

Unold 68415

Unold 68415 Bread Maker Top Edition Instruction Manual

Model: 68415 | Brand: Unold

1. INTRODUCTION

This manual provides detailed instructions for the safe and efficient operation of your Unold 68415 Bread Maker Top Edition. Please read all instructions carefully before first use and retain this manual for future reference. The Unold 68415 is designed to simplify bread making with features such as two weighting settings (750g, 1.2 kg), a removable non-stick bowl with Quantanium surface, adjustable browning control, and specialized programs including gluten-free and jam functions.

2. IMPORTANT SAFETY INSTRUCTIONS

When using electrical appliances, basic safety precautions should always be followed to reduce the risk of fire, electric shock, and injury to persons.

- Read all instructions.
- Do not touch hot surfaces. Use handles or knobs.
- To protect against electric shock, do not immerse cord, plugs, or the appliance in water or other liquid.
- Close supervision is necessary when any appliance is used by or near children.
- Unplug from outlet when not in use and before cleaning. Allow to cool before putting on or taking off parts.
- Do not operate any appliance with a damaged cord or plug, or after the appliance malfunctions or has been damaged in any manner.
- The use of accessory attachments not recommended by the appliance manufacturer may cause injuries.
- Do not use outdoors.
- Do not let cord hang over edge of table or counter, or touch hot surfaces.
- Do not place on or near a hot gas or electric burner, or in a heated oven.
- Extreme caution must be used when moving an appliance containing hot oil or other hot liquids.
- To disconnect, turn any control to "off", then remove plug from wall outlet.
- Do not use appliance for other than intended use.
- This appliance is for household use only.
- Ensure the appliance is connected to a 230 Volt power supply.

3. PRODUCT OVERVIEW AND COMPONENTS

Familiarize yourself with the parts of your Unold 68415 Bread Maker.



Figure 3.1: Front view of the Unold 68415 Bread Maker, showcasing its stainless steel and black design, control panel, and included measuring cup and spoon.



Figure 3.2: The bread maker with its lid open, revealing the removable bread pan with handle, and the included measuring cup, measuring spoon, and kneading blade removal tool.

Key Components:

- **Main Unit:** Stainless steel and black housing.
- **Control Panel:** Digital display and touch buttons for program selection, time, browning, pause, and start/stop.
- **Lid:** Hinged lid with viewing window.
- **Baking Pan:** Removable non-stick baking pan with Quantanium surface.
- **Kneading Blade:** Located inside the baking pan.
- **Measuring Cup and Spoon:** For accurate ingredient measurement.
- **Kneading Blade Removal Tool:** For safely removing the kneading blade from the baked bread.
- **Internal Light:** Illuminates the baking chamber.

4. SETUP

4.1 Unpacking

1. Carefully remove the bread maker and all accessories from the packaging.
2. Remove any protective films or stickers from the appliance.
3. Retain the packaging for future storage or transport.

4.2 Placement

- Place the bread maker on a stable, flat, heat-resistant surface.
- Ensure adequate ventilation around the appliance. Do not place it too close to walls or other appliances.
- Keep the appliance away from direct sunlight and heat sources.

4.3 Initial Cleaning

1. Before first use, wipe the exterior of the bread maker with a damp cloth.
2. Wash the baking pan, kneading blade, measuring cup, and spoon in warm, soapy water. Rinse thoroughly and dry completely.
3. Insert the kneading blade onto the shaft inside the baking pan.
4. Place the baking pan into the bread maker and turn it clockwise until it locks into place.

4.4 Power Connection

- Ensure the main power switch (located on the side/rear) is in the "OFF" position.
- Plug the power cord into a grounded 230 Volt AC electrical outlet.
- Flip the main power switch to the "ON" position. The display will illuminate.

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Figure 4.1: The main power switch, typically located on the side or rear of the appliance, used to turn the bread maker on or off.

5. OPERATING INSTRUCTIONS

5.1 Control Panel Overview

The control panel allows you to select programs, adjust settings, and control the baking process.



Figure 5.1: Detailed view of the control panel, showing the digital display, program numbers (1-12), and function buttons like MENU, ZEIT (Time), STUFE (Level/Size), BRÄUNUNG (Browning), LICHT (Light), PAUSE, and START/STOP.

- **MENU:** Press to cycle through the 12 available programs.
- **ZEIT (Time):** Adjusts the delay timer for delayed baking.
- **STUFE (Level/Size):** Selects the loaf size (750g or 1.2 kg).
- **BRÄUNUNG (Browning):** Selects the crust browning level (HELL - Light, MITTEL - Medium, DUNKEL - Dark).
- **LICHT (Light):** Activates the internal light to view the baking process.
- **PAUSE:** Temporarily stops the program. Press again to resume.
- **START/STOP:** Starts or stops the selected program. Press and hold for a few seconds to cancel a program.

5.2 Bread Making Process

1. **Add Ingredients:** Open the lid and add ingredients to the baking pan in the order specified by your recipe (typically liquids first, then dry ingredients, with yeast added last, separate from liquids and salt). Ensure the kneading blade is properly installed.

2. **Select Program:** Press the **MENU** button repeatedly until the desired program number is displayed. The Unold 68415 offers 12 programs, including:
- 1 BASIS (Basic)
 - 2 VOLLKORN (Whole Wheat)
 - 3 WEISSBROT (White Bread)
 - 4 SCHNELL (Rapid)
 - 5 HEFEKUCHEN (Yeast Cake)
 - 6 BACKPULVER (Baking Powder)
 - 7 KONFITÜRE (Jam)
 - 8 TEIG (Dough)
 - 9 VOLLKORN SCHNELL (Rapid Whole Wheat)
 - 10 BACKEN (Bake Only)
 - 11 TEIG SCHNELL (Rapid Dough)
 - 12 EIGENPROGRAMM (Custom Program)
3. **Select Loaf Size:** Press the **STUFE** button to choose between 750g and 1.2 kg loaf sizes.
4. **Select Browning Level:** Press the **BRÄUNUNG** button to select Light (HELL), Medium (MITTEL), or Dark (DUNKEL) crust.
5. **Start Baking:** Press the **START/STOP** button to begin the program. The display will show the remaining time.
6. **Monitoring (Optional):** Use the **LICHT** button to turn on the internal light and observe the baking process through the viewing window.



Figure 5.2: The interior of the bread maker during the baking cycle, with the internal light activated, showing a partially baked loaf.

- 7. **End of Program:** The bread maker will beep when the program is complete. Press and hold the **START/STOP** button to stop the machine.
- 8. **Remove Bread:** Carefully open the lid. Using oven mitts, remove the baking pan by turning it counter-clockwise and lifting it out. Invert the pan to release the bread onto a wire rack. If the kneading blade remains in the bread, use the provided removal tool to extract it.
- 9. **Cooling:** Allow the bread to cool on a wire rack for at least 30 minutes before slicing.

5.3 Special Functions

- **Delay Timer:** Use the **ZEIT** button to set a delay for when you want the bread to be ready. Do not use the delay timer with recipes containing highly perishable ingredients like milk or eggs.
- **Jam Function (Program 7 KONFITÜRE):** This program is specifically designed for making jams and preserves. Follow a suitable recipe for jam making.
- **Gluten-Free Programs:** The bread maker includes programs optimized for gluten-free recipes. Refer to specific gluten-free recipes for best results.

6. MAINTENANCE AND CLEANING

Regular cleaning ensures the longevity and optimal performance of your bread maker.

- 1. **Unplug and Cool:** Always unplug the bread maker from the power outlet and allow it to cool completely before cleaning.
- 2. **Baking Pan and Kneading Blade:** Remove the baking pan and kneading blade. Wash them with warm, soapy water using a soft sponge. The non-stick Quantanium surface is delicate; avoid abrasive cleaners or metal utensils. Rinse thoroughly and dry completely.
- 3. **Interior:** Wipe the interior of the baking chamber with a damp cloth. Remove any crumbs or residue.
- 4. **Exterior:** Wipe the exterior of the appliance with a soft, damp cloth. Do not use harsh chemicals or abrasive materials.
- 5. **Do Not Immerse:** Never immerse the main unit of the bread maker in water or any other liquid.
- 6. **Storage:** Ensure all parts are clean and dry before storing the bread maker in a cool, dry place.

7. TROUBLESHOOTING

If you encounter issues with your bread maker, refer to the following common problems and solutions.

Problem	Possible Cause	Solution
Bread does not rise or rises too much.	Incorrect yeast amount, old yeast, incorrect water temperature, wrong flour type.	Ensure yeast is fresh and measured accurately. Use lukewarm water (not hot or cold). Check flour type for the selected program.
Bread is dense or heavy.	Too much flour, too little liquid, incorrect program selected.	Measure ingredients precisely. Ensure correct liquid-to-flour ratio. Select the appropriate program for your recipe.
Bread sticks to the pan.	Pan not properly cleaned, damage to non-stick coating.	Ensure the pan is clean and dry before adding ingredients. Avoid using metal utensils that can scratch the Quantanium non-stick surface.
Kneading blade stuck in bread.	Common occurrence.	Use the provided kneading blade removal tool to carefully extract the blade after the bread has cooled slightly.
Appliance does not turn on.	Not plugged in, power switch off, power outage.	Check power cord connection. Ensure the main power switch is "ON". Verify power supply to the outlet.

8. SPECIFICATIONS

Feature	Detail
Brand	Unold
Model	68415
Product Type	Bread Maker
Color	Stainless steel/black
Material	Steel
Voltage	230 Volts
Wattage	615 watts
Capacity	Up to 1.2 Kilograms (2 weighting settings: 750g, 1.2 kg)
Number of Programs	11 (plus 1 custom program)
Human Interface Input	Touch Pad
Product Dimensions (L x W x H)	37.5 x 24.5 x 32.3 cm
Item Weight	7.3 kg
Special Features	Removable non-stick bowl (Quantanium surface), pause function, adjustable browning control, jam function, gluten-free programs, internal light.

9. WARRANTY AND SUPPORT

For warranty information or technical support, please contact the manufacturer, UNOLD, directly. Keep your purchase receipt as proof of purchase.

Manufacturer: UNOLD