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› [TurboTorch TX504 Extreme Self-Lighting Hand Torch User Manual](#)

ESAB 0386-1293

TurboTorch TX504 Extreme Self-Lighting Hand Torch

USER MANUAL

Product Overview

The TurboTorch 0386-1293 TX504 Extreme Self-Lighting Hand Torch is engineered for high-capacity applications, particularly in HVAC. This robust tool features quick-disconnect couplings between the handle and tips, allowing for efficient tip changes. It is designed for use with MAPP or Propane 1 LB disposable cylinders, offering both extreme durability and performance.



Figure 1: TurboTorch TX504 Extreme Self-Lighting Hand Torch, showing the handle, torch head, and connection point.

Important Safety Information

Read and understand all safety warnings and instructions before operating this torch. Failure to follow these instructions may result in fire, explosion, electric shock, or serious injury.

- Always operate in a well-ventilated area to prevent accumulation of hazardous fumes.
- Wear appropriate personal protective equipment (PPE), including safety glasses, gloves, and protective clothing.
- Ensure the torch is securely attached to the fuel cylinder before use.
- Check for gas leaks using a leak detection solution before ignition. Never use an open flame to check for leaks.
- Keep flammable materials and liquids away from the work area.
- Do not point the torch flame at yourself or others.
- Allow the torch and workpiece to cool completely before handling or storing.
- Store fuel cylinders in a cool, dry, well-ventilated area, away from direct sunlight and heat sources.
- This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm (Proposition 65 warning).

What's in the Box

Upon unpacking, verify that all components are present:

- TurboTorch TX504 Hand Torch

Note: Fuel cylinders are sold separately.

Setup Instructions

1. **Attach Fuel Cylinder:** Ensure the torch valve is fully closed. Align the torch connection with the fuel cylinder valve and thread it on clockwise until hand-tight. Do not overtighten.
2. **Check for Leaks:** Apply a leak detection solution (soapy water) to all connections. If bubbles appear, tighten the connection. If bubbles persist, disconnect and re-examine the threads for damage. Do not use the torch if a leak is detected.
3. **Select Tip (if applicable):** The TX504 features quick-disconnect couplings. If changing tips, ensure the new tip is securely seated and locked into place.

Operating Instructions

1. **Ignition:** Slowly open the fuel valve on the torch. Point the torch away from yourself and any flammable materials. Press the ignition trigger firmly. The torch should self-ignite. If it does not ignite immediately, close the valve, wait a few seconds, and repeat the process.
2. **Flame Adjustment:** Once ignited, adjust the flame intensity by rotating the fuel valve knob. Turn clockwise to decrease flame size and counter-clockwise to increase. Aim for a stable, blue inner cone for optimal heating.
3. **Continuous Flame (Optional):** Some models may have a flame lock button. To engage, press the ignition trigger and then push the lock button. To disengage, press the trigger again.
4. **Shutting Down:** When finished, close the fuel valve completely by turning it clockwise until snug. The flame will extinguish. Allow the torch to cool down before disconnecting the fuel cylinder or storing.



Figure 2: Proper use of the TurboTorch TX504 for soldering applications.

Maintenance

- **Cleaning:** Keep the torch head and connections clean and free of debris. Use a soft cloth to wipe down the exterior. Do not use abrasive cleaners or solvents.
- **Tip Inspection:** Regularly inspect the torch tip for any signs of wear, damage, or blockages. Replace worn or damaged tips immediately to ensure optimal performance and safety.
- **Storage:** Disconnect the fuel cylinder when the torch is not in use. Store the torch in a clean, dry place, away from extreme temperatures and out of reach of children.

Troubleshooting

Problem	Possible Cause	Solution
Torch does not ignite.	Fuel valve not open. Empty fuel cylinder. Igniter malfunction. Safety lock engaged.	Open fuel valve fully. Replace fuel cylinder. Contact customer support for igniter issues. Disengage safety lock (rotate brass button).
Weak or inconsistent flame.	Low fuel level. Partially clogged tip. Improper fuel type.	Replace fuel cylinder. Clean or replace torch tip. Ensure MAPP or Propane is used.
Gas leak detected.	Loose connection. Damaged O-ring or threads.	Tighten connections. Inspect and replace damaged components. Do not use if leak persists.

Specifications

Feature	Detail
Model Number	0386-1293
Brand	ESAB (TurboTorch)
Item Weight	0.1 Kilograms (approx. 3.52 ounces)
Color	Silver
Fuel Type	MAPP or Propane (1 LB disposable cylinders)
Ignition Type	Self-Lighting
Features	Quick disconnect couplings, designed for HVAC



EXTREME® SELF LIGHTING TORCHES

TurboTorch® has developed a new series of hand torches that also feature Extreme Swirl Technology. The new Extreme series generates more heat than other hand torches for faster brazing times and less gas consumption. All Extreme series hand torches and tips feature TurboTorch swirl combustion. Higher heat levels, in a short amount of time, enable the pros to quickly complete the job. Select from two models depending on the job. The TX-503 series is a "cooler" torch, making it ideal for general plumbing jobs. The TX-504 series is suitable for HVAC and high capacity applications. Both models feature convenient self-lighting triggers, quick disconnect couplings between handle and tips.



TX-500
Extreme ProPak
Part No. 0386-1299

Includes:
▪ Both T-503 and
T-504 Tips for
maximum versatility



TXC-504
Extreme Torch Case
Part No. 0386-1294

Includes:
▪ TX-504 Hand Torch
▪ Plastic Case

MAP-PRO & PROPANE

Model	Part No.	Propane		MAP-Pro		Replacement Tip No.	Part No.
		Soft Solders	Silver Brazes	Soft Solders	Silver Brazes		
TX-503	0386-1297	1/8"-2" (3.2-50 mm)	1/16"-3/4" (1.6-19 mm)	1/8"-3" (3.2-76 mm)	1/16"-1" (1.6-25 mm)	T-503	0386-1298
TX-504	0386-1293	3/4"-3" (19-76 mm)	1/4"-1" (6.4-25 mm)	3/4"-4" (19-102 mm)	1/4"-1 1/4" (6.4-32 mm)	T-504	0386-1296
TX-500	0386-1299	1/8"-2" (3.2-50 mm)	1/16"-3/4" (1.6-19 mm)	1/8"-3" (3.2-76 mm)	1/16"-1" (1.6-25 mm)	T-503	0386-1298
		3/4"-3" (19-76 mm)	1/4"-1" (6.4-25 mm)	3/4"-4" (19-102 mm)	1/4"-1 1/4" (6.4-32 mm)	T-504	0386-1296
TXC-504	0386-1294	3/4"-3" (19-76 mm)	1/4"-1" (6.4-25 mm)	3/4"-4" (19-102 mm)	1/4"-1 1/4" (6.4-32 mm)	T-504	0386-1296
TXK-504	0386-1295	3/4"-3" (19-76 mm)	1/4"-1" (6.4-25 mm)	3/4"-4" (19-102 mm)	1/4"-1 1/4" (6.4-32 mm)	T-504	0386-1296
TL-44-NL*	0386-1286	1/8"-2" (3.2-50 mm)	1/16"-3/4" (1.6-19 mm)	1/8"-3" (3.2-76 mm)	1/16"-1" (1.6-25 mm)	T-503	0386-1298

*No Lock



TXK-504
Extreme Torch Kit
Part No. 0386-1295

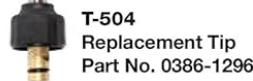
Kit Includes:
▪ TX-504 Hand Torch
▪ Adapter (0386-0508)
▪ Hose (TS-12)
▪ Regulator (STK-R).



T-503
Replacement Tip
Part No. 0386-1298



T-503
Replacement Nut
Part No. 0386-1300



T-504
Replacement Tip
Part No. 0386-1296

esab.com

Figure 3: Excerpt from TurboTorch catalog showing various models, tips, and accessories, including the TX504.

Warranty and Support

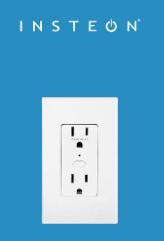
The TurboTorch TX504 Extreme Self-Lighting Hand Torch comes with a 3-year warranty, covering defects in materials and workmanship under normal use.

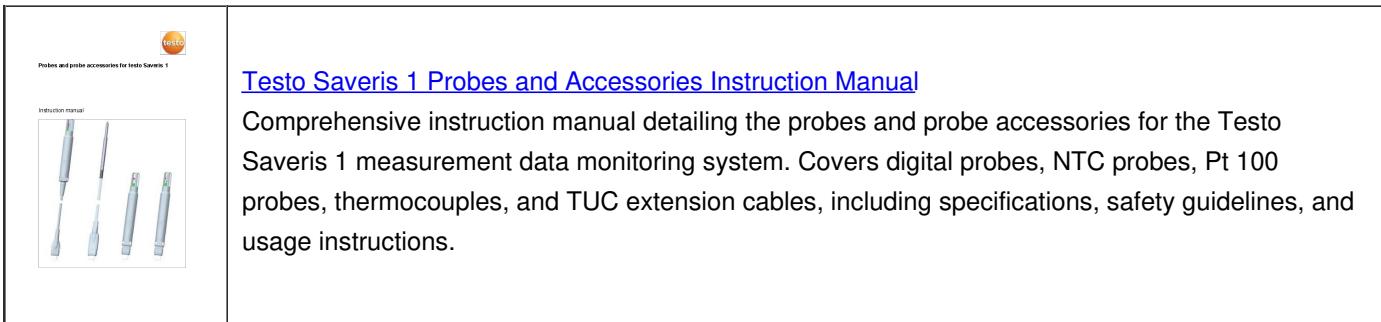
For warranty claims, technical assistance, or to purchase replacement parts, please contact ESAB customer support:

- **Website:** www.esab.com
- **Phone:** Refer to the ESAB website for regional contact numbers.

Please have your product model number (0386-1293) and purchase date available when contacting support.

Related Documents - 0386-1293

 <p>INSTEON INSTEON On/Off Outlet Quick Start Guide</p>	<p><u>INSTEON On/Off Outlet Quick Start Guide - Smart Home Installation</u> A quick start guide for installing and setting up the INSTEON On/Off Outlet. Learn how to safely replace your existing outlet, connect it to your home wiring, and link it to the INSTEON Hub for smart home control.</p>
 <p>DRAKE R8A Communications Receiver Owner's Manual</p>	<p><u>Drake R8A Communications Receiver Owner's Manual</u> Comprehensive owner's manual for the Drake R8A Communications Receiver, detailing its features, specifications, installation, operation, and troubleshooting for shortwave radio enthusiasts.</p>
 <p>www.webastotech.com Operating Instructions Air Top Evo 40 55 English www.webastotech.com</p>	<p><u>Webasto Air Top Evo 40 55: Operating Instructions and Safety Guide</u> Comprehensive operating instructions for the Webasto Air Top Evo 40 and Air Top Evo 55 heaters, covering general information, safety, operation, fuel, maintenance, and troubleshooting. Includes type approval and conformity declarations.</p>
 <p>Hollymatic MODEL 120 PRECISION BULKER OPERATORS MANUAL - PARTS LIST EVERY PERSON OPERATING THIS EQUIPMENT MUST READ THIS MANUAL. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH. PLEASE READ AND UNDERSTAND THIS MANUAL BEFORE OPERATING THIS EQUIPMENT. DO NOT OPERATE THIS EQUIPMENT IF YOU ARE UNFAMILIAR WITH THE INSTRUCTIONS OR IF YOU ARE UNCOMFORTABLE WITH THE EQUIPMENT. Copyright © 2002 by Hollymatic Corporation 10000 Corporate Drive • Suite 100 Waukesha, WI 53188-3699 414/542-1000 www.hollymatic.com</p>	<p><u>Hollymatic Model 120 Precision Bulker Operator's Manual and Parts List</u> This manual provides operating instructions, safety guidelines, and a parts list for the Hollymatic Model 120 Precision Bulker, designed for serial numbers beginning with 4600. It covers setup, operation, lubrication, disassembly, cleaning, and electrical schematics.</p>
 <p>AEG Modicon Programmable Controller Reference Sheet 4 Modicon A250 Modicon A250-1000 Modicon A250-2000 Modicon A250-3000 Modicon A250-4000 Modicon A250-5000 Modicon A250-6000 Modicon A250-7000 Modicon A250-8000 Modicon A250-9000 Modicon A250-10000 Modicon A250-11000 Modicon A250-12000 Modicon A250-13000 Modicon A250-14000 Modicon A250-15000 Modicon A250-16000 Modicon A250-17000 Modicon A250-18000 Modicon A250-19000 Modicon A250-20000 Modicon A250-21000 Modicon A250-22000 Modicon A250-23000 Modicon A250-24000 Modicon A250-25000 Modicon A250-26000 Modicon A250-27000 Modicon A250-28000 Modicon A250-29000 Modicon A250-30000 Modicon A250-31000 Modicon A250-32000 Modicon A250-33000 Modicon A250-34000 Modicon A250-35000 Modicon A250-36000 Modicon A250-37000 Modicon A250-38000 Modicon A250-39000 Modicon A250-40000 Modicon A250-41000 Modicon A250-42000 Modicon A250-43000 Modicon A250-44000 Modicon A250-45000 Modicon A250-46000 Modicon A250-47000 Modicon A250-48000 Modicon A250-49000 Modicon 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Documents - ESAB – 0386-1293



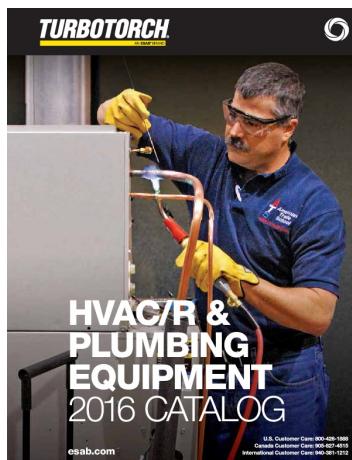
[\[pdf\]](#) Specifications Catalog

untitled CATALOG ESAB TurboTorch 0386 1293 library coburns specs

MAP-PRO PROPANE - TORCHES KITS EXTREME SELF LIGHTING TORCHES
SOLDERING BRAZING HEATING Turb ... ngs between handle and tips. TX-503

Extreme Torch Part No. 0386-1297 TX-504 Extreme Torch Part No. **0386-1293** MAP-PRO PROPANE TX-500 Extreme ProPak Part No. 0386-1297 Includes: Both T-503 and T-5...

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[\[pdf\]](#) Warranty Catalog

untitled HVAC R PLUMBING EQUIPMENT 2016 CATALOG Since 1967 TurboTorch® an ESAB brand has set the highest standard for manufacturers of air fuel equipment is original innovator swirl technology and strongest THE PROFESSIONALS CHOICE TurboTorch® ESAB® View 56 1252 esab ar shared documents lit |||

HVAC/R PLUMBING EQUIPMENT 2016 CATALOG esab.com TURBOTORCH THE
PROFESSIONALS CHOICE Since 1967, ... ngs between handle and tips. TX-503
Extreme Torch Part No. 0386-1297 TX-504 Extreme Torch Part No. **0386-1293** MAP-
PRO PROPANE TX-500 Extreme ProPak Part No. 0386-1297 Includes: Both T-503
and T-5

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MAP-ProTM Propane EXTREMETM SELF LIGHTING EXTREME PROPANE AND MAP-PRO TORCHES TurboTorch has developed Replacement Tip T-503 0386-1298

TX-504 TX-503 Replacement Tip TX-500 0386-1299 P B **0386-1293** 0386-1297

Includes TX-504 and T-503 tip for maximum versatility. O P A N E TXK-5

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MAP-PRO PROPANE - TORCHES KITS EXTREME SELF LIGHTING TORCHES SOLDERING BRAZING HEATING Turb ... ngs between handle and tips. TX-503

Extreme Torch Part No. 0386-1297 TX-504 Extreme Torch Part No. **0386-1293** MAP-PRO PROPANE TX-500 Extreme ProPak Part No. 0386-1297 Includes: Both T-503 and T-5...

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TOOL EXPO 2025 CHECK OUT OUR FEATURED PRODUCT LIST 0386-0106-VIC ACETYLENE TIP A-32 301.79 **0386-1293-VIC** SELF-LIGHT TORCH TX504 201.30 0386-0105-VIC ACETYLENE TIP A14 210.38 0384-0947-VIC ESAB PORTABLE TORCH KIT 713.92 0386-0857-VIC NITROGEN PURGE REG DP250-800-580 249.01 0781-365...

lang:en **score:18** filesize: 1.3 M page_count: 1 document date: 2025-05-01



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Other Document 10386 0336 American Pipe and SupplyESAB TurboTorch 00002 2 3 5 OTHER1images tradeservice ATTACHMENTS DIR100251 ESAB OTHER1 |||

C EMS S DIS 4 Plumbing Display PLUMBING PLAN-O-GRAM 4 Plan-O-Gram 1 2 ONTAIN 27 PLAY IT ... No. Product Description 1. 0386-0335 X-3B PLUMB REFRIG KIT 2. 0386-0336 X-4B A/C REFRIG KIT 3. **0386-1293** TURBO EXTREME TX504 4. 0386-0851 STK-99 TORCH 5. 0386-0834 PL-8A DLX. MC KIT 6. 0386-0106 ...

lang:tl **score:17** filesize: 1.73 M page_count: 3 document date: 2018-06-06



[pdf] Specifications

Additional Specification Sheet 14 1 Oz Non Refillable Welding Hand Torch Gas Tank Design Air ESAB TurboTorch 00002 2 3 5 DATA cdn designair Resources |||

C EMS S DIS 4 Plumbing Display PLUMBING PLAN-O-GRAM 4 Plan-O-Gram 1 2 ONTAIN 27 PLAY IT ... No. Product Description 1. 0386-0335 X-3B PLUMB REFRIG KIT 2. 0386-0336 X-4B A/C REFRIG KIT 3. **0386-1293** TURBO EXTREME TX504 4. 0386-0851 STK-99 TORCH 5. 0386-0834 PL-8A DLX. MC KIT 6. 0386-0106 ...

lang:tl **score:17** filesize: 1.72 M page_count: 3 document date: 2019-05-14

[TurboTorch & Uniweld Cross Reference Guide - Parts & Models](#)

Comprehensive cross-reference guide for TurboTorch and Uniweld parts, models, and descriptions, facilitating product identification and selection. Includes welding torches, regulators, hoses, tips, and accessories.

lang:i-klingon score:16 filesize: 109.48 K page_count: 1 document date: 2022-08-26

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TurboTorch® Winsupply has developed a new series of hand torches that also feature Extreme Swirl Technology. This generates more TURBOTORCH VICTOR TECHNOLOGIES ESAB BRAND TX500 531703861299 CUT pimmedia winsupplyinc pim 122017 |||

MAP-ProTM Propane EXTREMETM SELF LIGHTING TurboTorch Extreme Propane and MAP-Pro Torches TurboTo ... ure convenient self-lighting triggers, quick disconnect couplings between handle and tips. TX-504 **0386-1293** TX-503 0386-1297 T-504 0386-1296 Replacement Tip T-503 0386-1298 Replacement Tip ...

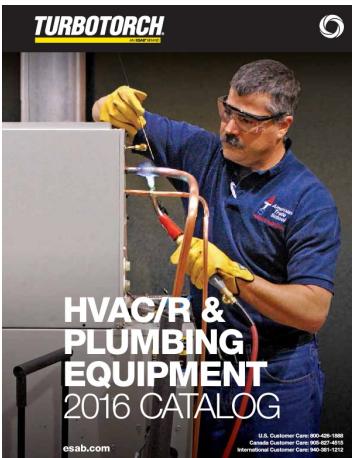
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TurboTorch® 0386 0833 InSCO Distributing UNI 204936 Broch inSCO ASSETS DOCUMENTS ITEMS EN

eEsab.com TURBOTORCH THE PROFESSIONALS CHOICE Since 1967, TurboTorch, an ESAB brand, has set the ... ngs between handle and tips. TX-503 Extreme Torch Part No. 0386-1297 TX-504 Extreme Torch Part No. **0386-1293** MAP-PRO PROPANE TX-500 Extreme ProPak Part No. 0386-1297 Includes: Both T-503 and T-5...

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[TurboTorch 2016 Catalog: HVAC/R & Plumbing Equipment](#)

Explore the comprehensive 2016 TurboTorch catalog featuring HVAC/R and Plumbing equipment. Discover a wide range of torches, regulators, welding systems, and accessories from leading brands like Victor, Tweco, and Thermal Dynamics.

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TurboTorch Catalog TX504 Torches Building Controls Group turbotorch catalog buildingcontrolsgroup mw link id 7813 |||

CATALOG HVAC/R PLUMBING EQUIPMENT ExtremeTM Air Acetylene Equipment Swirl Combustion Air Acetyl ... Replacement Tip T-503 0386-1298 TX-504 TX-503 Replacement Tip TX-500 0386-1299 P R **0386-1293** 0386-1297 Includes TX-504 and T-503 tip for maximum versatility. O P A N E TXK-5...

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TurboTorch Southern Pipe Supply A variety of tip sizes helps complete the job quickly and economically

LP 1 KIT 0386 0247 COMPONENTS R Adjustable Regulator CGA 510 H 4 Handle TB03860784

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AfmBOooKvfjmwMdble0hwdpeAP gEVfijFmvcsBxeZ Zz924f3bfx7Dc HandleSK 7000 0426 4001 Self lighting Preset flame 180° swivel Safety trigger lock Operates on any standard MAP Pro™ Propane 14 oz tanksouthernpipe Zz924f3bfx7Dcsouthernpipe

AfmBOooewxKvLZNr8MqVSZnhfnJLSltEmcHttP0fuaChYdSSNvmes7EJ Supply TurboTorch tankSK

AfmBOooUVnK3sb8voyJunoN5k9tnPQavAdeg 1msm9wk1Jt50Xbonwlsothernpipe HandleEXTREME

SELF LIGHTING TORCHES Select from two models depending The TX 503 series is a cooler torch making it ideal for general plumbing jobs SK AfmBOooT1R UFvuOPH ErIY2MSTxdCUN7

g2amq0qop8NgiEGmtYCHA9southernpipe tank The TDLX 2010B Roller Tote features durable wheels set to wide wheel base added stability in rough terrain as well metal solid SK AfmBOoqTZxI8lqq6oBqEtU

EzORSxXHPLrkCKZFI q5LMbZmq7uPKp1gsouthernpipe

AfmBOooewxKvLZNr8MqVSZnhfnJLSltEmcHttP0fuaChYdSSNvmes7EJ southernpipe

AfmBOop6kNgjD1vSLGISOxw6b7tXbr89xQ5K2mVBG0Nez1RLy CqIsRR CqIsRRsouthernpipe

AfmBOoril6vKQaqCCVngKtfUUCdiLFRTKH4gDtf4VgdSgTH8YolwJfwq solid AirCut® 15C 1110 Internal

Air Compressor This unit comes with built air compressor Lightweight Weighs only 29 lbs 13 2 kg

almost SK AfmBOorHEwdAjdRn9iNGJWup54egh1j3222bnNmjz38mYuTqlKjUmn16southernpipe

almost AirCut® AfmBOornRERw25U yLxkavoZ3tmSQL1yjpAk97V5i7qL1AfMDEEg08gPsouthernpipe

tankv1southernpipe AfmBOoril6vKQaqCCVngKtfUUCdiLFRTKH4gDtf4VgdSgTH8YolwJfwq southernpipe

AfmBOooauTPuleZD MHKBhkCNrnFSqczWfGEkISNPSoFKWNLquR1Gz tankv1v1southernpipe

MHKBhkCNrnFSqczWfGEkISNPSoFKWNLquR1Gzsouthernpipe

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AfmBOoolxT9mVLCNhHzGrls3TBelCwrBPtIsWID69t59lbuFhV2VphV3southernpipe

AfmBOorzkZEIrUkDLijzUo9GGNPu7xGJSAG7enZ2LS7bAB7d0kLbH3A |||

CATALOG HVAC/R PLUMBING EQUIPMENT ExtremeTM Air Acetylene Equipment

Swirl Combustion Air Acetyl ... Replacement Tip T-503 0386-1298 TX-504 TX-503

Replacement Tip TX-500 0386-1299 P R **0386-1293** 0386-1297 Includes TX-504 and T-503 tip for maximum versatility. O P A N E TXK-5...

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AUTOMATION Weldstar 2 Justin Red WeiRich Willerding Metal Fabrication O Fallon MO specializes in TIG aluminum but is an expert MIG Thermal Dynamics® Tweco ® and Victor help him do things that other people only wish they could Lieutenant James c stanfield Palm Beach Fire Rescue FL Lt Stanfield a technical rescue officer for the team ThermadyneCatalog weldstar 2016 05 Firepower 160 Mig Welder Manual Pdf 160S Comparison Cutting Welding Products Catalog |||

Products Catalog A U T O M A T I O N www.thermadyne.com Thermadyne is a manufacturer and marketer ... 6-0874 Air/Acetylene Self Lighting Tip PL-8A 0386-0819 Air/Acetylene Self Lighting Tip TX-504 **0386-1293** EXTREME Self Lighting Hand Torch PL-5A 0386-0818 Air/Acetylene Self Lighting Tip T-50...

lang:en **score:11** filesize: 5.1 M page_count: 76 document date: 2016-06-13

