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## Alpina SF 4012

# ALPINA SF 4012 220V/240V Meat Grinder User Manual

## INTRODUCTION

Thank you for choosing the ALPINA SF 4012 Meat Grinder. This manual provides essential instructions for the safe and efficient operation, maintenance, and care of your appliance. Please read this manual thoroughly before first use and keep it for future reference.

**IMPORTANT SAFETY WARNING: This ALPINA SF 4012 Meat Grinder is designed for 220V/240V electrical systems only. THIS UNIT WILL NOT WORK IN AMERICA (110V/120V). Using this appliance with an incompatible voltage supply can cause severe damage to the unit and pose a significant safety hazard. Ensure your power supply matches the appliance's requirements before plugging it in.**

## General Safety Guidelines

- Always unplug the appliance from the power outlet before assembling, disassembling, or cleaning.
- Do not immerse the motor unit in water or any other liquid.
- Keep hands and utensils away from moving parts during operation.
- Ensure all parts are correctly assembled before use.
- This appliance is not intended for use by persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.
- Children should be supervised to ensure they do not play with the appliance.
- Do not operate the appliance with a damaged cord or plug, or after the appliance malfunctions or has been damaged in any manner.
- For household use only.

## PRODUCT OVERVIEW

The ALPINA SF 4012 is a heavy-duty meat grinder designed for efficient processing of various ingredients. Familiarize yourself with its components:



*Image: The ALPINA SF 4012 Meat Grinder, showcasing its main unit, feeding tray, and various grinding and stuffing attachments.*

### Key Components:

- **Motor Unit:** The main body containing the 1000W motor and control switch.
- **Grinder Head:** Attaches to the motor unit, housing the auger, cutting blade, and grinding plates.
- **Feeding Tray:** Sits atop the grinder head for holding ingredients.
- **Food Pusher:** Used to guide ingredients into the grinder head safely.
- **Cutting Blade:** Sharp blade for cutting meat.
- **Grinding Plates:** Three stainless steel discs (3.0mm, 5.0mm, 7.0mm) for different grinding textures.
- **Sausage Stuffer Attachment:** For making sausages.
- **Kebbe Accessories:** For preparing Kebbe.
- **Non-Skid Feet:** Ensures stability during operation.

- 1. Unpack:** Carefully remove all components from the packaging.
- 2. Clean:** Wash all detachable parts (grinder head, feeding tray, pusher, blades, plates, attachments) in warm soapy water. Rinse thoroughly and dry completely. The motor unit should only be wiped with a damp cloth.
- 3. Assemble Grinder Head:**
  - Insert the auger into the grinder head.
  - Place the cutting blade onto the auger shaft, ensuring the sharp edge faces outwards.
  - Select the desired grinding plate (3.0mm for fine, 5.0mm for medium, 7.0mm for coarse) and place it over the cutting blade.
  - Screw the locking ring onto the grinder head until secure.
- 4. Attach Grinder Head to Motor Unit:** Insert the assembled grinder head into the motor unit's opening. Rotate it counter-clockwise until it locks securely into place.
- 5. Place Feeding Tray:** Position the feeding tray on top of the grinder head.
- 6. Position Appliance:** Place the meat grinder on a stable, flat, and dry surface. Ensure the non-skid feet are firmly in contact with the surface.
- 7. Power Connection:** Ensure the appliance's switch is in the "OFF" position before plugging it into a 220V/240V, 50Hz power outlet.

## OPERATING INSTRUCTIONS

### General Grinding

- 1. Prepare Ingredients:** Cut meat or other ingredients into pieces that fit easily into the feeding tube (approximately 1-inch cubes). Remove bones, gristle, and excessive fat.
- 2. Select Grinding Plate:** Choose the appropriate grinding plate based on your desired texture (fine, medium, or coarse).
- 3. Start Grinder:** Turn the power switch to the "ON" position.
- 4. Feed Ingredients:** Place the prepared ingredients into the feeding tray. Use the food pusher to gently guide the ingredients down the feeding tube. **Never use your fingers or other utensils to push food.**
- 5. Monitor:** Allow the grinder to process the ingredients. Do not overload the machine.
- 6. Reverse Function:** If the grinder becomes jammed or clogged, switch the appliance to the "REV" (Reverse) position for a few seconds to clear the blockage. Then switch back to "OFF" and then "ON" to resume grinding.
- 7. Finish:** Once all ingredients are processed, turn the switch to "OFF" and unplug the appliance.

### Sausage Stuffing

- 1. Assemble for Stuffing:** Disassemble the grinder head. Remove the cutting blade and grinding plate. Attach the sausage stuffer funnel to the auger shaft and secure it with the locking ring.
- 2. Prepare Casing:** Soak natural or synthetic sausage casings according to their package instructions.
- 3. Prepare Meat Mixture:** Ensure your seasoned meat mixture is ready for stuffing.
- 4. Stuffing Process:**
  - Slide the casing onto the sausage stuffer funnel, leaving a small overhang at the end.

- Turn the grinder "ON".
- Feed the meat mixture into the feeding tray, using the pusher to guide it.
- As the casing fills, gently guide it off the funnel, forming links as desired. Avoid overfilling.

5. **Finish:** Turn "OFF" and unplug when done.

## Kebbe Making

1. **Assemble for Kebbe:** Disassemble the grinder head. Remove the cutting blade and grinding plate. Attach the Kebbe accessories (forming cone and ring) to the auger shaft and secure with the locking ring.
2. **Prepare Dough:** Prepare your Kebbe dough mixture.
3. **Form Kebbe:**
  - Turn the grinder "ON".
  - Feed the Kebbe dough into the feeding tray.
  - The machine will extrude hollow tubes of dough. Cut them to your desired length and shape them as needed.
4. **Finish:** Turn "OFF" and unplug when done.

## MAINTENANCE AND CLEANING

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### Always unplug the appliance before cleaning.

1. **Disassemble:** Turn the grinder head clockwise to unlock and remove it from the motor unit. Disassemble all parts of the grinder head (locking ring, grinding plate, cutting blade, auger, sausage stuffer/Kebbe attachments).
2. **Clean Detachable Parts:** Wash all metal and plastic detachable parts in warm, soapy water. Use a brush to remove any food residue. Rinse thoroughly under running water.
3. **Dry Completely:** Ensure all parts are completely dry before reassembling or storing to prevent rust and bacterial growth.
4. **Clean Motor Unit:** Wipe the exterior of the motor unit with a soft, damp cloth. Do not immerse the motor unit in water or place it under running water.
5. **Storage:** Store the clean and dry appliance and its accessories in a cool, dry place, away from direct sunlight and moisture.

**Note:** Some parts may not be dishwasher safe. Refer to specific care instructions for each component if provided, otherwise hand washing is recommended to prolong the life of the parts.

## TROUBLESHOOTING

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Problem	Possible Cause	Solution
Motor does not start.	Not plugged in; power switch off; power outage.	Ensure plug is securely in a 220V/240V outlet; turn power switch to "ON"; check household power supply.

Problem	Possible Cause	Solution
Meat is not grinding or grinder jams.	Overloaded; tough meat/bones/gristle; parts incorrectly assembled.	Turn off, use "REV" function to clear blockage, then restart. Cut meat into smaller pieces. Ensure no bones or hard materials. Check assembly of auger, blade, and plate.
Loud noise during operation.	Parts loose or incorrectly assembled.	Turn off and unplug. Recheck all assembled parts for tightness and correct positioning.
Appliance stops during use.	Overheating protection activated.	Turn off and unplug. Allow the unit to cool down for at least 30 minutes before attempting to use again. Reduce load if continuously stopping.

## SPECIFICATIONS

**Model:** SF 4012

**Brand:** Alpina

**Voltage:** 220-240V

**Frequency:** 50Hz

**Motor Power:** 1000W (Heavy Duty)

**Grinding Plates:** 3.0mm, 5.0mm, 7.0mm Stainless Steel

**Weight:** Approximately 10 pounds (4.5 kg)

**Features:** Reverse Function, Non-Skid Feet, Aluminum Feeding Tray, Sausage Stuffer, Kebbe Accessories

## WARRANTY AND SUPPORT

For warranty information and customer support, please refer to the warranty card included with your purchase or contact your retailer. Keep your proof of purchase for any warranty claims.

If you encounter issues not covered in this manual, please contact Alpina customer service or your local distributor for assistance.

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## Related Documents - SF 4012

 <p><b>Alpina MG5001H-GS Meat Grinder Instruction Manual</b></p> <p>This document provides comprehensive instructions for the Alpina MG5001H-GS meat grinder. It covers essential safety precautions, step-by-step assembly and operation guides, reverse function usage, and detailed cleaning and maintenance procedures. Designed for household use, this manual ensures safe and effective operation of your meat grinder.</p>
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 <p>Model: SX-G603</p> <p>ITEM: 871125218104 MODEL: SX-G603 220-240V 50/60Hz 240W UK: Coffee grinder DE: Kaffeemühle FR: Moulin à café IT: Macinacaffè ES: Molinillo de café</p>	<p><b>Alpina SX-G603 Coffee Grinder: Instruction Manual and Safety Guide</b></p> <p>This document provides comprehensive instructions and safety guidelines for the Alpina SX-G603 coffee grinder. It covers essential precautions, operating procedures, cleaning methods, and technical specifications, presented in multiple languages including English, German, French, Dutch, Italian, and Spanish.</p>
<p>Navodila za uporabo St. Dvojni cvrnik</p>  <p>ITEM: 871125224012</p> <p>CE</p>	<p><b>Navodila za uporabo: Alpina Dvojni cvrnik (871125224012)</b></p> <p>Podroben uporabniški priročnik za Alpina Dvojni cvrnik (model 871125224012), ki vključuje varnostna navodila, specifikacije izdelka, navodila za uporabo in odpravljanje težav.</p>
<p>Ръководство за употреба Приправа за тест</p>  <p>ITEM: 871125226523</p> <p>CE</p>	<p><b>Alpina Хлебопекарна Ръководство за употреба (871125226523)</b></p> <p>Изчерпателно ръководство за потребителя за хлебопекарна Alpina (Модел 871125226523). Научете как да използвате, поддържате и постигате най-добри резултати с вашата хлебопекарна с подробни инструкции и рецепти.</p>
<p>Instruction manual Bedienungsanleitung Manuel d'utilisation Gebrauchsanweisung UK: Slow Cooker DE: Schwenkkocher FR: Cuiseur à mijotage IT: Cuocicottura ES: Cocción lenta</p>  <p>ITEM: 871125218170 MODEL: BSJ40-B2B 220-240V 50/60Hz 240W UK: Alpina Slowcooker 3.1L DE: Alpina Schwenkkocher 3,1L FR: Cuiseur à mijotage Alpina 3,1L IT: Cuocicottura Alpina 3,1L ES: Cocción lenta Alpina 3,1L</p> <p>CE</p>	<p><b>Alpina Slow Cooker BSJ40-B2B Instruction Manual</b></p> <p>Comprehensive instruction manual for the Alpina Slow Cooker model BSJ40-B2B, covering safety precautions, parts, usage, temperature settings, cooking guides, and cleaning instructions.</p>
<p>BRUGERVEJLEDNING DIGITAL AIRFRYER</p>  <p>ITEM: 871125224542</p> <p>CE</p>	<p><b>Alpina Digital Airfryer AF810DW User Manual and Guide</b></p> <p>Comprehensive user manual for the Alpina Digital Airfryer (Model AF810DW), covering safety instructions, operating procedures, product specifications, cleaning, maintenance, and troubleshooting tips.</p>