

Metra 99-5716

Metra 99-5716 Dash Kit Installation Manual

For Ford Taurus and Mercury Sable (2000-2003)

PRODUCT OVERVIEW

The Metra 99-5716 Dash Kit is engineered to facilitate the installation of an aftermarket car stereo in 2000-2003 Ford Taurus and Mercury Sable models. This kit provides a robust and aesthetically integrated solution, ensuring the new stereo fits seamlessly into the vehicle's dashboard while retaining essential factory controls.

This product is manufactured in the USA.

SAFETY INFORMATION

- Disconnect the vehicle's battery before beginning any electrical work to prevent short circuits and electrical shock.
- Wear appropriate personal protective equipment, such as safety glasses.
- Ensure all connections are secure and properly insulated to prevent electrical hazards.
- If you are unsure about any step, consult a professional automotive technician.

PACKAGE CONTENTS

The Metra 99-5716 Dash Kit includes the following components:

- Aftermarket stereo installation dash kit (main fascia)
- Mounting brackets
- Wiring harness
- Antenna adapter
- Basic installation instructions



Image: Metra 99-5716 Dash Kit components, including the main dash fascia, mounting brackets, and wiring harness.



THE INSTALLER'S CHOICE

99-5716

Turbo

2000-2003
FORD TAURUS/MERCURY SABLE
With Manual A/C



**AUTOMOTIVE
INSTALL KIT**

KIT DE
INSTALACIÓN
AUTOMOTRIZ



**STEP BY STEP
INSTRUCTIONS**

INSTRUCCIONES
PASO A PASO



**ALL BRACKETS
INCLUDED**

SE INCLUYEN
TODOS LOS
SOPORTES



**HEAVY DUTY
ABS PLASTIC**

PLÁSTICO
ABS RESISTENTE



**FACTORY STYLE
TEXTURES**

TEXTURAS
ESTILO DE
FÁBRICA



**LED
LIGHT
SOURCE**

Electroluminescent light source duplicates OEM technology to provide a factory look and maintenance free durability that outlasts bulbs.
La fuente de luz electroluminiscente duplica la tecnología del fabricante de equipo original para proveer un aspecto de fábrica y durabilidad libre de mantenimiento que dura más que los focos.



**REAR
DEFROST
SWITCH**

Laser etched, LED defroster switch for an OEM look.
Interruptor de desempañador LED, grabado a láser para un aspecto de fabricante de equipo original



TRIM PLATE



WIRING

TURBO KIT

For more information
METRAONLINE.COM
Para más información

Questions? Call the Helpline
(800) 253-TECH
¿Tiene preguntas? Llame a la línea de ayuda

MADE IN THE
USA

SETUP AND INSTALLATION

This section outlines the general steps for installing the Metra 99-5716 Dash Kit. Specific vehicle disassembly instructions may vary and should be referenced from a vehicle-specific service manual if needed.

1. **Preparation:** Park the vehicle on a level surface, engage the parking brake, and turn off the ignition. Disconnect the negative terminal of the vehicle's battery.
2. **Remove Factory Radio:** Carefully remove the factory radio and any surrounding trim panels. This typically involves prying trim pieces and unscrewing the radio unit. Retain all factory hardware.
3. **Identify Factory Wiring:** Locate the factory wiring harness connected to the original radio. In 2000-2003 Ford Taurus/Mercury Sable models, the factory radio's wiring plug controls a rear control unit located in the trunk (under the liner). This factory plug is generally *not* used for direct connection to the aftermarket stereo.
4. **Route New Wiring Harness:** The Metra wiring harness is designed to bypass the factory rear control unit. Route the long wire bundle from the Metra kit from the trunk (where the rear control unit is located) to the front dashboard where the new stereo will be installed. This may require removing the center console for proper routing. Ensure the harness is secured and not pinched.
5. **Connect Wiring Harness to Aftermarket Stereo:** Connect the bare ends of the Metra wiring harness to the corresponding wires of your aftermarket stereo's harness. Match wire functions (e.g., power, ground, speaker outputs) carefully. The Metra harness wires are typically labeled (e.g., "Left Front Pos", "Left Front Neg", "GND"). Soldering and heat-shrinking connections are recommended for durability and safety.
6. **Install Dash Kit and Stereo:** Assemble the aftermarket stereo into the Metra dash kit's mounting brackets. Secure the new stereo and dash kit assembly into the vehicle's dashboard opening. Ensure all clips and screws are properly fastened for a secure fit.
7. **Connect Antenna:** Connect the antenna adapter to the vehicle's antenna cable and the aftermarket stereo.
8. **Test System:** Reconnect the vehicle's battery. Turn on the ignition and test the aftermarket stereo's functionality, including radio reception, audio output from all speakers, and any integrated controls (e.g., HVAC if part of the kit). Verify that all factory controls retained by the kit are functioning correctly.
9. **Final Assembly:** Once all functions are verified, reassemble any removed trim panels and secure them properly.

For more detailed, step-by-step instructions, please refer to the official PDF user manual [Metra 99-5716 User Manual \(PDF\)](#)

OPERATING INSTRUCTIONS

The Metra 99-5716 Dash Kit primarily provides a mounting solution and wiring integration for an aftermarket stereo. Operation of the stereo itself will follow the manufacturer's instructions for that specific unit. The kit retains the functionality of the vehicle's original heating, ventilation, and air conditioning (HVAC) controls.

- **HVAC Controls:** Operate the temperature, fan speed, and air direction controls as you would with the factory system. The kit integrates these controls into the new dash panel.
- **Aftermarket Stereo:** Refer to the user manual provided with your aftermarket stereo for detailed operating instructions, including radio tuning, media playback, and settings adjustments.

MAINTENANCE

The Metra 99-5716 Dash Kit requires minimal maintenance.

- **Cleaning:** Clean the dash kit's surface with a soft, damp cloth. Avoid abrasive cleaners or solvents that could damage the finish.
- **Connections:** Periodically check wiring connections for security, especially if experiencing intermittent audio issues.

TROUBLESHOOTING

- **No Power to Stereo:**
 - **Check battery connection:** Ensure the vehicle's battery is properly reconnected.
 - **Check fuse:** Verify the fuse for the aftermarket stereo is intact.
 - **Wiring:** Double-check the power and ground connections from the Metra harness to the aftermarket stereo.
- **No Sound:**
 - **Speaker Wiring:** Confirm all speaker wires are correctly connected and not shorted.
 - **Stereo Settings:** Ensure the stereo's volume is up and not muted, and the correct audio source is selected.
- **HVAC Controls Not Functioning:**
 - **Connections:** Verify all connections related to the HVAC controls within the dash kit are secure.
 - **Kit Assembly:** Ensure the HVAC control module is correctly seated within the dash kit.
- **Poor Radio Reception:**
 - **Antenna Connection:** Check that the antenna adapter is securely connected to both the vehicle's antenna cable and the aftermarket stereo.
 - **Antenna Condition:** Inspect the vehicle's antenna for damage.

SPECIFICATIONS

- **Model Number:** 99-5716
- **Compatibility:** Ford Taurus (2000-2003), Mercury Sable (2000-2003)
- **Product Type:** Aftermarket Stereo Installation Dash Kit with Wiring Harness
- **Material:** ABS Plastic
- **Dimensions:** Approximately 10 x 6 x 6 inches
- **Weight:** Approximately 1 pound
- **Origin:** Made in USA

WARRANTY AND SUPPORT

For warranty information, please refer to the documentation provided with your purchase or contact Metra Electronics directly.

For technical support or further assistance, please visit the official Metra website or contact their customer service.

Official User Manual (PDF): [Metra 99-5716 User Manual \(PDF\)](#)

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Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

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