

Weller PES51

Weller PES51 50-Watt Soldering Pencil Instruction Manual

1. INTRODUCTION AND OVERVIEW

This manual provides essential instructions for the safe and effective use of your Weller PES51 50-Watt Soldering Pencil. The PES51 is designed for precision soldering tasks and is compatible with Weller WES51 soldering stations. Its ergonomic design aims to reduce user fatigue during extended operation.

The soldering pencil operates within a temperature range of 350°F to 850°F (177°C to 454°C), making it suitable for various soldering applications. It features a durable, non-burnable silicone rubber cord for enhanced safety and longevity.



Image 1.1: The Weller PES51 50-Watt Soldering Pencil. This image displays the full length of the soldering pencil, including the tip, handle, and cord, providing a general overview of the product's appearance.

2. SAFETY INFORMATION

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Always work in a well-ventilated area when soldering and avoid inhaling

fumes. Wear appropriate personal protective equipment, including safety glasses.

- Always ensure the soldering station is turned off and unplugged before performing any maintenance or changing tips.
- The soldering tip reaches very high temperatures. Avoid direct contact with skin or flammable materials.
- Use a heat-resistant stand for the soldering pencil when not in use.
- Do not use the soldering pencil near flammable liquids or gases.
- Keep out of reach of children.

3. PRODUCT FEATURES

- **Power:** 50 Watts for efficient heating.
- **Temperature Range:** Adjustable from 350°F to 850°F (177°C to 454°C).
- **Compatibility:** Designed for use with Weller WES51 soldering stations.
- **Cord:** Non-burnable silicone rubber cord for safety and flexibility.
- **Design:** Slim, compact pencil-style handle for comfortable grip and reduced operator fatigue.
- **Construction:** Made with durable materials for professional use.



Image 3.1: Side view of the Weller PES51 Soldering Pencil. This image highlights the ergonomic handle and the flexible silicone power cord, emphasizing the design features.

4. SETUP

The Weller PES51 soldering pencil is designed for quick and secure connection to a compatible Weller soldering station, such as the WES51.

1. **Ensure Power is Off:** Before connecting the soldering pencil, verify that your soldering station is powered off and unplugged from the main power supply.
2. **Align Connector:** Locate the multi-pin connector at the end of the PES51 cord. Align the pins with the

corresponding receptacle on your Weller soldering station.

3. **Secure Connection:** Gently push the connector into the receptacle until it is fully seated. Twist the locking ring (if present on your station) to secure the connection. Do not force the connection.
4. **Place in Stand:** Once connected, place the soldering pencil securely in its heat-resistant stand.



Image 4.1: Close-up of the Weller PES51 Soldering Pencil connector. This image shows the multi-pin connector, which is used to attach the pencil to a compatible soldering station.

5. OPERATING INSTRUCTIONS

Follow these steps for proper operation of your Weller PES51 Soldering Pencil:

1. **Power On:** Plug in your soldering station and turn on the power switch.
2. **Set Temperature:** Adjust the temperature control on your soldering station to the desired setting within the 350°F to 850°F range. Refer to your solder's specifications for recommended temperatures.
3. **Heat Up:** Allow the soldering pencil to heat up to the set temperature. This typically takes a few minutes. The station's indicator light (if present) may signal when the temperature is reached.
4. **Tin the Tip:** Once heated, apply a small amount of solder to the tip of the soldering pencil. This process, known as 'tinning,' helps ensure efficient heat transfer, prevents oxidation, and prolongs tip life.
5. **Soldering:** Place the heated and tinned tip against both the component lead and the circuit board pad simultaneously to heat them. Once both surfaces are hot enough, apply solder to the heated joint, allowing it to flow smoothly. Do not apply solder directly to the tip.

6. **Clean Tip:** Periodically clean the tip on a damp sponge or brass wool during operation to remove excess solder and flux residue.
7. **Cool Down:** After completing your work, turn off the soldering station and allow the pencil to cool completely in its stand before storing.



Image 5.1: Close-up view of the Weller PES51 Soldering Pencil tip. This image focuses on the fine point of the soldering tip, crucial for precision work.

6. MAINTENANCE

Proper maintenance ensures optimal performance and extends the lifespan of your soldering pencil.

- **Tip Cleaning:** Regularly clean the soldering tip using a damp cellulose sponge or brass wool. This removes oxidized solder and flux residue, which can hinder heat transfer.
- **Tip Tinning:** Always re-tin the tip with a small amount of fresh solder after cleaning and before storing. This protects the tip from oxidation.
- **Tip Replacement:** If the tip becomes heavily pitted, corroded, or no longer accepts solder effectively, it should be replaced. Ensure the soldering pencil is cool and disconnected from the station before attempting to unscrew and replace the tip. Use only genuine Weller replacement tips.
- **Cord Inspection:** Periodically inspect the silicone rubber cord for any signs of damage, cuts, or fraying. If damage is observed, discontinue use and replace the pencil.
- **General Cleaning:** Keep the handle and exterior of the soldering pencil clean and free of debris. Use a soft, dry cloth. Do not use abrasive cleaners or solvents.

7. TROUBLESHOOTING

If you encounter issues with your Weller PES51 Soldering Pencil, refer to the following common problems and solutions:

| Problem | Possible Cause | Solution |
|-----------------------------|--|---|
| Pencil not heating | Loose connection; Station not powered; Faulty heating element | Check connection to station; Ensure station is on and set to temperature; If problem persists, contact support. |
| Poor solder joints | Dirty or untinned tip; Incorrect temperature; Insufficient heat transfer | Clean and re-tin tip; Adjust temperature; Ensure good contact with workpiece. |
| Tip not holding solder | Oxidized or damaged tip | Clean and re-tin tip thoroughly; If severely damaged, replace the tip. |
| Smoke from tip (not solder) | Excessive temperature; Contaminants on tip | Reduce temperature; Clean tip thoroughly. |

If troubleshooting steps do not resolve the issue, please refer to the Warranty and Support section for further assistance.

8. SPECIFICATIONS

- **Brand:** Weller
- **Model:** PES51
- **Wattage:** 50 watts
- **Power Source:** AC
- **Temperature Range:** 350°F to 850°F (177°C to 454°C)
- **Handle Material:** Silicone
- **Item Weight:** Approximately 4.8 ounces (0.3 lbs)
- **Product Dimensions:** Approximately 2.95 x 11 x 1.8 inches
- **Included Components:** Soldering pencil, instruction manual
- **Manufacturer:** WELLER
- **Part Number:** PES51
- **UPC:** 088021059689, 012301857245 (partial list)

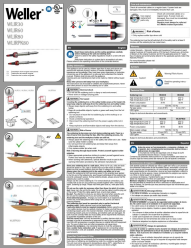



9. WARRANTY AND SUPPORT

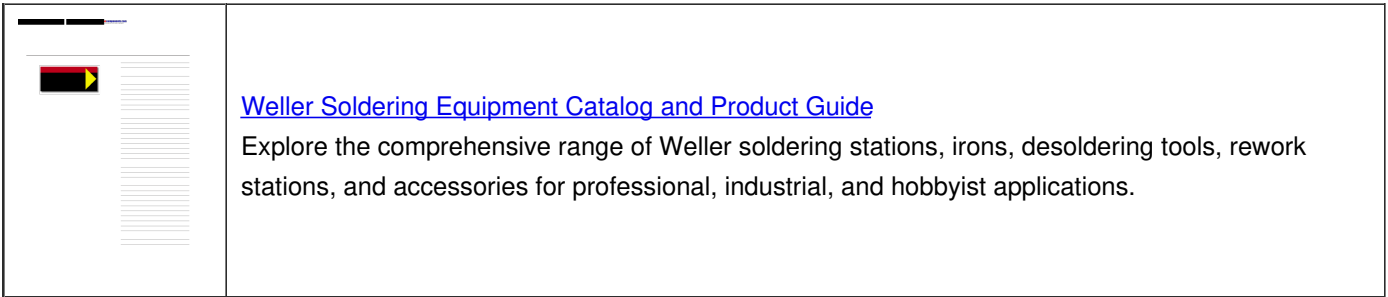
The Weller PES51 Soldering Pencil comes with a lifetime warranty. For specific terms and conditions, please refer to the official Weller warranty documentation or contact Weller customer service.

For technical assistance, product inquiries, or warranty claims, please visit the official Weller website or contact their customer support department. Contact information can typically be found on the Weller website or included with your product packaging.

Optional protection plans may be available for purchase separately through authorized retailers. These plans offer extended coverage beyond the manufacturer's warranty.

Related Documents - PES51

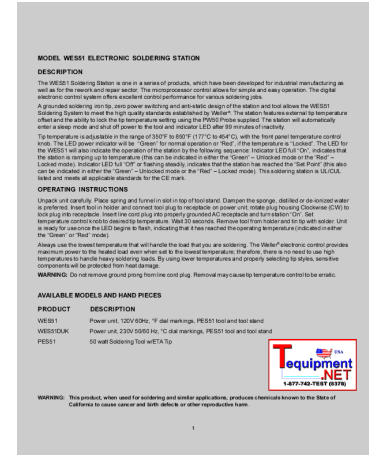
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|  | <p>Weller WLIR Series Soldering Irons: User Manual & Technical Specifications</p> <p>Comprehensive guide to Weller WLIR30, WLIR60, WLIR80, and WLIRPK80 soldering irons, covering safety, operation, maintenance, and technical data. Learn about features and specifications.</p> |
|  | <p>Weller D550 & 8200 Series Soldering Guns: Operating Instructions, Parts, and Uses</p> <p>Comprehensive guide for Weller D550 and 8200 series soldering guns, detailing operating instructions, safety, warranty, replacement parts, and alternative uses like cutting, burning, and smoothing.</p> |
|  | <p>Weller WSM 1 / WSM 1C Soldering Station User Manual</p> <p>Comprehensive user manual for Weller WSM 1 and WSM 1C soldering stations, detailing operation, safety, and technical specifications. Available in multiple languages.</p> |
|  | <p>Weller WLSKD7012A Soldering Station: Operating Instructions and Safety Guide</p> <p>Official operating instructions for the Weller WLSKD7012A soldering station. Includes detailed safety warnings, technical specifications, startup procedures, menu options, calibration, care, and warranty information.</p> |
|  | <p>Weller WD1, WD1001, WD1002 Soldering Station Operating Instructions</p> <p>Comprehensive operating instructions for Weller WD1, WD1001, and WD1002 microprocessor-controlled soldering stations. Covers features, setup, operation, special functions, and technical specifications for professional and industrial use.</p> |



Weller Soldering Equipment Catalog and Product Guide

Explore the comprehensive range of Weller soldering stations, irons, desoldering tools, rework stations, and accessories for professional, industrial, and hobbyist applications.

Documents - Weller – PES51



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MODEL WES51 ELECTRONIC SOLDERING STATION DESCRIPTION

The WES51 Soldering Station is one in a series ... ture control to be erratic. AVAILABLE MODELS AND HAND PIECES PRODUCT DESCRIPTION WES51 WES51DUK **PES51** Power unit, 120V 60Hz, F dial markings, **PES51** tool and tool stand Power unit, 230V 50/60 Hz, ...

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99 Washington Street Melrose, MA 02176 Phone 781-665-1400 Toll Free 1-800-517-

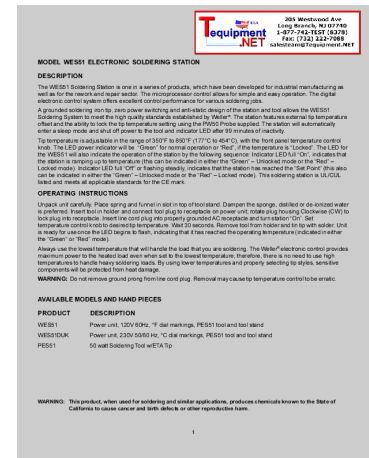
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[\[pdf\]](#) Parts List Datasheet Dimension Guide Catalog

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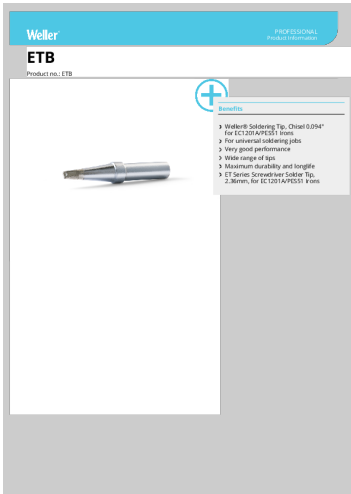
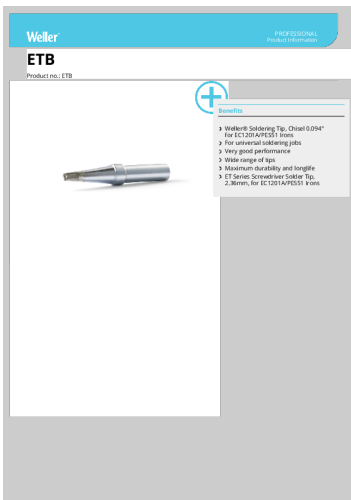
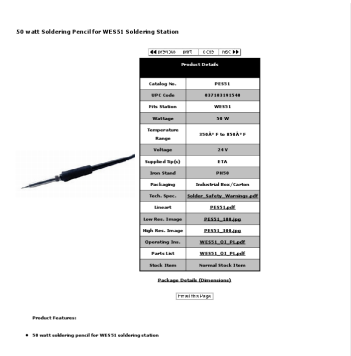
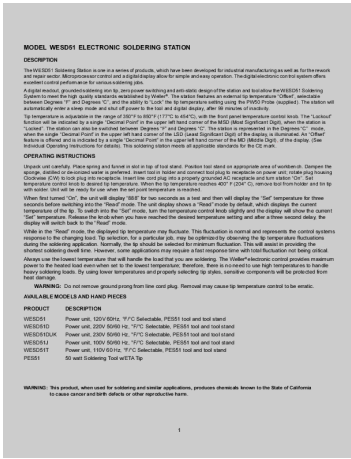
50 watt Soldering Pencil for WES51 Soldering Station Product Details Catalog No.

PES51 UPC Code 037103191540 Fits Station W ES51 W at t age 50 W Temperature

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Soldering Tip, Chisel 0.094 for EC1201A/**PES51** Irons For universal soldering jobs

Very good performance Wide range of tips Maximum durability and longlife ET Series

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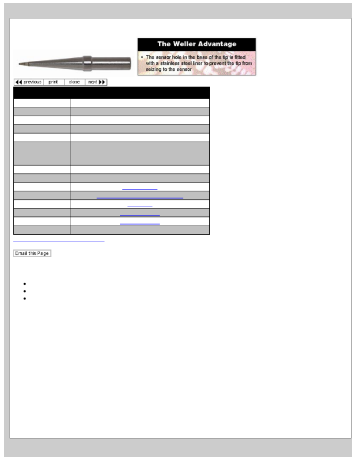
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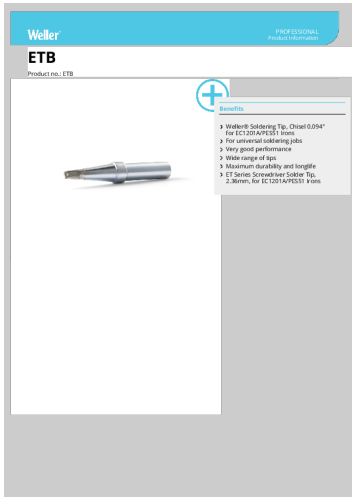
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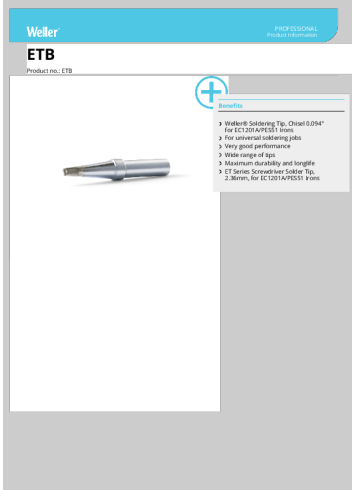
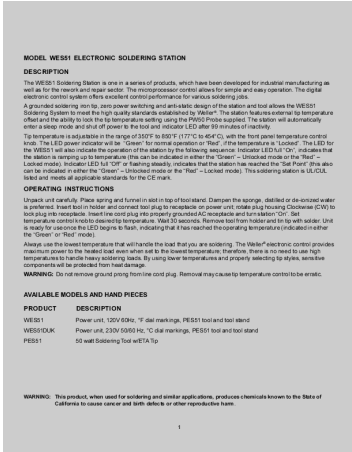
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% 60 Hz 230VAC 10% 50 watts unit output voltage Isolated 24VAC @ amperes Weller User Manual
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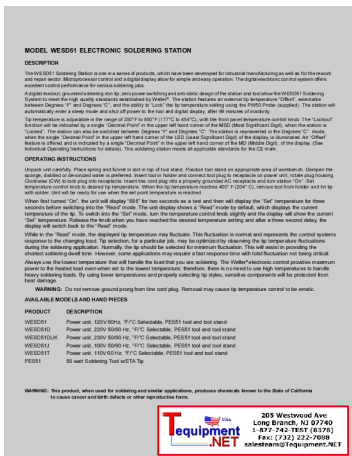
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Screwdriver Solder Tip, 2.36mm, for EC1201A/**PES51** Irons Techni...



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CONTENTS 3 WELLER Soldering stations Stands accessories Repair rework
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consists of: WES51DPU 230V Power Unit **PES51** 50 Watt 24V Pencil PH50 Holder
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WESD51 Soldering Station is one in a series of products that are known to be erratic. AVAILABLE MODELS

AND HAND PIECES PRODUCT WESD51 WESD51D WESD51DUK WESD51J

WESD51T **PES51** DESCRIPTION Power unit, 120V 60Hz, F/C Selectable, **PES51**

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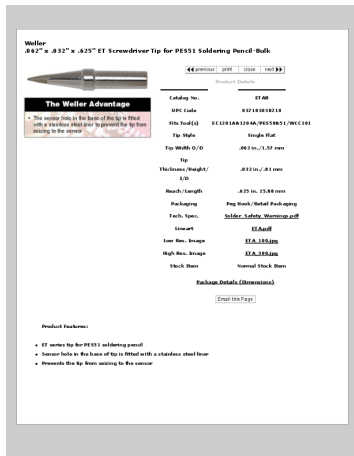
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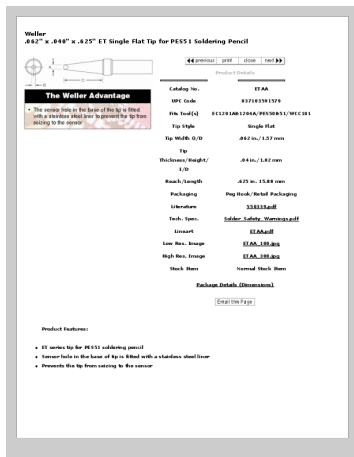


[pdf] Specifications Dimension Guide Declaration of Conformity Catalog

Catalog No ETAB Product Detail Eric Manley Weller® Turtle Hughes Weller Specification Sheet assets unilogcorp 2 ITEM DOC |||

Weller .062 x .032 x .625 ET Screwdriver Tip for **PES51** Soldering Pencil-Bulk Product Details Catalog No. ETAB UPC Code 037103038210 Fits Tool s EC1201A 1204A/PES50 51/WCC101 Tip Style Single Flat Tip Width O/D .062 in./1.57 mm Tip Thickness/Height/ I/D .032 in./1.81 mm Reach/Length ...

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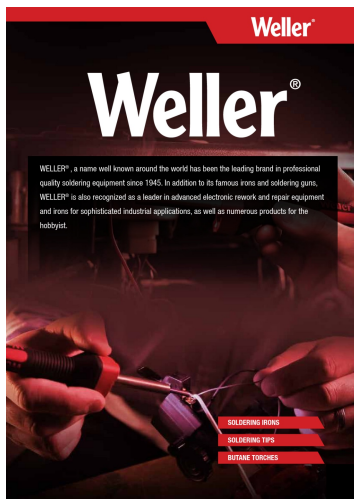


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Weller .062 x .040 x .625 ET Single Flat Tip for **PES51** Soldering Pencil Product Details Catalog No. ETAA UPC Code 037103591579 Fits Tool s EC1201A 1204A/PES50 51/WCC101 Tip Style Single Flat Tip Width O/D .062 in./1.57 mm Tip Thickness/Height/ I/D .04 in./1.02 mm Reach/Length .625...

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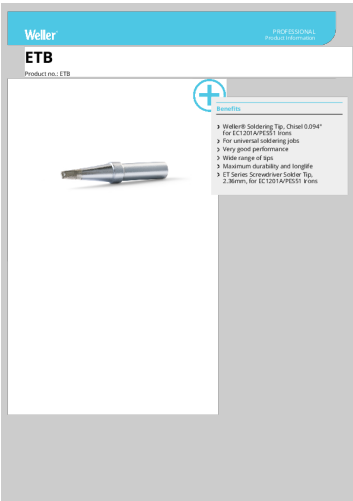


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WELLER® a name well known around the world has been WP80 WP65 80W Soldering Pencil uses LT Replacement Tips See with stand soldering iron WDH Stop Go WVP vacuum pick WELLER CATALOGUE OCT 2020 0 v ac9827b25c22e954e0d55921f6badf53fc5626b3 d347awuzx0kdse cloudfront net aaindustrial content file |||

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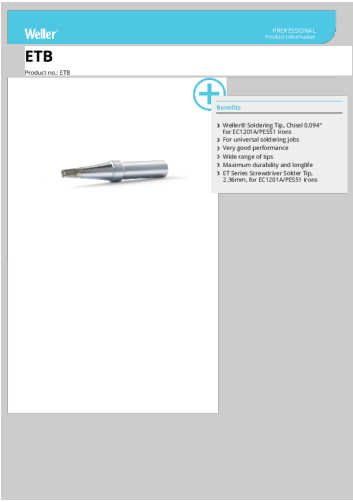
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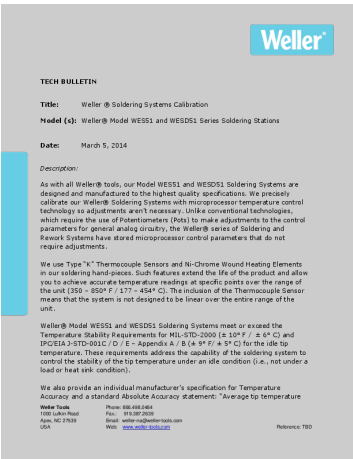
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lang:de **score:21** filesize: 354.69 K page_count: 2 document date: 2019-10-30



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Elisa Weller~Æ Model WES51 and WESD51 Series Soldering Stati Weller Calibration res cloudinary iwh

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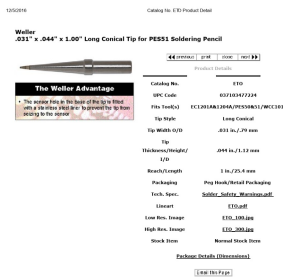
TECH BULLETIN Title: Weller Soldering Systems Calibration Model s : Weller Model

WES51 and WESD ... K111 Thermocoupled Tip Assembly for the highest degree of

accuracy Weller Models WES51 / WESD51 / **PES51** Stations and Irons . Questions

We re here for you. ...

lang:en **score:21** filesize: 160.9 K page_count: 2 document date: 2014-08-04



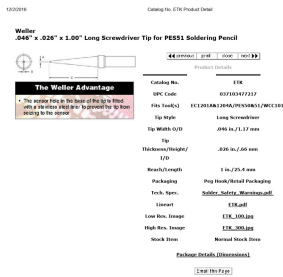
[\[pdf\]](#) Datasheet Dimension Guide Catalog

Datasheet Weller ETO IBS Electronics datasheet octopart 82993993 |||

12/5/2016 Catalog No. ETO Product Detail Weller .031 x .044 x 1.00 Long Conical Tip for **PES51** Soldering Pencil Product Details Catalog No. ETO UPC Code 037103477224 Fits Tool s EC1201A 1204A/PES50 51/WCC101 Tip Style Long Conical Tip Width O/D .031 in./ .79 mm Tip Thickness/Height/ ...

lang:en **score:21** filesize: 67.97 K page_count: 1 document date: 2016-12-05

http://www.pdfdrive.com/datasheet/P..._datasheet_detail.php?id=82993993



[\[pdf\]](#) Datasheet Dimension Guide Catalog

Datasheet Weller ETK IBS Electronics datasheet octopart 82993981 |||

12/2/2016 Catalog No. ETK Product Detail Weller .046 x .026 x 1.00 Long Screwdriver Tip for **PES51** Soldering Pencil Product Details Catalog No. ETK UPC Code 037103477217 Fits Tool s EC1201A 1204A/PES50 51/WCC101 Tip Style Long Screwdriver Tip Width O/D .046 in./ 1.17 mm Tip Thickness...

lang:en **score:21** filesize: 67.99 K page_count: 1 document date: 2016-12-02

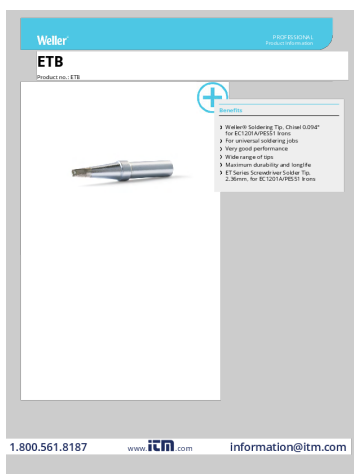
http://www.pdfdrive.com/datasheet/P..._datasheet_detail.php?id=82993981



[Jameco Electronics Product Catalog: Components, Tools & Test Equipment](#)

Discover a vast selection of electronic components, soldering supplies, test equipment, and tools from Jameco Electronics. Browse conductive liquids, solder, panel meters, oscilloscopes, hand tools, and more, with detailed specifications and pricing.

lang:en **score:21** filesize: 430.47 K page_count: 46 document date: 2021-04-30

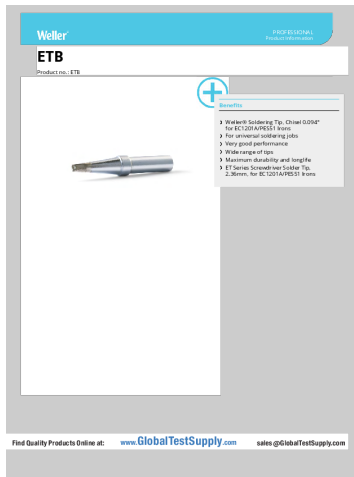


[\[pdf\]](#) Datasheet

datasheet Weller ETB Soldering Tip screwdriver etb itm s cache |||

ETB Product no.: ETB PROFESSIONAL Product Information Benefits Weller Soldering Tip, Chisel 0.094 for EC1201A/**PES51** Irons For universal soldering jobs Very good performance Wide range of tips Maximum durability and longlife ET Series Screwdriver Solder Tip, 2.36mm, for EC1201A/**PES51** Irons 1.800.5...

lang:en **score:21** filesize: 56.27 K page_count: 2 document date: 0000-00-00

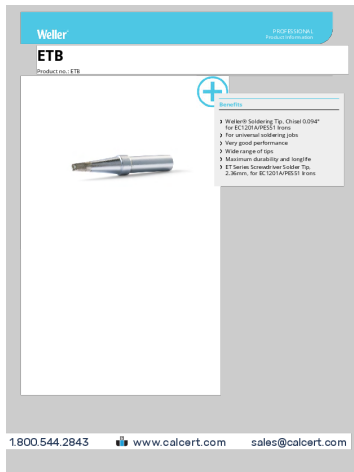


[pdf] Datasheet

datasheet Weller ETB Soldering Tip screwdriver etb globaltestsupply s cache |||

ETB Product no.: ETB PROFESSIONAL Product Information Benefits Weller Soldering Tip, Chisel 0.094 for EC1201A/**PES51** Irons For universal soldering jobs Very good performance Wide range of tips Maximum durability and longlife ET Series Screwdriver Solder Tip, 2.36mm, for EC1201A/**PES51** Irons Find Qu...

lang:tl score:21 filesize: 45.64 K page_count: 2 document date: 0000-00-00

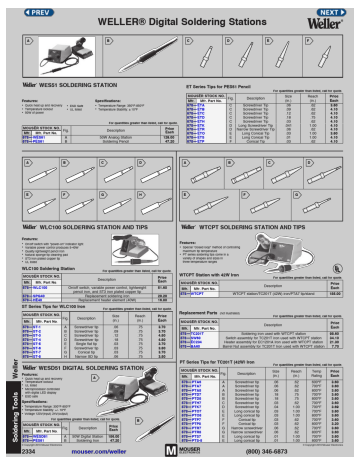


[pdf] Datasheet

ITM Datasheet Template datasheet Weller ETB Soldering Tip screwdriver etb calcert s cache |||

ETB Product no.: ETB PROFESSIONAL Product Information Benefits Weller Soldering Tip, Chisel 0.094 for EC1201A/**PES51** Irons For universal soldering jobs Very good performance Wide range of tips Maximum durability and longlife ET Series Screwdriver Solder Tip, 2.36mm, for EC1201A/**PES51** Irons 1.800.5...

lang:tl score:21 filesize: 136.63 K page_count: 2 document date: 2022-03-29

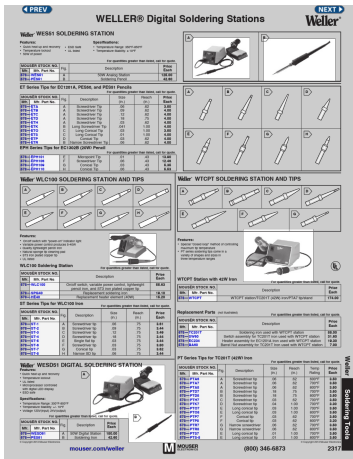


[pdf] Specifications Catalog

WELLER® Digital Soldering Stations Mouser Electronics Inc 2334 mouser ec catalog catalogusd 648 |||

WELLER Digital Soldering Stations A B C D E F WES51 SOLDERING STATION Features: Quick heat up and recovery Temperature lockout 50W of power ESD Safe UL listed MOUSER STOCK NO. Mfr. Mfr. Part No. Fig. 578-WES51 A 578-**PES51** B Specifications: Temperature Range: 350F-850F Temperat...

lang:en score:21 filesize: 201.88 K page_count: 1 document date: 2016-08-11



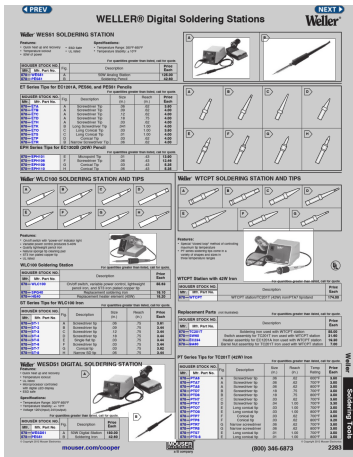
[\[pdf\]](#) Specifications Catalog

WELLER® Digital Soldering Stations Mouser Electronics Inc 2317 mouser catalog catalogusd 646

WELLER Digital Soldering Stations WES51 SOLDERING STATION A B Features:

Specifications: Quick ... 50F-850F Temperature Stability: 10F MOUSER STOCK NO. Mfr. Mfr. Part No. Fig. 578-WES51 A 578-**PES51** B For quantities greater than listed, call for quote. Description Price Each 50W Analog S...

lang:en **score:21** filesize: 382.88 K page_count: 1 document date: 2012-12-11



[\[pdf\]](#) Specifications Catalog

WELLER® Digital Soldering Stations Mouser Electronics Inc 2283 mouser catalog catalogUSD 645 |||

WELLER Digital Soldering Stations WES51 SOLDERING STATION A B Features:

Quick heat up and recovery Temperature lockout 50W of power ESD Safe UL listed Specifications: Temperature Range: 350F-850F Temperature Stability: 10F MOUSER STOCK NO. Mfr. Mfr. Part No. Fig. 578-WES51 A 578-P...

lang:en **score:20** filesize: 242.03 K page_count: 1 document date: 2012-10-02

STATION 50/60W 120V WES51



Features:

- Includes WES series power unit, **PES51** soldering pencil, PH50 stand, sponge and PW50 probe
- WES51 power unit, **PES51** soldering pencil, PH50 stand, sponge and PW50 probe
- Slim, comfortable pencil, with ETA tip, reduces operator fatigue
- Tip temperature offset capability
- Iron is fitted with a non-burnable silicone rubber cord for safety
- UL and cUL listed
- ESD safe to protect sensitive components
- Tip temperature control range: 350°F to 850°F (177°C to 454°C)

Specifications:

| | |
|----------------------|-------------------------------|
| Material ID | WES51 |
| Wattage | 50 W |
| Temperature Range | 350° F to 850° F |
| Temperature Accuracy | ±1° F to ±1° C |
| Voltage Input | 120 V |
| Voltage Output | 24 V |
| Supplied Tip(s) | ETA |
| Style Type | Industrial Soldering Stations |
| ESD Safe | Yes |
| Packaging | Box |
| Package Length | 10.83 in |
| Package Width | 8.90 in |
| Package Height | 4.40 in |
| Package Gross Weight | 4.00 lb |
| UPC | 037103191311 |
| Country of Origin | Mexico |
| Foreign Trade Code | 8515180000 |

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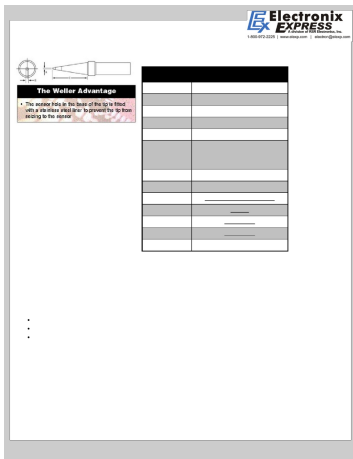
[\[pdf\]](#) Specifications

Datenblatt herunterladen WES51 von Weller Tools Soldering Irons and Stations Arrow de wellerwes51

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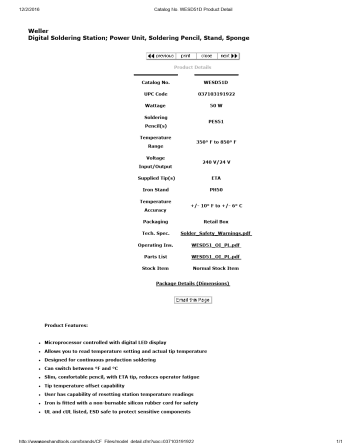
Features: Includes WES series power unit, **PES51** soldering pencil, PH50 stand, sponge and PW50 probe WES51 power unit, **PES51** soldering pencil, PH50 stand, sponge and PW50 probe Slim, comfortable pencil, with ETA tip, reduces operator fatigue Tip temperature offset capability Iron is fitted with ...

lang:en **score:20** filesize: 286.96 K page_count: 1 document date: 2022-03-25



[pdf] Datasheet Catalog

Catalog No ETT Product Detail DatasheetTips For Weller EC1201A Macro Iron Conical Tip 02 in Electronix Express0606ETTcdn shopify s files 1 0268 7746 0673 0606ETT v 1625850442 ||| Weller .024 x .036 x .625 ET Series Conical Tip for **PES51** Soldering Pencil Product Details Catalog No. ETT UPC Code 037103591548 Fits Tool s EC1201A 1204A/PES50 51/WCC101 Tip Style Conical Tip Width O/D .024 in./.61 mm Tip Thickness/Height/ I/D .036 in./ .91 mm Reach/Length .625... lang:en **score:20** filesize: 302.34 K page_count: 1 document date: 2014-07-01



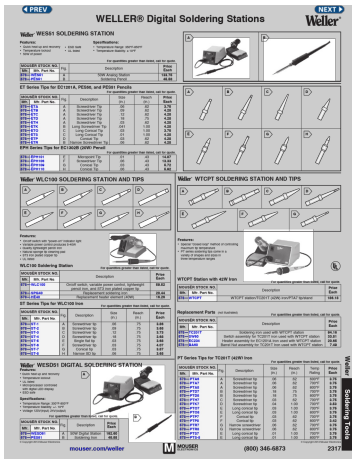
[pdf] Parts List Datasheet Dimension Guide Catalog

Datasheet Weller WESD51D IBS Electronics datasheet octopart 83005384 ||| 12/2/2016 Catalog No. WESD51D Product Detail Weller Digital Soldering Station Power Unit, Soldering Pencil, Stand, Sponge Product Details Catalog No. WESD51D UPC Code 037103191922 Wattage 50 W Soldering Pencil s **PES51** Temperature Range 350 F to 850 F Voltage Input/Output 240 V/24 V ... lang:en **score:20** filesize: 52.91 K page_count: 1 document date: 2016-12-02



[pdf] Datasheet

376 377 000a 000t 000g 000 000h 000n 000d 000o 000l 000s 000c 000u 000e 000p 000f carlo arceo Product Datasheet APEX TOOL GROUP ML200 BLOW TORCH MAGNALITE BUTANE POWERED TABLETOP Wholesale Electrical Supplies I John R Turk weller TDS cdn2 jrt au medias sys Aujohnrturk sheets hb5 h3e 8985208356894 ||| ALL APN AND UPC z CODE NUMBERS SHOWN ARE PRECEDED BY THE MANUFACTURER APN OR UPC I.D. NUMBER 9337 ... power output 50W Assembled in Australia Soldering station consists of: WES51DPU 230V Power Unit **PES51** 50 Watt 24V Pencil PH50 Holder ETA tip Soldering Tips - ET Series available refer Cooper T... lang:en **score:20** filesize: 575.1 K page_count: 8 document date: 2012-04-13

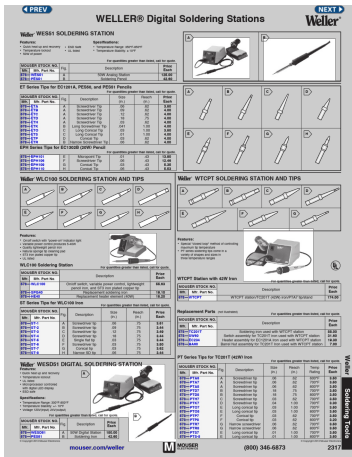


[\[pdf\]](#) Specifications Catalog

WELLER® Digital Soldering Stations Mouser Electronics Inc 578 BA60 Barrel Nut assembly for TC201T Iron used with WTCPT station 7 49 For quantities greater than listed call quote MOUSER STOCK NO 2317 mouser ca catalog catalogcad 646

WELLER Digital Soldering Stations WES51 SOLDERING STATION A B Features: Specifications: Quick ... 50F-850F Temperature Stability: 10F MOUSER STOCK NO. Mfr. Mfr. Part No. Fig. 578-WES51 A 578-**PES51** B For quantities greater than listed, call for quote. Description Price Each 50W Analog S...

lang:en **score:19** filesize: 508.32 K page_count: 1 document date: 2012-12-19



[\[pdf\]](#) Specifications Catalog

WELLER® Digital Soldering Stations Mouser Electronics Inc Electronics03 1 00 700°F 3 50 578 PTO8 E Long conical tip 03 800°F PTP7 F Conical 62 PTP8 62v1mouser catalog 646 usd 2317 srsltid AfmBOorktjzT7Rbn8gaqGbfWhakBJ9v6mu6oHZ9v gMWAn0DO2hl 2a |||

WELLER Digital Soldering Stations WES51 SOLDERING STATION A B Features: Specifications: Quick ... 50F-850F Temperature Stability: 10F MOUSER STOCK NO. Mfr. Mfr. Part No. Fig. 578-WES51 A 578-**PES51** B For quantities greater than listed, call for quote. Description Price Each 50W Analog S...

lang:en **score:19** filesize: 382.88 K page_count: 1 document date: 2012-12-11