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› **Dahle 647 Cutting Head Instruction Manual for Roll- and Cut Models 550, 552, 554**

Dahle 647

Dahle 647 Cutting Head Instruction Manual

For Dahle Roll- and Cut Models 550, 552, 554

1. PRODUCT OVERVIEW

The Dahle 647 Cutting Head is a genuine replacement part designed to restore optimal cutting performance to your compatible Dahle Roll- and Cut paper trimmer. This cutting head ensures precise and clean cuts for various paper materials.



Figure 1: Top view of the Dahle 647 Cutting Head, showing the central roller mechanism.

2. COMPATIBILITY INFORMATION

The Dahle 647 Cutting Head is specifically designed for the following Dahle Roll- and Cut paper trimmer models:

- Dahle Roll- and Cut 550
- Dahle Roll- and Cut 552
- Dahle Roll- and Cut 554

This cutting head is compatible with models featuring a metal guide bar diameter of 20mm. Please verify your trimmer's model number and guide bar specifications to ensure proper fit.

3. INSTALLATION INSTRUCTIONS

Replacing the cutting head is a straightforward process. Always ensure the paper trimmer is stable and unplugged if it has electrical components before proceeding.

1. **Preparation:** Place the paper trimmer on a flat, stable surface.
2. **Locate Fasteners:** Identify the screws or clips securing the existing cutting head to the guide bar. Typically, there are two screws.
3. **Remove Old Head:** Carefully unscrew or unclip the fasteners and slide the old cutting head off the guide bar. Dispose of the old head responsibly.
4. **Install New Head:** Slide the new Dahle 647 Cutting Head onto the guide bar, ensuring it is correctly oriented.
5. **Secure Head:** Re-insert and tighten the screws or re-engage the clips to firmly secure the new cutting head in place. Do not overtighten.
6. **Test:** Perform a test cut on a scrap piece of paper to ensure the cutting head is properly installed and functioning correctly.



Figure 2: Angled view of the Dahle 647 Cutting Head, illustrating the rotary blade mechanism. This view is helpful for understanding

the component being replaced.

4. OPERATION

Once installed, the Dahle 647 Cutting Head operates as an integral part of your Dahle Roll- and Cut paper trimmer. Its rotary blade design allows for smooth, precise cuts when guided along the trimmer's cutting edge. For detailed operating instructions of your specific paper trimmer model, please refer to the original manual provided with your Dahle Roll- and Cut device.

5. MAINTENANCE

To ensure the longevity and optimal performance of your Dahle 647 Cutting Head:

- **Cleaning:** Periodically clean any paper dust or debris from around the cutting head and guide bar using a soft brush or cloth.
- **Blade Sharpness:** The cutting head contains a self-sharpening rotary blade. However, over time and with extensive use, the blade may become dull. If you notice frayed edges or difficulty cutting, it is time to replace the cutting head.
- **Storage:** When not in use, store the paper trimmer in a clean, dry environment to prevent dust accumulation and potential damage.

6. TROUBLESHOOTING

- **Poor Cut Quality (Frayed Edges, Incomplete Cuts):**

This typically indicates a dull blade. Replace the cutting head with a new Dahle 647 unit.

- **Cutting Head Does Not Slide Smoothly:**

Check for any obstructions or debris on the guide bar. Ensure the cutting head is properly seated and the fasteners are not overtightened. Clean the guide bar thoroughly.

- **Cutting Head Does Not Fit:**

Verify that your paper trimmer model is listed under the compatibility section (Dahle 550, 552, 554) and that its metal guide bar has a 20mm diameter. If your model differs, you may require a different Dahle cutting head.

7. PRODUCT SPECIFICATIONS

Item Name	Knife Head
Product Type	Dahle 647
Manufacturer Part Number	647
Item Model Number	00647-21260
Material Type	Metal
Color	Grey
Item Weight	6.4 ounces (approx. 181 grams)
Product Dimensions	3.94 x 5.91 x 3.94 inches (approx. 10 x 15 x 10 cm)

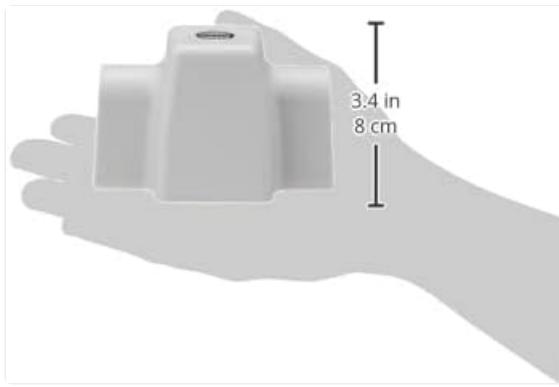


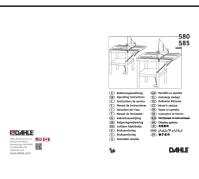
Figure 3: The Dahle 647 Cutting Head shown in hand for scale, with approximate dimensions indicated.

8. WARRANTY AND SUPPORT

For information regarding warranty coverage or technical support for your Dahle 647 Cutting Head or compatible Dahle paper trimmer, please contact Dahle customer service directly or visit the official Dahle website. Keep your purchase receipt as proof of purchase.

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