

True Value XO23-HP

True Value XO23-HP Almond Oil Enamel User Manual

Model: XO23-HP | Brand: True Value

INTRODUCTION

This manual provides detailed instructions for the proper use and application of True Value XO23-HP 1/2-Pint Almond Oil Enamel. This oil-based enamel is designed for both interior and exterior applications, offering a durable and protective finish. It is formulated to be applied directly to metal surfaces to prevent rust damage, and it resists abrasion, weathering, and fading. For optimal results and safety, please read all instructions carefully before beginning your project.



Image: True Value XO23-HP 1/2-Pint Almond Oil Enamel can. This image shows the product container, a small can of almond-colored oil enamel paint.

SAFETY INFORMATION

Always prioritize safety when working with paints and chemicals. Failure to follow safety guidelines can result in injury or property damage.

- **Ventilation:** Use in a well-ventilated area. If working indoors, open windows and doors, and use exhaust fans. Avoid breathing vapors.
- **Personal Protective Equipment (PPE):** Wear appropriate PPE, including safety glasses or goggles to protect eyes, and chemical-resistant gloves to prevent skin contact. A respirator may be necessary if ventilation is inadequate.
- **Flammability:** This product is flammable. Keep away from heat, sparks, open flames, and other ignition sources. Do not

smoke while using.

- **Storage:** Store in a cool, dry, well-ventilated place, away from direct sunlight and incompatible materials. Keep container tightly closed when not in use.
- **First Aid:** In case of eye contact, flush immediately with plenty of water for at least 15 minutes. For skin contact, wash thoroughly with soap and water. If inhaled, move to fresh air. If swallowed, do not induce vomiting; call a poison control center or doctor immediately.
- **Disposal:** Dispose of paint and related materials according to local regulations. Do not pour down drains or dispose of in regular trash.
- **Keep Out of Reach of Children and Pets.**

## SURFACE PREPARATION

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Proper surface preparation is crucial for achieving a durable and long-lasting finish. This enamel is designed for direct application to metal.

1. **Clean the Surface:** Ensure the metal surface is clean, dry, and free from all dirt, grease, oil, rust, loose paint, and other contaminants. Use a suitable degreaser or cleaner if necessary, then rinse thoroughly and allow to dry completely.
2. **Remove Loose Rust/Paint:** For rusted or previously painted surfaces, remove all loose rust and flaking paint using a wire brush, sandpaper, or a scraper. Sanding the surface lightly can improve adhesion.
3. **Smooth Surfaces:** For very smooth or glossy surfaces, light sanding (e.g., with 220-grit sandpaper) will create a profile for better paint adhesion.
4. **Masking:** Mask off any areas you do not wish to paint using painter's tape.

## APPLICATION INSTRUCTIONS

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Follow these steps for optimal application of the oil enamel.

1. **Stir Thoroughly:** Before and during use, stir the enamel thoroughly to ensure uniform color and consistency. Do not shake, as this can introduce air bubbles.
2. **Application Method:** This enamel can be applied with a high-quality brush, roller, or spray equipment.
  - **Brush/Roller:** Apply a thin, even coat. Avoid overworking the paint.
  - **Spray:** If spraying, follow equipment manufacturer's recommendations for thinning (if necessary) and pressure settings. Ensure proper ventilation.
3. **Number of Coats:** One coat may be sufficient for some applications, but two thin coats generally provide better durability and appearance.
4. **Recoat Time:** Allow sufficient drying time between coats. Typically, recoat after 6-8 hours, but this can vary based on temperature, humidity, and film thickness. Refer to the product label for specific recoat times.
5. **Temperature and Humidity:** Apply when air and surface temperatures are between 50°F (10°C) and 90°F (32°C) and humidity is not excessively high.

## DRYING AND CURING

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Drying times are approximate and can be affected by temperature, humidity, and film thickness.

- **Touch Dry:** Typically within 2-4 hours.
- **Handle Dry:** Approximately 6-8 hours.
- **Full Cure:** The paint will achieve its full hardness and resistance properties after 7-14 days. Avoid heavy use or exposure to harsh conditions during this curing period.

# MAINTENANCE

Once fully cured, surfaces painted with True Value XO23-HP Almond Oil Enamel are durable and easy to maintain.

- **Cleaning:** Clean painted surfaces with a mild soap and water solution. Avoid abrasive cleaners or harsh chemicals, which can damage the finish.
- **Inspection:** Periodically inspect painted surfaces for any signs of wear, chipping, or damage. Address minor issues promptly to prevent further deterioration.

# TROUBLESHOOTING

| Problem                     | Possible Cause                                                                        | Solution                                                                                                                      |
|-----------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| Uneven Finish / Brush Marks | Paint applied too thickly; paint drying too quickly; improper brush/roller technique. | Apply thinner, even coats. Work in smaller sections. Ensure proper temperature and humidity. Use a high-quality brush/roller. |
| Poor Adhesion               | Improper surface preparation (dirt, grease, rust); surface too smooth.                | Thoroughly clean and degrease the surface. Remove all loose rust/paint. Lightly sand glossy surfaces.                         |
| Slow Drying                 | High humidity; low temperature; paint applied too thickly; poor ventilation.          | Ensure good ventilation. Apply thinner coats. Maintain recommended temperature and humidity.                                  |
| Bubbles / Blistering        | Over-shaking paint; applying over a damp surface; trapped air.                        | Stir, do not shake. Ensure surface is completely dry. Apply thin coats.                                                       |

# STORAGE

Proper storage ensures the longevity of the product.

- **Container:** Keep the container tightly closed when not in use to prevent skinning and drying.
- **Location:** Store in a cool, dry, well-ventilated area, away from extreme temperatures, direct sunlight, and ignition sources.
- **Freezing:** Protect from freezing.

# SPECIFICATIONS

|                         |                                |
|-------------------------|--------------------------------|
| Product Model:          | XO23-HP                        |
| Brand:                  | True Value                     |
| Paint Type:             | Oil Enamel                     |
| Color:                  | Almond                         |
| Size:                   | 1/2 Pint (approx. 0.24 liters) |
| Specific Uses:          | Interior/Exterior              |
| Surface Recommendation: | Metal (prevents rust damage)   |
| Item Form:              | Liquid                         |

|                      |                               |
|----------------------|-------------------------------|
| Package Information: | Can                           |
| Item Weight:         | 0.32 ounces (approx. 9 grams) |
| Product Dimensions:  | 1.7 x 1.8 x 1.7 inches        |
| UPC:                 | 042909527035                  |
| Manufacturer:        | True Value                    |

## WARRANTY AND SUPPORT

For specific warranty information or technical support regarding True Value XO23-HP Almond Oil Enamel, please refer to the product packaging or contact True Value customer service directly. Contact details can typically be found on the manufacturer's official website or on the product label.

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This manual is for informational purposes only. Always refer to the product label for the most current and complete instructions.

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**Details**

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