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3M 67110

3M Filtrete Eureka R Vacuum Belt Instruction Manual

Model: 67110



INTRODUCTION

This instruction manual provides essential information for the proper installation and maintenance of your 3M Filtrete Eureka R Vacuum Belt, Model 67110. This belt is designed to restore optimal performance to compatible Eureka vacuum cleaners by ensuring the brush roller spins effectively.

COMPATIBILITY

The 3M Filtrete Eureka R Vacuum Belt (Model 67110) is compatible with various Eureka upright vacuum models, including:

- Eureka Boss, Smartvac, and Air Extreme Uprights (4870 and 4880 Series)
- Specific models: 4800 Series, 4870AT, 4870BT, 4870DT, 4870F, 4870G, 4870GZ, 4870GZX, 4870HZ, 4870HZX, 4870J, 4870K, 4870KE, 4870MZ, 4870PZ, 4870RZ, 4870SZ, 4870S ZX, 4870T, 4872AT, 4872BT, 4874AT, 4874B, 4875A, 4880A, 4880BT, 4880D, 4880UZ, 4885AT, 4885BT

This belt replaces the following vacuum belt models:

- 61110C, 61110, 71367, 61110A, 61110B
- Style R Belt

SETUP: BELT INSTALLATION

Follow these steps to replace the vacuum belt:

1. **Safety First:** Always unplug your vacuum cleaner from the power outlet before performing any maintenance or installation.
2. **Access the Brush Roller:** Turn the vacuum cleaner over. Locate and remove the screws (typically three Phillips-head screws) that secure the bottom plate of the vacuum. Carefully remove the bottom plate.
3. **Remove Old Belt and Brush Roller:** Gently pull out the brush roller. Remove the old, worn, or broken belt from both the brush roller and the motor pulley inside the vacuum body.

4. **Clean the Area:** While the bottom plate is off, take the opportunity to clean any accumulated strings, hair, or debris from around the brush roller and belt pulleys. This helps prolong the life of your vacuum and improves performance.

5. **Install New Belt:**



Image: The new 3M Filtrete Eureka R Vacuum Belt ready for installation.

First, loop the new belt around the smaller motor pulley located inside the vacuum body. This may require a slight stretch to fit. Then, loop the other end of the belt around the brush roller.

6. **Reinstall Brush Roller:** Carefully slide the brush roller, with the new belt attached, back into its designated position in the vacuum cleaner. Ensure the belt is properly seated on both the motor pulley and the brush roller.
7. **Secure Bottom Plate:** Replace the bottom plate and secure it with the Phillips-head screws. Ensure all screws are tightened to prevent rattling during operation.
8. **Test:** Plug in the vacuum cleaner and briefly turn it on to ensure the brush roller spins correctly.



Image: The 3M Filtrete Eureka R Vacuum Belt and its packaging.

OPERATING CONSIDERATIONS

Once the new belt is correctly installed, your vacuum's brush roller should operate as intended, providing effective cleaning. No specific operating instructions are required for the belt itself beyond proper installation.

MAINTENANCE

To ensure optimum vacuum performance and extend the life of your vacuum cleaner, it is recommended to replace the vacuum belt every 3 to 6 months, or at least every 12 months, depending on usage. Regular inspection for signs of wear, stretching, or cracking is also advised.

TROUBLESHOOTING

If your vacuum cleaner's brush roller is not spinning or is making unusual noises after belt replacement, consider the following:

- **Brush Roller Not Spinning:**

- Ensure the belt is correctly seated on both the motor pulley and the brush roller.
- Check for any obstructions (hair, debris) wrapped around the brush roller or pulleys that might be preventing movement.
- Verify the belt is not twisted.

- **Unusual Noises:**

- A new belt might make a slight noise initially as it seats, but loud knocking or slapping sounds could indicate improper installation or a faulty belt.
- Re-check the installation steps to ensure everything is correctly aligned and secured.

- **Loss of Suction (Brush Roller Related):** If the brush roller is not spinning, it can impact cleaning effectiveness. Ensure the belt is functioning.

If issues persist, consult your vacuum cleaner's specific instruction manual or contact the vacuum manufacturer for further assistance.

SPECIFICATIONS

Brand	3M
Model Number	67110
Belt Style	Style R
Compatible Devices	Eureka Upright Vacuum Cleaners (4800 & 4880 Series)
Item Weight	0.04 Pounds (0.64 ounces)
Product Dimensions	6 x 7.75 x 5.25 inches (packaging)
Manufacturer	Electrolux (for Eureka)

WARRANTY AND SUPPORT

For specific warranty information regarding the 3M Filtrete Eureka R Vacuum Belt, please refer to the product packaging or contact 3M customer support directly. For assistance with your Eureka vacuum cleaner, please contact the vacuum manufacturer.

General 3M Customer Service: [Visit 3M Contact Us Page](#)