

AROMA ARC-1033E

Aroma Housewares 60-Cup Commercial Rice Cooker (ARC-1033E) Instruction Manual

Model: ARC-1033E

INTRODUCTION

Thank you for purchasing the Aroma Housewares 60-Cup Commercial Rice Cooker, Model ARC-1033E. This appliance is designed for high-capacity rice cooking, capable of preparing up to 60 cups of cooked rice from 30 cups of uncooked rice. Its one-touch operation simplifies the cooking process, automatically switching to a warming mode once cooking is complete. The heavy-duty stainless steel lid and non-stick inner pot ensure durability and easy cleaning, making it ideal for commercial kitchens and large gatherings.

IMPORTANT SAFEGUARDS

When using electrical appliances, basic safety precautions should always be followed, including the following:

1. Read all instructions before use.
2. Do not touch hot surfaces. Use handles or knobs.
3. To protect against electrical shock, do not immerse cord, plug, or the appliance in water or other liquid.
4. Close supervision is necessary when the appliance is used by or near children.
5. Unplug from outlet when not in use and before cleaning. Allow to cool before putting on or taking off parts.
6. Do not operate any appliance with a damaged cord or plug or after the appliance malfunctions or has been damaged in any manner. Contact Aroma Housewares customer service for examination, repair, or adjustment.
7. The use of accessory attachments not recommended by the appliance manufacturer may result in fire, electric shock, or injury.
8. Do not use outdoors.
9. Do not let cord hang over edge of table or counter or touch hot surfaces.
10. Do not place on or near a hot gas or electric burner, or in a heated oven.
11. Extreme caution must be used when moving an appliance containing hot oil or other hot liquids.
12. Do not use the appliance for other than intended use.
13. Always attach plug to appliance first, then plug cord into the wall outlet. To disconnect, turn any control to "off," then remove plug from wall outlet.

PARTS IDENTIFICATION

Familiarize yourself with the components of your Aroma Commercial Rice Cooker:

- **Main Unit:** The primary housing of the rice cooker.
- **Commercial-Grade Inner Pot:** The removable non-stick pot where rice is cooked.
- **Heavy-Duty Stainless Steel Lid:** The lid that covers the inner pot, designed for durability and insulation.
- **Control Panel:** Features a simple one-touch switch for Cook/Warm functions.
- **Handles:** Integrated handles on the main unit for safe transport.
- **Rice Measuring Cups:** Two cups (900ml and 180ml) for precise rice measurement.
- **Serving Spatula:** A non-scratch spatula for serving cooked rice.

ACCESSORIES INCLUDED

All accessories can be placed inside the cooker for convenience.

INCLUDING



Commercial-grade
Inner Pot



Serving Spatula



900ml
Rice Measuring Cup



180ml
Rice Measuring Cup



Image: Aroma Commercial Rice Cooker with its commercial-grade inner pot, serving spatula, and two rice measuring cups (900ml and 180ml).

SETUP

Before First Use

1. Read all instructions and important safeguards.
2. Remove all packaging materials and check that all items are received in good condition.
3. Wash the inner pot, stainless steel lid, measuring cups, and serving spatula in warm, soapy water. Rinse and dry thoroughly.
4. Wipe the exterior of the rice cooker with a damp cloth. Do not immerse the rice cooker base in water or any other liquid.

OPERATING INSTRUCTIONS

Cooking Rice

1. Using the provided measuring cups, measure the desired amount of rice. One rice measuring cup (180ml) is approximately 3/4 U.S. Cup.
2. Rinse the rice in a separate bowl until the water runs clear. This helps remove excess starch.
3. Place the rinsed rice into the commercial-grade inner pot.
4. Add the appropriate amount of water according to the Rice Cooking Chart below or the water lines inside the inner pot. For example, for 30 cups of uncooked rice, fill water to the '30' line.
5. Place the inner pot into the rice cooker base. Ensure the outer surface of the inner pot is clean and dry.
6. Cover with the stainless steel lid.
7. Plug the power cord into a 120V AC wall outlet.
8. Press the Cook switch down. The 'Cook' indicator light will illuminate.
9. The rice cooker will automatically switch to 'Warm' mode once the rice is cooked. The 'Warm' indicator light will illuminate.
10. For best results, allow rice to rest on 'Warm' for 5-10 minutes before serving. Use the serving spatula to fluff and serve.

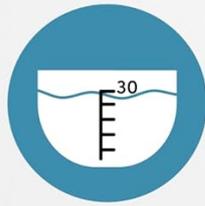
60 CUP CAPACITY

Cooks up to 30 rice measuring cups of uncooked white rice to yield 60 rice cups cooked.



30 rice cups of rinsed white rice

+



add water to line 30

+



press the switch

=



60 rice cups cooked!



Image: Visual guide for 60-cup capacity cooking process.

Rice Cooking Chart (White Rice)

*Cups referenced are with the included measuring cup (1 Rice Measuring Cup = 3/4 U.S. Cup / 180ml)

WHITE RICE (uncooked)	WATER LINE	COOK TIME	COOKED YIELD
15 Cups*	Water Line 15	25-31 Min	30 Cups*
20 Cups*	Water Line 20	35-41 Min	40 Cups*
25 Cups*	Water Line 25	45-51 Min	50 Cups*
30 Cups*	Water Line 30	55-61 Min	60 Cups*

WHITE RICE CHART

*Cups referenced are with the included measuring cup
1 Rice Measuring Cup = 3/4 U.S. Cup (180ml)

WHITE RICE uncooked	WATER LINE	COOK TIME	COOKED YIELD
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30 Cups*	Water Line 30	55-61 Min	60 Cups*

Image: Detailed cooking chart for white rice.

Your browser does not support the video tag.

Video: Demonstrates the ease of making 60 cups of rice with the Aroma Commercial Rice Cooker.

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Video: Overview of the Aroma Commercial Rice Cooker, highlighting its features and capacity.

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Video: A brief demonstration of the commercial rice cooker in use.

CLEANING AND MAINTENANCE

Proper cleaning and maintenance ensure the longevity and optimal performance of your rice cooker.

1. Always unplug the unit and allow it to cool completely before cleaning.
2. Wash the inner pot, stainless steel lid, measuring cups, and serving spatula in warm, soapy water. The non-stick inner pot is designed for easy cleaning.
3. Rinse thoroughly and dry all parts.

4. Wipe the exterior of the rice cooker base with a damp cloth. Do not use abrasive cleaners or scouring pads.
5. Ensure all parts are completely dry before storing or next use.

TROUBLESHOOTING

If your rice cooker is not performing as expected, please check the following points:

- **Rice is too dry or hard:** Ensure the correct water-to-rice ratio was used according to the cooking chart. Allow rice to rest on 'Warm' for a longer period after cooking.
- **Rice is too wet or mushy:** Reduce the amount of water slightly for the next batch. Ensure rice was properly rinsed to remove excess starch.
- **Rice is sticking to the bottom:** Ensure the inner pot is clean and the non-stick coating is intact. Do not use metal utensils.
- **Cooker does not turn on:** Check that the power cord is securely plugged into a working electrical outlet. Ensure the 'Cook' switch is pressed down.
- **'Cook' light does not illuminate:** Verify the unit is plugged in and the 'Cook' switch is fully engaged.

SPECIFICATIONS

Feature	Detail
Brand	AROMA
Model Name	Aroma Commercial Stainless Steel, Large-Capacity Rice Cooker
Model Number	ARC-1033E
Capacity	30 Cups (uncooked) / 60 Cups (cooked)
Product Dimensions	15.4"D x 18.5"W x 13"H
Power Source	Corded Electric
Voltage	120 Volts
Wattage	1650 watts
Material	Plastic (exterior), Stainless Steel (lid)
Special Feature	Automatic Keep Warm, Non-Stick Inner Pot
Product Care Instructions	Hand Wash
Item Weight	17.5 Pounds

WARRANTY AND SUPPORT

For warranty information or product support, please refer to the contact details provided in your product packaging or visit the official Aroma Housewares website. Keep your purchase receipt for warranty claims.

