

True Value XO11-QT

True Value XO-Rust Protection Enamel XO11-QT User Manual

Model: XO11-QT | Brand: True Value

- Introduction
- Safety Information
- Preparation
- Application
- Maintenance
- Troubleshooting
- Specifications
- Warranty
- & Support

1. INTRODUCTION

The True Value XO-Rust Protection Enamel (Model XO11-QT) is an oil-based paint designed for both interior and exterior applications. This product provides rust prevention and a durable finish. It can be applied directly to metal surfaces, offering resistance against abrasion, weathering, and fading. This manual provides essential information for safe and effective use of the product.



Image 1.1: True Value XO-Rust Protection Enamel, Hunter Green, Quart Can. This image displays the product packaging, a quart-sized can of Hunter Green oil enamel with "X-O Rust Professional" branding, indicating it is a rust preventative enamel for direct application to metal.

2. SAFETY INFORMATION

WARNING: COMBUSTIBLE LIQUID AND VAPOR. Always read and follow all instructions and warnings on the product label before use. Failure to do so may result in injury or property damage.

- **Ventilation:** Use only in well-ventilated areas. Ensure adequate fresh air circulation to prevent vapor accumulation.
- **Personal Protective Equipment (PPE):** Wear appropriate PPE, including safety glasses or goggles to protect eyes, chemical-resistant gloves to protect skin, and a respirator if ventilation is insufficient or if spray applying.
- **Ignition Sources:** Keep away from heat, sparks, open flames, and other ignition sources. Do not smoke while using this product.
- **Storage:** Store in a cool, dry, well-ventilated place, away from direct sunlight and incompatible materials. Keep container tightly closed when not in use.
- **Children and Pets:** Keep out of reach of children and pets.
- **First Aid:** In case of eye contact, flush immediately with plenty of water for at least 15 minutes. In case of skin contact, wash thoroughly with soap and water. If inhaled, move to fresh air. If swallowed, do not induce vomiting; call a poison control center or doctor immediately.
- **Disposal:** Dispose of unused product and empty containers in accordance with local, state, and federal regulations.

3. PREPARATION

3.1 Surface Preparation

Proper surface preparation is critical for optimal adhesion and durability of the paint. Ensure the surface is:

- **Clean:** Remove all dirt, grease, oil, and other contaminants using a suitable cleaner. Rinse thoroughly and allow to dry completely.
- **Dry:** The surface must be completely dry before application.
- **Sound:** Remove any loose rust, peeling paint, or flaking material with a wire brush, scraper, or sandpaper. For best results, lightly sand glossy surfaces to create a profile for better adhesion.
- **Smooth:** Fill any holes or cracks with an appropriate filler and sand smooth.

3.2 Product Preparation

- **Stirring:** Thoroughly stir the paint before and during application to ensure uniform color and consistency. Do not shake.
- **Thinning:** If thinning is required for spray application, refer to the product label for specific recommendations. Generally, use mineral spirits or paint thinner sparingly.

4. APPLICATION INSTRUCTIONS

Apply when air and surface temperatures are between 50°F (10°C) and 90°F (32°C) and humidity is below 85%.

4.1 Application Methods

- **Brush:** Use a high-quality natural bristle brush. Apply in smooth, even strokes.
- **Roller:** Use a short-nap roller cover (1/4" to 3/8") for smooth to semi-smooth surfaces.
- **Spray:** For airless or conventional spray, follow equipment manufacturer's recommendations for tip size and pressure. Thinning may be required.

4.2 Coating Application

- Apply a thin, even coat. Avoid over-applying to prevent drips and sags.
- For optimal rust protection and durability, a second coat is recommended. Allow sufficient drying time between coats as specified on the product label (typically 4-6 hours, but can vary with temperature and humidity).
- Full cure and maximum hardness may take several days.



Image 4.1: True Value XO-Rust Protection Enamel can, illustrating the product's "Direct to Metal" and "Oil Base" features. This image is similar to the first but provides a slightly different angle of the product can, reinforcing the visual identity of the paint.

5. MAINTENANCE AND STORAGE

5.1 Cleaning Tools

Clean brushes, rollers, and spray equipment immediately after use with mineral spirits or paint thinner. Follow the cleaner manufacturer's instructions for safe use and disposal.

5.2 Storage

Store the unused paint in its original container with the lid tightly sealed. Keep in a cool, dry, well-ventilated area, away from extreme temperatures and direct sunlight. Protect from freezing. Ensure the container is stored upright to prevent leaks.

6. TROUBLESHOOTING

Problem	Possible Cause	Solution
Uneven Finish / Poor Adhesion	Improper surface preparation (dirt, grease, loose rust); insufficient stirring; applying over incompatible paint.	Ensure surface is clean, dry, and properly prepared. Stir paint thoroughly. Test on a small area if applying over existing paint.
Slow Drying Time	High humidity; low temperature; applying too thick; poor ventilation.	Ensure proper temperature and humidity conditions. Apply thin, even coats. Improve ventilation.
Drips or Sags	Applying too much paint; paint too thin.	Apply thinner coats. If thinning, ensure correct ratio.

7. SPECIFICATIONS

Feature	Detail
Brand	True Value
Model Number	XO11-QT

Feature	Detail
Color	Hunter Green
Item Volume	1 Quart (approximately 0.95 Liters)
Paint Type	Oil-based Enamel
Specific Uses	Interior/Exterior Rust Protection
Surface Recommendation	Metal
Special Feature	Fade Resistant, Abrasion Resistant, Weathering Resistant
Container Type	Can
Item Weight	2.3 Pounds (approximately 1.04 kg)
UPC	042909027948

8. WARRANTY AND SUPPORT

For specific warranty information or technical support regarding the True Value XO-Rust Protection Enamel, please contact True Value customer service directly. Refer to the product label or True Value's official website for contact details.

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