

## Kreg SK03

# Kreg SK03 Pocket-Hole Screw Kit Instruction Manual

Your guide to effective Kreg Joinery with the SK03 Screw Kit.

## PRODUCT OVERVIEW

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The Kreg SK03 Pocket-Hole Screw Kit provides a versatile assortment of screws designed for use with Kreg pocket-hole jigs. This kit includes 675 self-tapping screws in various sizes and thread types, suitable for a wide range of woodworking projects. The screws are organized in a durable, clear carrying case for easy access and identification.



The kit contains:

- 150 x 1" (25mm) Fine-thread, Zinc-coated screws (SPS-F1)
- 150 x 1-1/4" (32mm) Fine-thread, Zinc-coated screws (SML-F125)
- 150 x 1" (25mm) Coarse-thread, Zinc-coated screws (SPS-C1)
- 150 x 1-1/4" (32mm) Coarse-thread, Zinc-coated screws (SML-C125)
- 75 x 2-1/2" (64mm) Coarse-thread, Blue-Kote™ finish screws (SML-C250B)

These screws feature a flat-bottom head for secure seating in pocket holes, a smooth shank to draw joints tightly together, and a self-tapping tip to prevent splitting. The zinc-coated screws are for indoor use, while the Blue-Kote™ screws offer corrosion resistance for outdoor applications.

## SETUP

### Unpacking and Component Identification

Upon receiving your Kreg SK03 Pocket-Hole Screw Kit, open the clear plastic case. You will find the screws neatly organized into five compartments based on their size and type. The lid of the case features a screw-length selection chart to assist in choosing the appropriate screw for your material thickness.





# Five of the most popular pocket-hole screws

The image above displays the organized compartments of the kit, making it easy to identify and select the required screws for your project.

## Screw Selection Guide

Selecting the correct screw is crucial for strong and durable pocket-hole joints. Refer to the chart below and the guide on the kit's lid for recommendations based on material thickness and wood type.

**Kreg Screw Selection Chart**

Material Thickness	Screw Length	Wood Type	Screw Type (Example)
1/2" (12mm)	1" (25mm)	Hardwood	SPS-F1 (Fine)
1/2" (12mm)	1" (25mm)	Softwood/Plywood	SPS-C1 (Coarse)
3/4" (19mm)	1-1/4" (32mm)	Hardwood	SML-F125 (Fine)
3/4" (19mm)	1-1/4" (32mm)	Softwood/Plywood	SML-C125 (Coarse)

Material Thickness	Screw Length	Wood Type	Screw Type (Example)
1-1/2" (38mm)	2-1/2" (64mm)	Softwood/Plywood	SML-C250B (Coarse, Blue-Kote)

For a visual guide on the Kreg Pocket-Hole Screw Kit and its contents, please watch the video below:

Your browser does not support the video tag.

Video: Overview of the Kreg Pocket Hole Screw Kit, demonstrating its contents and organization.

## OPERATING INSTRUCTIONS

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### General Use with Kreg Jigs

Kreg pocket-hole screws are designed to work seamlessly with Kreg pocket-hole jigs. After drilling the pocket holes using your Kreg jig, position the two workpieces to be joined. Drive the appropriate Kreg screw into the pocket hole using a square-drive bit. The self-tapping tip and smooth shank are engineered to pull the joint tight without pre-drilling pilot holes in the mating workpiece.





The image illustrates the process of drilling pocket holes, a preparatory step before driving the screws.

## Thread Types and Applications

- **Fine-Thread Screws:** These screws are recommended for hardwoods such as oak, maple, cherry, and ash. The finer threads reduce the chance of splitting these dense materials.
- **Coarse-Thread Screws:** These screws are ideal for softwoods like pine, cedar, and poplar, as well as composite materials such as plywood and MDF. The coarser threads provide a stronger grip in these softer materials.

## Head Types

- **Maxi-Loc Heads:** These screws feature a larger, washer-style head that provides increased bearing surface, offering maximum holding power.
- **Pan Heads:** These screws have a smaller, more discreet head, suitable for applications where a less visible screw head is desired.

## Outdoor Applications

For outdoor projects or applications exposed to moisture, use the 2-1/2" Coarse-thread screws with the Blue-Kote™ finish. This specialized coating provides superior corrosion resistance, ensuring the longevity of your outdoor constructions.



## Indoor & Outdoor Use

Zinc-Coated and Blue-Kote™ Corrosion-resistant Screws

The image highlights the distinct blue color of the corrosion-resistant Blue-Kote™ screws.

### MAINTENANCE

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To maintain the quality and organization of your Kreg SK03 Pocket-Hole Screw Kit, always store the screws in their designated compartments within the provided case. Keep the case closed when not in use to prevent mixing of screw types and to protect them from dust and moisture. If you run out of a specific screw type, refills are available for purchase to replenish your kit.

### TROUBLESHOOTING

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- **Wood Splitting:** If you experience wood splitting, especially with hardwoods, ensure you are using fine-thread



screws. Also, verify that your Kreg jig is set to the correct material thickness.

- **Screw Stripping:** To prevent stripping the screw head, ensure you are using a #2 square-drive bit that is in good condition. Adjust the clutch setting on your drill to a reasonable torque, sufficient to drive the screw without over-tightening.
- **Loose Joints:** If joints are not pulling tight, confirm that the screw length is appropriate for the material thickness and that the pocket hole is drilled to the correct depth. Ensure the smooth shank of the screw is fully engaging the mating piece.

## SPECIFICATIONS

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Kreg SK03 Pocket-Hole Screw Kit Specifications

Feature	Detail
Model Number	SK03
Material	Case-Hardened Steel
Head Style	Modified Truss (Maxi-Loc), Pan Head
Exterior Finish	Zinc, Blue-Kote™
Thread Type	Fine, Coarse
Point Style	Self-Drill Point
Fastener Size	No. 2 Square Drive
Number of Pieces	675
Item Weight	4.34 pounds
Product Dimensions	2.06 x 10 x 8.5 inches

## WARRANTY INFORMATION

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The Kreg SK03 Pocket-Hole Screw Kit is covered by the manufacturer's warranty as labeled on the product packaging. For specific details regarding warranty coverage and terms, please refer to the information provided with your purchase or contact Kreg customer support.




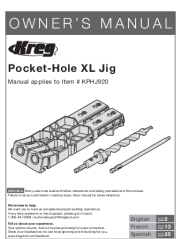
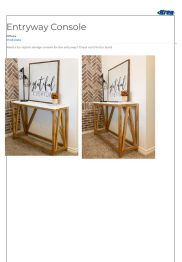
## CUSTOMER SUPPORT

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For further assistance, technical support, or to inquire about replacement parts and additional Kreg products, please visit the official Kreg website or contact their customer service department. You can find more information and products at the [Kreg Store on Amazon](#).



Related Documents - SK03

	<p><a href="#">Kreg Foreman DB210-EUR Pocket-Hole Machine: Instruction Manual</a></p> <p>This comprehensive instruction manual guides users through the safe operation, assembly, and maintenance of the Kreg Foreman DB210-EUR Pocket-Hole Machine, a key tool for woodworking projects. Learn to create strong joints efficiently.</p>
	<p><a href="#">Kreg Micro Pocket-Hole Jig Owner's Manual</a></p> <p>Comprehensive owner's manual for the Kreg Micro Pocket-Hole Jig (Item # KPHJ230). Covers safety, assembly, operation, tips, care, troubleshooting, and accessories for woodworking projects. Includes contact information and support resources.</p>
	<p><a href="#">Kreg Pocket-Hole Jig 700-Series Owner's Manual</a></p> <p>Comprehensive owner's manual for the Kreg Pocket-Hole Jig 700-Series, covering assembly, operation, safety precautions, maintenance, and accessories. Learn how to use your Kreg Jig for efficient pocket-hole joinery.</p>
	<p><a href="#">Kreg Pocket-Hole XL Jig Owner's Manual - KPHJ920</a></p> <p>Comprehensive owner's manual for the Kreg Pocket-Hole XL Jig (KPHJ920), providing instructions on assembly, operation, safety precautions, tips, and accessories for woodworking projects.</p>
	<p><a href="#">Build a Stylish Entryway Console: Kreg DIY Project Guide</a></p> <p>Follow this step-by-step guide from Kreg to build your own entryway console. Learn about the necessary tools, materials, cut list, and assembly process for a functional and attractive piece of furniture.</p>





Kreg Rebel™ 20V Ionic Drive Pocket-Hole Joiner Owner's Manual

This owner's manual provides comprehensive instructions for the Kreg Rebel™ 20V Ionic Drive Pocket-Hole Joiner (Model KPTRB1000), covering safety, setup, operation, and maintenance for woodworking projects.