

Nautilus N1392

Nautilus Safety Footwear N1392 Men's Steel Toe Athletic Work Shoes Instruction Manual

Model: N1392

1. PRODUCT OVERVIEW

The Nautilus Safety Footwear N1392 combines the comfort and design of athletic footwear with essential safety features required for demanding work environments. These shoes are engineered to provide protection and support throughout your workday.

Key Features:

- **Steel Safety Toe Cap:** Ergonomically designed wide-area steel toe cap meeting or exceeding ASTM F2413-11 standards for impact and compression.
- **Electric Static Dissipating (ESD):** Footwear designed to reduce the accumulation of excess static electricity, meeting or exceeding all ASTM standards.
- **Water-Resistant Upper:** Constructed with full-grain, water-resistant nubuck leather to help keep feet dry.
- **Slip- and Oil-Resistant Outsole:** Highly durable stabilizer outsole provides enhanced traction on various surfaces.
- **Anti-Fatigue Insole:** Removable polyurethane insole and EVA midsole for maximum comfort and support.
- **Bumper Toe:** Guards against abrasion for increased durability.

2. SAFETY INFORMATION

Your Nautilus N1392 safety footwear is designed to protect you in specific hazardous conditions. Adherence to safety guidelines is crucial.

- **ASTM F2413-11 Compliance:** The steel toe cap provides protection against impact and compression hazards as specified by ASTM F2413-11 standards. Ensure your workplace requires this level of protection.
- **ESD Protection:** This footwear is rated for Electric Static Dissipating (ESD) properties. It is intended to reduce the risk of electrostatic discharge in environments where static electricity can damage sensitive equipment or ignite flammable materials. Do not use ESD footwear in environments requiring electrical hazard (EH) protection, as ESD footwear is designed to conduct electricity.
- **Slip Resistance:** The outsole offers slip and oil resistance. However, no footwear is completely slip-proof. Exercise caution on wet, oily, or otherwise slippery surfaces.
- **Inspection:** Regularly inspect your footwear for signs of damage to the protective components (steel toe, sole,

upper). Damaged safety footwear may not provide the intended level of protection and should be replaced immediately.

3. SETUP AND INITIAL USE

Proper initial setup ensures comfort and maximizes the lifespan of your safety footwear.

3.1 Fitting and Lacing

Upon first wearing, ensure the shoes fit comfortably without excessive pressure points, especially around the steel toe. While the steel toe is wide-area, proper sizing is essential to prevent discomfort.

- **Lacing:** Lace the shoes securely, but not overly tight, to provide ankle support and prevent your foot from sliding within the shoe. A snug fit helps maintain the shoe's protective features.
- **Break-in Period:** Allow for a short break-in period. New footwear may feel stiff initially but will conform to your foot over time.





Figure 1: Front view of the Nautilus N1392, highlighting the lacing system and steel toe.

4. OPERATING AND DAILY USE

These shoes are designed for daily use in environments requiring safety footwear. Always wear them as intended to benefit from their protective features.

- **Proper Footwear for the Task:** Ensure the N1392 meets the specific safety requirements of your work environment.
- **Socks:** Wear appropriate work socks that wick moisture and provide cushioning to enhance comfort and hygiene.
- **Avoid Modifications:** Do not modify the footwear, as this may compromise its safety features and void any warranties.



Figure 2: Right side profile of the Nautilus N1392 shoe.

5. MAINTENANCE AND CARE

Regular maintenance extends the life and effectiveness of your safety footwear.

5.1 Cleaning

- **Leather Upper:** Clean the full-grain leather upper with a damp cloth to remove dirt and debris. For stubborn stains, use a leather cleaner suitable for nubuck leather. Allow to air dry naturally, away from direct heat.
- **Outsole:** Brush off any mud or debris from the outsole to maintain its slip-resistant properties.

5.2 Insole Care

The removable anti-fatigue polyurethane insole can be removed and air-dried periodically to maintain freshness and prevent odor buildup.

5.3 Storage

Store your footwear in a cool, dry place away from direct sunlight and extreme temperatures. This helps preserve the materials and structural integrity.



Figure 3: Outsole pattern of the Nautilus N1392, designed for slip and oil resistance.

6. TROUBLESHOOTING

Address common issues to ensure continued comfort and safety.

- **Discomfort Around Toe Area:** Ensure you have the correct size and width. A break-in period is normal, but persistent discomfort may indicate an incorrect fit. Consider trying different socks.
- **Reduced Slip Resistance:** If the outsole tread appears worn or you notice a significant decrease in slip resistance, it is time to replace the footwear. Worn outsoles compromise safety.
- **Water Penetration:** While water-resistant, these shoes are not fully waterproof. Prolonged exposure to water or damage to the upper can lead to water penetration. Inspect for cracks or damage to the leather.
- **Lace Breakage:** Replace laces with durable alternatives if they show signs of wear or breakage to maintain a secure fit.

7. SPECIFICATIONS

Item Model Number	N1392 Athletic
Fabric Type	Full grain leather upper
Outer Material	Leather
Sole Material	Rubber
Insole Material	Ethylene Vinyl Acetate (EVA)
Closure Type	Lace-Up
Toe Style	Steel Toe (ASTM F2413-11)
Special Features	Slip Resistant, Steel-Toed, ESD (Electric Static Dissipating)
Water Resistance Level	Water Resistant
Item Weight	1 Pound (approximate)
UPC	617420042420

8. WARRANTY AND SUPPORT

For specific warranty information, please refer to the official Nautilus Safety Footwear website or contact the retailer from whom you purchased the product. Warranty terms and conditions may vary.

For customer support, product inquiries, or assistance with any issues not covered in this manual, please contact Nautilus Safety Footwear directly through their official channels.

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