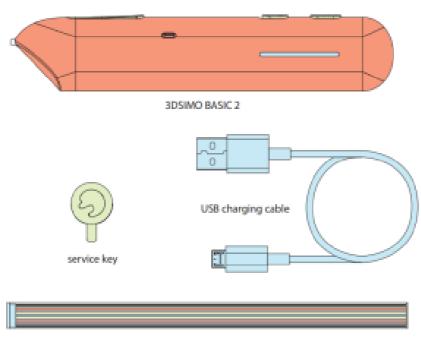


# **3DSIMO BASIC 2 Instructions**

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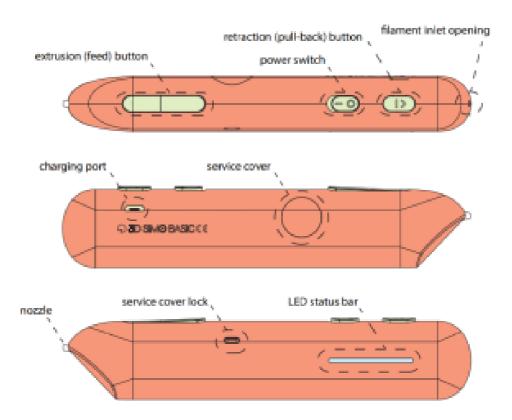


3DSIMO – BASIC 2 INSTRUCTION MANUAL Charge your device before first use



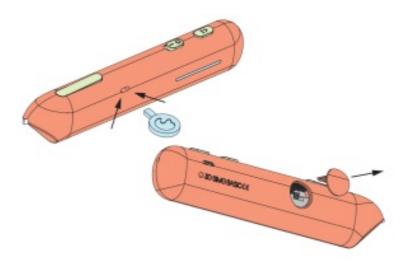
PCL meterial

controls and elements



## service cover access

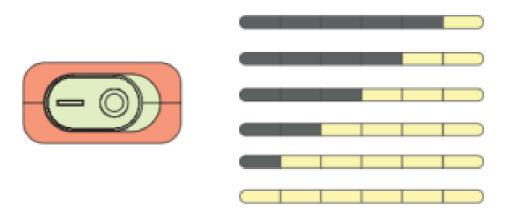
## **ADULT SUPERVISION**



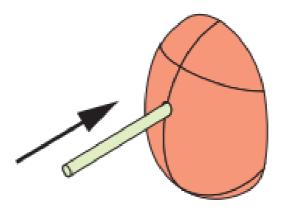
you can easily maintain your 3DSIMO Basic 2

- 1. open service cover with service key
- 2. remove all ground material and dust, then put the cover back onto Basic 2

## insertion of material



Turn on the Basic 2. The device is fully preheated once the LED bar is full.



Insert material into filament opening. Once you feel pressure, go to another step

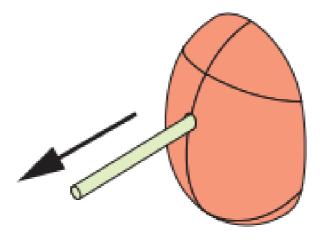


hold the extrusion button and check if your material is fed into the nozzle. After a while, you will see material going out of the nozzle.

## ejection of material



press retraction button and wait until the LED bar is off repeat this step three times.



Pull out the material. If you feel tension, press the retraction button again. keep in mind, that ejection of material is possible only when the device is preheated.

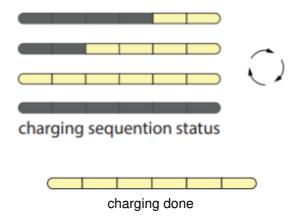
## charging

Plug the Micro USB cable into the charging port.

Check that the LED bar shows charging sequential status.

Once the charging is done, the LED bar shows you, that the charging process is done.

If the charging sequence does not start after connecting the charging cable, the cable must be disconnected and the device must be switched off and on several times.



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