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› [ARIES 204017-2 3-Inch Round Polished Stainless Steel Nerf Bars User Manual](#)

ARIES 204017-2

ARIES 204017-2 3-Inch Round Polished Stainless Steel Nerf Bars User Manual

Model: 204017-2

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1. INTRODUCTION

This manual provides detailed instructions for the installation, operation, and maintenance of your ARIES 204017-2 3-Inch Round Polished Stainless Steel Nerf Bars. These side bars are designed to offer a custom fit and dependable footing for your vehicle, enhancing both accessibility and appearance. Please read this manual thoroughly before installation and use to ensure proper function and longevity of the product.



Image 1.1: A pair of ARIES 3-inch round polished stainless steel nerf bars, featuring black non-skid step pads. These bars are designed for vehicle-specific fitment.

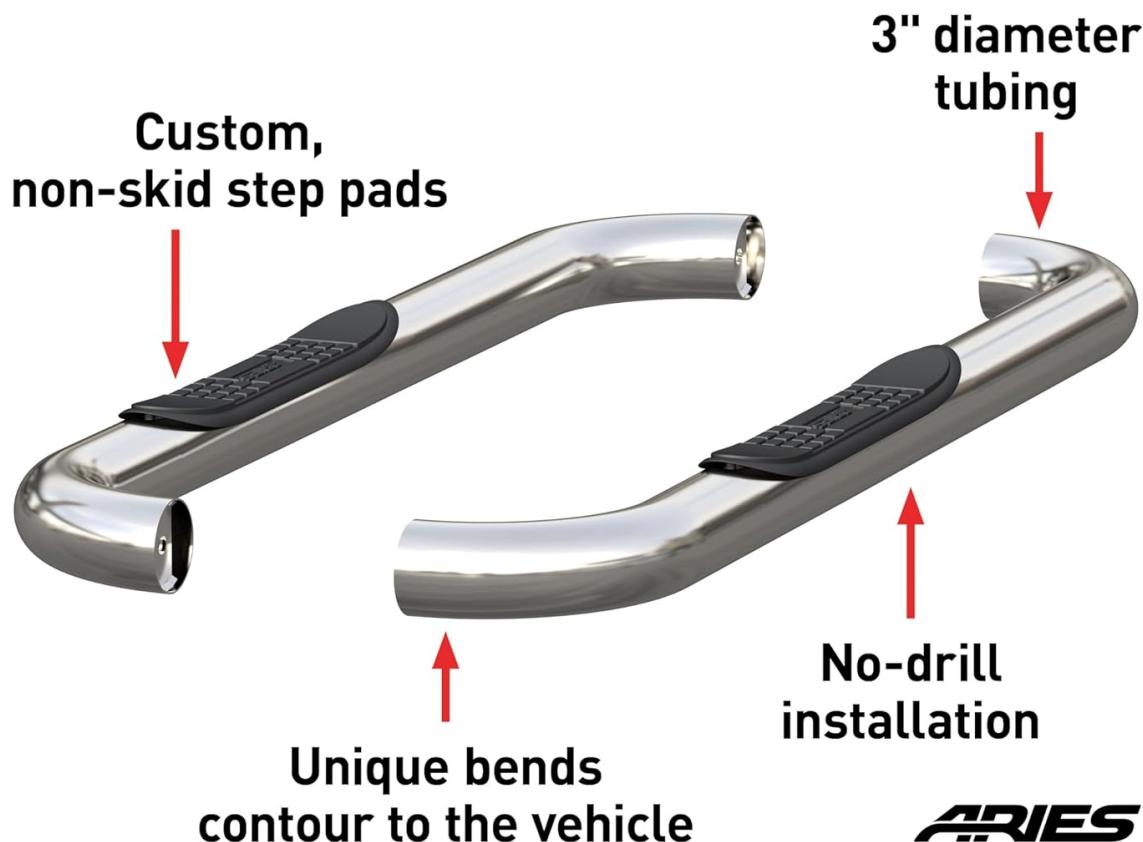
2. PRODUCT FEATURES

The ARIES 204017-2 Nerf Bars are engineered with several key features to provide durability, functionality, and a refined aesthetic:

- **Custom Contours:** Each set is custom-bent to precisely match the unique body lines of specific vehicles, ensuring a seamless look and functional footing.
- **Non-Skid Step Pads:** Equipped with custom-positioned, textured step pads made of polypropylene, these bars offer a dependable and high-traction step, even in wet conditions.
- **Rigid Tubing:** Constructed from 3-inch diameter, heavy-wall tubing for reliable strength and enhanced rigidity.
- **Corrosion-Resistant Material:** Made from 304 stainless steel, known for its high nickel content, providing superior rust resistance and a long-lasting finish.
- **Polished Finish:** Features a triple-application polished stainless finish, resulting in a mirror-like shine that complements your vehicle's appearance.
- **No-Drill Installation:** Designed for easy, no-drill mounting using high-strength steel brackets that are custom-designed for specific vehicle makes and models.

FEATURES & BENEFITS

Representative Image



ARIES

Image 2.1: Visual representation of key features including custom step pads and vehicle-specific contours.

FEATURES & BENEFITS

Custom, non-skid step pads



Representative Image

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Image 2.2: Close-up of a non-skid step pad, illustrating its textured surface for enhanced grip.

3. VEHICLE COMPATIBILITY

This specific set of ARIES 3-inch round side bars (Model 204017-2) is designed for a custom, no-drill fit on the following vehicles:

- Chevrolet Silverado 1500 (specific years)
- Chevrolet Silverado 1500 HD (specific years)
- Chevrolet Silverado 2500 HD (specific years)
- Chevrolet Silverado 2500 HD Classic (specific years)
- Chevrolet Silverado 3500 HD (specific years)
- GMC Sierra 1500 HD (specific years)
- GMC Sierra 2500 HD (specific years)
- GMC Sierra 3500 HD (specific years)

Always verify fitment for your specific vehicle year and model before installation.

4. INSTALLATION GUIDE

The ARIES 204017-2 Nerf Bars are designed for a straightforward, no-drill installation. Custom-designed brackets ensure a precise fit to your vehicle's existing mounting points.

4.1. General Installation Steps

- Review Instructions:** Carefully read all instructions and identify all components before beginning.
- Prepare Vehicle:** Ensure the vehicle is on a level surface and stable. Identify the factory mounting points along the rocker panel.
- Attach Brackets:** Secure the custom-fit mounting brackets to the vehicle's frame or rocker panel using the provided hardware. Do not fully tighten at this stage.
- Mount Nerf Bars:** Position the nerf bars onto the installed brackets. The custom contours will align with your vehicle's body.
- Adjust and Tighten:** Adjust the position of the nerf bars for optimal alignment and appearance. Once satisfied, fully tighten all hardware to the manufacturer's specifications.
- Final Check:** Verify that all connections are secure and the nerf bars are stable before driving.

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Video 4.1: An overview of ARIES side bars, demonstrating various styles and general installation principles. This video highlights the custom fit and design of ARIES products.



Image 4.2: An ARIES nerf bar seamlessly installed on a truck, demonstrating the product's integrated appearance.

5. USAGE INSTRUCTIONS

Once properly installed, your ARIES Nerf Bars provide a stable and convenient step for entering and exiting your vehicle. The non-skid step pads ensure secure footing.

- **Stepping:** Use the integrated step pads to safely step into or out of your vehicle. Ensure your foot is placed firmly on the textured surface.
- **Weight Capacity:** While designed for strength, avoid excessive or concentrated weight on the step pads. Refer to the specifications for maximum recommended load.
- **Safety:** Always exercise caution when using the step, especially in wet or icy conditions. The non-skid pads are designed to reduce slippage, but vigilance is always recommended.

6. CARE AND MAINTENANCE

To maintain the polished finish and ensure the longevity of your ARIES Nerf Bars, follow these care instructions:

- **Regular Cleaning:** Clean the stainless steel surfaces regularly with mild soap and water. Rinse thoroughly and dry with a soft cloth to prevent water spots.
- **Polishing:** For optimal shine, use a non-abrasive stainless steel cleaner or polish periodically. Follow the product instructions for application.
- **Avoid Harsh Chemicals:** Do not use abrasive cleaners, steel wool, or harsh chemicals, as these can scratch the polished finish or damage the step pads.
- **Inspect Hardware:** Periodically check all mounting hardware for tightness. Re-tighten as necessary to ensure the bars remain securely attached to the vehicle.
- **Step Pad Condition:** Inspect the non-skid step pads for any signs of wear or damage. Replace if necessary to maintain safe footing.

7. TROUBLESHOOTING

Should you encounter any issues with your ARIES Nerf Bars, consider the following common solutions:

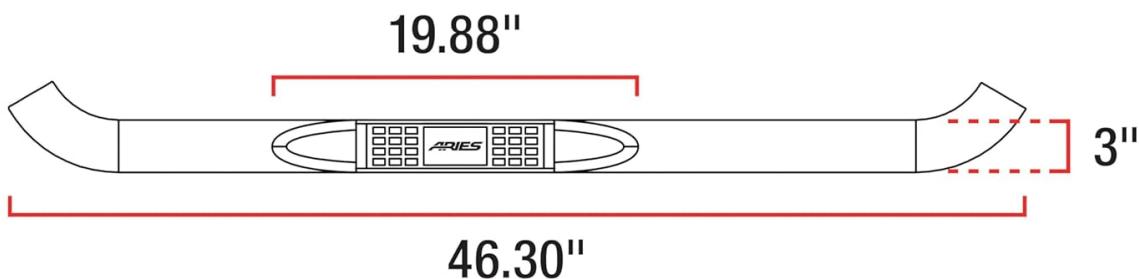
- **Loose Nerf Bar:** If the nerf bar feels loose or wobbly, check all mounting bolts and ensure they are tightened to the recommended torque specifications. Over time, vibrations can cause bolts to loosen.
- **Squeaking/Rattling:** This may indicate loose hardware or contact between components. Inspect all mounting points and ensure no parts are rubbing against the vehicle's body or frame.
- **Corrosion/Stains:** While made of corrosion-resistant stainless steel, prolonged exposure to harsh elements or certain chemicals can cause surface discoloration. Clean immediately with appropriate stainless steel cleaner. For stubborn stains, consult a professional automotive detailer.
- **Damaged Step Pad:** If a step pad is cracked or worn, it may need replacement to ensure safe use. Contact ARIES customer support for replacement parts.

If problems persist after attempting these solutions, please contact ARIES customer support for further assistance.

8. PRODUCT SPECIFICATIONS

Attribute	Detail
Model Number	204017-2
Material	304 Stainless Steel
Exterior Finish	Polished Stainless Steel
Tubing Diameter	3 inches
Step Pads	Polypropylene, Non-Skid
Installation Type	No-Drill, Vehicle-Specific
Item Weight	34 Pounds
Product Dimensions (L x W x H)	4.5 x 54 x 16.5 inches
UPC	812410011558

APPROXIMATE DIMENSIONS



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Image 8.1: Approximate dimensions of the ARIES 3-inch round side bar.

9. WARRANTY & SUPPORT

9.1. Warranty Information

ARIES products are backed by a manufacturer's warranty. For specific details regarding the warranty period and coverage for your 204017-2 Nerf Bars, please refer to the warranty card included with your product or visit the official ARIES website. Keep your proof of purchase for any warranty claims.

9.2. Customer Support

For technical assistance, replacement parts, or any questions not covered in this manual, please contact ARIES customer support. You can find contact information and additional resources on the [ARIES Official Store on Amazon](#) or their corporate website.

