICATIONS

Attribute	Detail
Brand	ARIES
Model Number	204014-2
Material	304 Stainless Steel
Exterior Finish	Polished Stainless Steel
Tubing Diameter	3 Inches
Item Dimensions (L x W x H)	92 x 16 x 4 inches
Item Weight	42 Pounds
Vehicle Service Type	Sport Utility Vehicle, Truck (Specific Chevrolet Suburban models)
Installation Type	No-Drill, Custom Fit
UPC	812410011497

## WARRANTY AND SUPPORT

For information regarding product warranty, limitations, or to obtain technical support, please refer to the

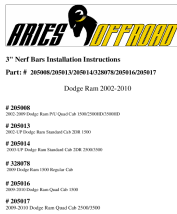
warranty card included with your product or visit the official ARIES Automotive website. Keep your purchase receipt as proof of purchase for any warranty claims.



The official ARIES Genuine Parts logo, indicating authentic product components.

**Related Documents - 204014-2**





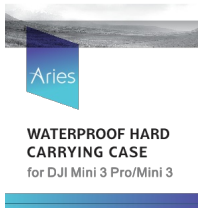
### [ARIES 3" Nerf Bars Installation Instructions for Dodge Ram](#)

Comprehensive installation guide for ARIES 3-inch Nerf Bars, detailing parts and procedures for Dodge Ram trucks (2002-2010), including compatibility information and maintenance tips.



### [ARIES 2021 Catalog & Application Guides: Truck Accessories](#)

Explore the 2021 ARIES catalog featuring a comprehensive range of truck accessories, including bull bars, grille guards, running boards, headache racks, Jeep products, and floor liners. Find application guides and ordering information.



### [Aries Waterproof Hard Carrying Case for DJI Mini 3 Pro/Mini 3 - Product Overview and Warranty](#)

Detailed information on the Aries Waterproof Hardshell Carrying Case designed for DJI Mini 3 Pro and Mini 3 drones. Includes features, specifications, usage instructions, and a one-year limited warranty.



### [Aries Drone Strobe Light: Features, Setup, and Specifications](#)

The Aries Rechargeable Drone Strobe Light provides brilliant, FAA-compliant visibility for drones and other aircraft, visible up to 3.0 miles. Learn about its features, setup, operation, charging, specifications, and warranty information.



### [Aries Grill Guard Installation Instructions for 2007-12 Jeep Wrangler](#)

Comprehensive installation guide for the Aries Grill Guard (Part# 1050 / 1050-2) designed for the 2007-12 Jeep Wrangler. This document provides a detailed parts list, step-by-step assembly procedures, and hardware specifications to ensure a correct and secure fit.



### [ARIES ActionTrac Powered Running Boards Installation Manual](#)

Comprehensive installation guide for ARIES ActionTrac powered running boards, including parts list, torque specifications, maintenance, and troubleshooting.